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IMPORTANT WARRANTY INFORMATIONREF **16-019**

Effective 05/09/2016

Release 05/09/2016

SUBJECT New Detroit Cylinder Head Gasket Standard Repair Time

❖ **Overview**

In collaboration with the Warranty Joint Application Development (JAD) committee and to further support the service network and streamline the claims submittal process, DTNA is pleased to announce the creation of a new Standard Repair Time (SRT) for a Detroit Cylinder Head Gasket Replacement. The Detroit Warranty Department created SRT 012010 to replace CLO #012000 - # Cylinder Head Gasket Leak.

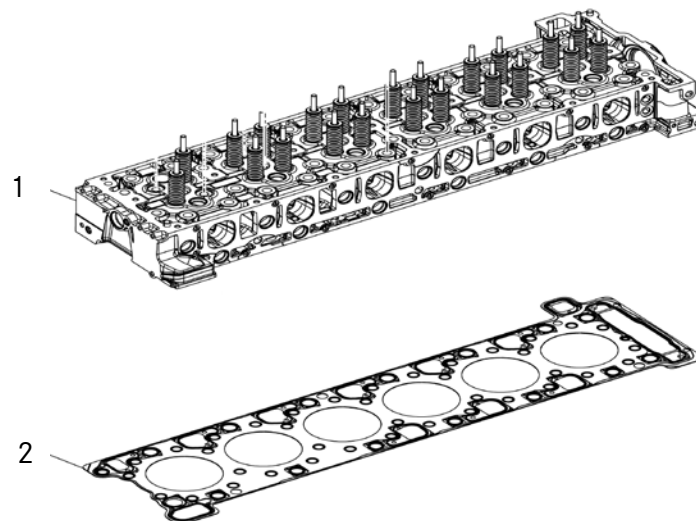
❖ **New SRT**

Detroit Labor Operations	
Labor Code	Description
012010	Cylinder Head Gasket Replacement

❖ **SRT Guidelines**

Effective for repair orders opened on or after November 15, 2015, CLO #012000 will no longer be active. SRT 012010 must be used for all cylinder head gasket replacements. With a supporting claim narrative, in addition to SRT 012010, other labor operations may be claimed for tasks such as accessing components (e.g., bumper and rain tray) and/or repair validation.

Refer to the image below for the cylinder head and gasket and use Power Service Literature (PSL) for the appropriate service method.



1. Cylinder Head
2. Cylinder Head Gasket

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❖ Labor
Operation

SRT Code

Description

012010

Cylinder Head Gasket Replacement

Summary: Includes all steps necessary to remove and install the cylinder head as an assembly in order to replace a leaking cylinder head gasket.

Note: If the cylinder head is replaced, SRT 012000 should be used instead of SRT 012010.

The table below identifies chassis/engine combinations impacted by the SRT change:

Chassis Make/Model	Engine Series	Engine Service Model
Freightliner: Cascadia 113/125, Coronado, Coronado RHD, M2, Coach/Fire Truck ¹ Western Star: 4800, 4900, 5900, 6900	DD13	D01, D02, D03, D04, D06, DR1, DR3, DW2, DW4, DW5, DW6, DZ1, DZ2, DZ3, DZ4
Freightliner: Cascadia 113/125, Coronado, 122SD, Coronado RHD, M2, Coach/Fire Truck ¹ Western Star: 4700, 4800, 4900, 5900, 6900	DD13E10	D01, D02, D03, D04, D06, D07, DR1, DR2, DW1, DW2, DW4, DW5, DW6, DZ4
Freightliner: Cascadia 113/125, Coronado, 122SD, M2, Coach/Fire Truck ¹ Western Star: 4700, 4800, 4900, 5900, 6900	DD13GHG14 DD13GHG17	D01, D02, D03, D04, D06, D07, DW1, DW2, DW4, DW5, DW6
Freightliner: Cascadia 125, Coronado, 122SD, Coronado RHD Western Star: 4800, 4900, 5900, 6900	DD15	D02, D04, D07, DR1, DR2, DW2, DW4, DW5, DW6, DZ1, DZ2, DZ3, DZ4
Freightliner: Cascadia 125, Coronado, 122SD, Coronado RHD Western Star: 4900, 5900, 6900	DD15E10	D02, D04, D07, DR2, DW4, DW5, DW6
Freightliner: Cascadia 125 Western Star: 4900, 5700, 5900	DD15GHG14AT	D02, DW5
Freightliner: Cascadia 125, Coronado, 122SD Western Star: 4900, 5700, 5900, 6900	DD15GHG14TC DD16GHG14 DD16GHG17	D02, D04, D07, DW4, DW5, DW6
Freightliner: Cascadia 125, 122SD Western Star: 4900, 5700, 5900	DD15GHG17AT	D02, D07, DW5
Freightliner: Cascadia 125, Coronado, 122SD Western Star: 4900, 5700, 5900, 6900	DD16E10	D02, D04, D07, DR2, DW4, DW5, DW6, DZ4

¹ SRT change may also affect non-DTNA brands, such as Pierce, MCI, Oshkosh, etc.

Repair times vary by chassis model and engine service model; please refer to the applicable Labor Time Guides (LTG) for appropriate times and included labor operations. The new SRT is available in the applicable LTG as well as at www.ddcsn.com > [Warranty](#) > [Warranty Applications](#) > [Warranty System](#) > [Labor](#) > [SRTs](#) > [SRT Search](#). Any questions regarding SRTs may be addressed through the [Warranty Support Center](#) > [Detroit Inquiries](#).

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