Service Update 31170 Rear Suspension Shackle Bolt Contacts HVAC Line



Reference Number: N16203117

Release Date: October 2016 Revision: 00

Attention: This service update includes vehicles in dealer inventory and customer vehicles that return to the dealership for any reason. This bulletin will expire at the end of the involved vehicle's New Vehicle Limited Warranty period.

| | | Model Year | | Model Year | | | |
|-----------|---------|------------|------|------------|--------------------------------|--|--|
| Make | Model | From | То | RPO | Description | | |
| Chevrolet | Express | 2015 | 2016 | C36 | Auxiliary Heater | | |
| GMC | Savana | 2015 | 2016 | C69 | HVAC System Rr-Air Conditioner | | |

Involved vehicles are marked "open" on the Investigate Vehicle History screen in GM Global Warranty Management system. This site should always be checked to confirm vehicle involvement prior to beginning any required inspections and/or repairs.

| Condition | Certain 2015 and 2016 model year Chevrolet Express and GMC Savana vehicles, equipped with HVAC system rear - air conditioner (RPO C69) or auxiliary heater (RPO C36), may have contact between the rear leaf spring shackle bolt and rear HVAC coolant lines that may rub through creating a coolant leak. This leak may cause the engine to overheat, leading to loss of propulsion or loss of HVAC performance. |
|------------|---|
| Correction | Replace the shackle bolt. Inspect and, if necessary, replace the auxiliary heater hose. |

Parts

| Quantity | Part Name | Part No. | | |
|--------------|--|--------------|--|--|
| 1 | Rear Spring Rear Bolt | 11588857 | | |
| 1 (If Req'd) | Auxiliary Air Conditioning Evaporator Hose | 23172815 | | |
| 1 (If Req'd) | Auxiliary Air Conditioning Evaporator Hose | 23172814 | | |
| 1 (If Req'd) | Auxiliary Heater Inlet and Outlet Hose | 20970677 | | |
| 1 (If Req'd) | Auxiliary Heater Inlet and Outlet Hose | 20970676 | | |
| 1 (If Req'd) | Engine Coolant | 12346290(US) | | |
| | | 10953464 | | |
| | | (Canada) | | |

Note: Use the VIN and the GM Electronic Parts Catalog (EPC) to determine which hose to order.

Warranty Information

| Labor Operation | Description | Labor Time | Trans. Type | Net Item |
|--------------------|--|---------------|----------------|-------------|
| 9102597 | Replace Rear Spring Rear Bolt | 0.4 | ZFAT | N/A |
| | Add: Auxiliary Air Conditioning Evaporator Tube with Auxiliary | 2.9 | | |
| | Heater Inlet and Outlet Pipe Replacement | | | |
| | Add: To Recover and Recharge R-134a A/C System | 0.3 | | |

Service Procedure

- 1. Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle in SI.
- 2. Remove the left rear tire. Refer to Tire and Wheel Removal and Installation in SI.
- 3. Support the rear axle independently in order to relieve the tension on the leaf springs.

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- 4. Remove the spring shackle to leaf spring mounting bolt (1) and DISCARD.
- 5. Install a NEW spring shackle to leaf spring mounting bolt.
- 6. Tighten the spring shackle to leaf spring mounting nut.
 - 6.1. First Pass: 100 Nm (74 lb ft)
 - 6.2. Final Pass: (210 degrees)
- 7. Remove the support.



Note: If there are any signs of damage to the auxiliary heater hose or evidence of the auxiliary heater hose contacting the spring shackle to leaf spring mounting bolt, the auxiliary heater hose MUST be replaced.

- 8. Inspect the auxiliary heater hose for any signs of damage or evidence of the auxiliary heater hose contacting the spring shackle to leaf spring mounting bolt.
 - If there are NOT any signs of damage to the auxiliary heater hose or evidence of the auxiliary heater hose contacting the spring shackle to leaf spring mounting bolt, no further action is required.
 - If there are any signs of damage to the auxiliary heater hose or evidence of the auxiliary heater hose contacting the spring shackle to leaf spring mounting bolt, replace the auxiliary air conditioning evaporator hose or auxiliary

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heater inlet and outlet hose depending on vehicle content. Refer to Auxiliary Air Conditioning Evaporator Hose Replacement (Rear) in SI.

- 9. Install the left rear tire. Refer to *Tire and Wheel Removal and Installation* in SI.
- 10. Lower the vehicle. Refer to Lifting and Jacking the Vehicle in SI.

Dealer Responsibility

Whenever a vehicle subject to this service update enters your vehicle inventory, or is in your facility for service in the future, and the vehicle is still covered under the New Vehicle Limited Warranty, you must take the steps necessary to be sure the service update correction has been made before selling or releasing the vehicle.

All new, used, GM Certified Used, courtesy transportation vehicles, dealer shuttle vehicles, etc. in dealers' possession and subject to this bulletin <u>must</u> be held and inspected/repaired per the service procedure of this bulletin <u>before</u> customers take possession of these vehicles. Involved vehicles must be held and not delivered to customers, dealer-traded, released to auction, used for demonstration, or any other purpose.

All GM Certified Used vehicles currently in the dealers' inventory within the Certified Pre-Owned Inventory System (CPOIS) will be de-certified and must be held and remedied per the service procedure in this bulletin. Upon submitting an accepted/paid warranty transaction in the Global Warranty Management (GWM) system, the vehicle can be re-certified for sale within the CPOIS system, or once again be used in the CTP program.

GM bulletins are intended for use by professional technicians, NOT a "<u>do-it-yourselfer</u>". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the tools, equipment, safety instructions, and know-how to do a job properly and safely. If a condition is described, <u>DO NOT</u> assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your dealer for information on whether your vehicle may benefit from the information.



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GLOBAL SAFETY FIELD INVESTIGATIONS DCS4220 URGENT - DISTRIBUTE IMMEDIATELY

Date: October 17, 2016

- Subject: 31170 Service Update Rear Suspension Shackle Bolt Contacts HVAC Line
- Models: 2015-2016 Chevrolet Express 2015-2016 GMC Savana Equipped with Auxiliary Heater (RPO C36) or HVAC System Rear-Air Conditioner (RPO C69)
- To: All Chevrolet and GMC Dealers

General Motors is releasing Service Update 31170 today. The total number of U.S. vehicles involved is approximately 23,577. Please see the attached bulletin for details.

Global Warranty Management (GWM)

The Investigate Vehicle History (IVH) screen in the GWM system will be updated October 18, 2016. A list of involved vehicles in dealer new inventory is attached to this message. Please hold all warranty transactions until the VIN appears in IVH.

END OF MESSAGE GLOBAL SAFETY FIELD INVESTIGATIONS