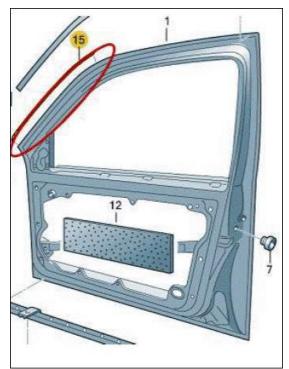


| Model(s) | Year(s) | Eng. Code(s) | Trans. Code(s) | VIN Range From | VIN Range To |
|-------------|-----------|--------------|----------------|----------------|--------------|
| Golf | 2000-2006 | All | All | All | All |
| Jetta Wagon | 2000-2006 | All | All | All | All |

Condition

57 16 05 June 9, 2016 **2038887** Supersedes Technical Bulletin V571503 dated July 20, 2015 to update Claim Processing statement.

Corrosion on the Fold of the Front Inner Door



Corrosion on the fold of the front inner door in the extra seal area.

Note:

To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual.*

Documentation required per *Warranty Policies and Procedures Manual.*

For vehicles outside of the Limited Warranty Against Corrosion Perforation this Technical Bulletin is for information only.

Figure 1

Technical Background

Corrosion under the door fold in the area of the extra seal and the Poly Vinyl Chloride (PVC) foil.

Page 1 of 7 Plus attachments



Production Solution

No production change required.

Service



Figure 2 (Paint Group 01/02) – Door Repair

- Remove corrosion and clean the area thoroughly with a Volatile Organic Compound (VOC) compliant cleaner.
- Apply a VOC compliant epoxy primer as an anti-corrosion treatment and primer (locally sourced).
- Seal the metal edge in the fold area with a thin layer of fine seam sealer.
- To ensure an even contact surface for the extra seal, apply the polyurethane sealer AKD 476 KD 505 with a soft plastic coating blade.
- Restore paint structure according to the paint repair manual.
- Bond a new door seal Part No. 1J0 837 671 or Part No. 1J0 837 672 (without PVC foil). Make sure the door seal is securely bonded by warming up the contact area on the door with a hot air blower (30 50°C).

Page 2 of 7 Plus attachments





Figure 3 (Paint Group 03) – Door Replacement

- Replacement of the door under warranty is only permitted with through-corrosion (perforation)
- The replacement door comes with a PVC foil for the door seal.

INote:

If through corrosion (perforation) is not present, door replacement will only be accepted if it qualifies per the *Reimbursement Policy* section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the "80% rule").

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Warranty

Note:

- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- This bulletin applies for 1 door repair or replacement. If both doors exhibit the corrosion they should be evaluated individually and claimed on separates lines. Total Body Painting Prep Time for both doors should be claimed on the first line only.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms>Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.

Note:

Claim Processing

Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. This will expedite the claim review process and reduce the time to pay the claim.

Note that miscalculations are subject to claim adjustment. You can email completed excel forms (in the excel format) to paintcamp@vw.com. The Paint and Corrosion Team will review your completed form(s) and adjust for overlap on behalf of the dealer.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

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| Model(s) | s) Year(s) | | Eng. Code(s) | Trans. Code(s) | VIN | Range From | VIN Range To | |
|---|----------------|-------------------|--------------------|--|---------|-------------------------|-------------------------------|--|
| Golf | 2000- | -2006 | All | All | | All | All | |
| Jetta Wagon | agon 2000-2006 | | All | All | | All | All | |
| | | | SA | GA Coding | | | | |
| Claim Type: | | 160 ¹⁾ | | | | | | |
| Service Num | ber: | | Damage Code | HST | | - | tion (Depends or rice No.) | |
| 5729 | | | 0003 | | | 061 | or 063 | |
| Parts Man | ufacture | er | Golf (1J1), Jet | ta Wagen (1J6) | | 061 or 0 | 3 ²⁾ | |
| | | | Golf 9B | 1 (Brazil) | | 061 or 0 | 061 or 063 ²⁾ | |
| | | | | Repair | | | | |
| | Ple | ease us | e the following pa | art number in "Out | side Ma | aterials" ⁴⁾ | | |
| LACKMATF: Pai | nt and N | laterials | i | 2 Door Models – MU @ \$12 per unit | | | | |
| | | | | 4 Door Model – MU @ \$12 per unit | | | | |
| Epoxy Primer (L | ocally S | ourced) | | Claim Dollar Amount (MAX: \$40) | | | | |
| | Ple | ease use | e the following La | bor Operation in " | Outsid | e Labor" ⁴⁾ | | |
| • Select the apple below: | propriate | e Labor | Operation | | | | | |
| • L0010000: Ex | ternal Pa | ainting- | straight color | <u>2 Door Model</u> Claim Dollar Amount | | | | |
| • L0020000: Ex | ternal Pa | ainting- | metallic/2-layer | | | | | |
| L0030000: Exter | nal Pain | ting-pea | rl color | <u>4 Door Model</u> Claim Dollar Amount | | | | |
| Use this for all body repair in this bulletin: A0041000: Body Shop repair no paint | | | | | | | | |

