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IMPORTANT WARRANTY INFORMATION

REF **16-011**
 Effective 04/01/2016
 Release 03/28/2016
 SUBJECT New Detroit Camshaft Housing Seal Standard Repair Time

❖ **Overview**

In collaboration with the Warranty Joint Application Development (JAD) committee and to further support the service network and streamline the claims submittal process, DTNA is pleased to announce the creation of a new Standard Repair Time (SRT) for a Detroit Camshaft Housing Seal Replacement. Detroit created SRT 017010 to replace the Consolidated Labor Operation (CLO) #017010, which was released in Detroit Warranty Operation letter 14WO3.

❖ **New Labor Operation**

Detroit Labor Operation	
Labor Code	Description
017010	Camshaft Housing Seal Replacement/Assembly R&R

❖ **SRT Guidelines**

Effective for repair orders opened on or after April 1, 2016, CLO #017010 will no longer be active. SRT 017010 must be used for all camshaft housing seal repairs performed on engines installed in a chassis with a bumper to back of cab (BBC) distance *greater than or equal to 120 inches*. With a supporting narrative, in addition to SRT 017010, other labor operations may be claimed for tasks such as accessing components (e.g., bumper and rain tray) and/or repair validation.

The table below identifies common DTNA makes and models with a BBC distance greater than or equal to 120 inches.

Equipment Make	Equipment Model
Freightliner	Cascadia 125/SLPR/Class 8/Class 7
Freightliner	Coronado 122/132/Class 8/Class 7
Freightliner	Argosy/Class 8
Freightliner	CST 120
Freightliner	Columbia 120
Western Star	4800
Western Star	4900
Western Star	6900

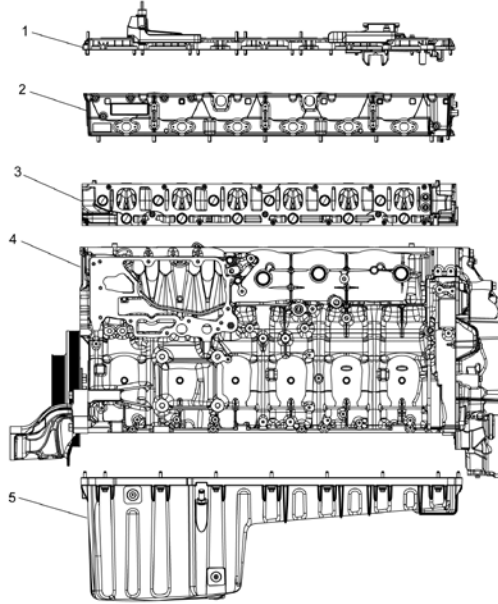
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13400 Outer Drive West
 Detroit, MI 48239-4001



1.	Rocker Cover
2.	Camshaft Housing
3.	Cylinder Head
4.	Cylinder Block
5.	Oil Pan

❖ **New Camshaft Housing Seal SRT**

SRT Code	Description
017010	Camshaft Housing Seal Replacement/Assembly R&R
Summary: Includes removing and installing the camshaft housing assembly. The release of SIB 3 33-14 simplified the repair procedure so removing and installing the exhaust rocker arms assembly, intake rocker arm assembly, or the camshafts are no longer required.	

❖ **Units With BBC Distance Less Than 120 Inches**

Please note that camshaft housing seal leaks on units with a BBC distance *less than 120 inches* should continue to use the SRT below for camshaft housing seal repairs.

Labor Code	Description
017101	Camshaft Housing Seal Replacement/Assembly R&R

Some examples of chassis with a BBC distance less than 120 inches include:

Equipment Make	Equipment Model
Freightliner	Cascadia 113/SLPR/Class 8/Class 7
Freightliner	M2
Western Star	4700
Non-Captive Chassis	Pierce, MCI, Oshkosh, Terex, etc.

Repair times vary by chassis model and engine service model; please refer to the applicable Labor Time Guides (LTG) for appropriate times and included labor operations. The new SRT is available in the applicable LTG as well as at www.ddcsn.com > [Warranty](#) > [Warranty Applications](#) > [Warranty System](#) > [Labor](#) > [SRTs](#) > [SRT Search](#). Any questions regarding SRTs may be addressed through the [Warranty Support Center](#) > [Detroit Inquiries](#).

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