Page 5 of 7 Plus attachments



| Γ | | | | | | | |
|--|---|-----------------------------------|--|--|--|--|--|
| | Replace | | | | | | |
| Please use the following part number in "Outside Materials" ⁴⁾ | | | | | | | |
| LACKMATF: Paint and Mater | ials | 2 Door Models –MU @ \$12 per unit | | | | | |
| | | 4 Door Model –M | /IU @ \$12 per unit | | | | |
| Please | use the following La | bor Operation in | "Outside Labor" ⁴⁾ | | | | |
| Select the appropriate Labelow: L0010000: External Painti L0020000: External Painti L0030000: External Painti Use this for all body repairs A0041000: Body Shop repairs | ng-straight color ng-metallic/2-layer ng-pearl color r in this bulletin: | | <u>2 Door Model</u> Claim Dollar Amount <u>4 Door Model</u> Claim Dollar Amount | | | | |
| Causal Part: | | L00#0000 | | | | | |
| | Diag | nostic Time ⁴⁾ | | | | | |
| | | | | | | | |
| GFF Time expenditure | 01500000 = 00 T | U max. | NO | | | | |
| Road Test | 01210002 = 00 T 01210004 = 00 T | | NO | | | | |
| Technical Diagnosis | 01320000 = 00 T | U max. | NO | | | | |
| Claim Comment: Input "As p | er Technical Bulletin | 1 2038887" in com | ment section of Warranty Claim. | | | | |
| ¹⁾ For vehicles outside of the information only. | Limited Warranty Ag | gainst Corrosion I | Perforation this Technical Bulletin is for | | | | |
| ²⁾ Corrosion claim vendor co | de will be the damag | e location. | | | | | |
| ³⁾ Labor Time Units (TUs) are | subject to change w | vith ELSA updates | S. | | | | |
| ⁴⁾ Documentation required pe | er Warranty Policies | and Procedures I | Manual. | | | | |
| ⁵⁾ See attachment "srt_refere | nce_table.pdf" for la | bor time referenc | е. | | | | |

Page 6 of 7 Plus attachments



Required Parts and Tools

| | Repair | |
|-----------------------|--|----------|
| Part No: | Part Description | Quantity |
| AKD 476 KD 505 | Polyurethane Sealer | 1 |
| 1J0 837 671 A / 672 A | Door Seal (self-adhesive) Left or Right | 1 |
| | OR | |
| | Replace | |
| 1J3 831 056H / 055H | Golf (2-Door) Front Door Left or Right | 1 |
| 1J4 831 056H / 055H | Golf(4-Door) / Jetta Wagen Front Door Left or Right | 1 |
| 1J0 837 671 A / 672 A | Door Seal (self-adhesive) Left or Right | 1 |

No special tools required.

Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

| Document Control Revision Table | | | | | | | |
|---------------------------------|----------------|----------------|--|--|--|--|--|
| Instance Number | Published Date | Version Number | Reason For Update | | | | |
| 2038887/4 | 6/9/16 | V571605 | To update Claim Processing statement. | | | | |
| 2038887/3 | 7/20/15 | V571503 | To update service number. | | | | |
| 2038887/1 | 11/10/14 | V571405 | Original publication. | | | | |

Paint/Corrosion Claim Form



| Dealer No. 400000 Repair Order No. 910000 If repeat repair, provide | | - | | | | VIN (17-Digits |) 9BW | DE61J44 | 400000 | 0 |] |
|--|---|------------------------------------|------------------------|--|---------------------------|----------------|-----------|---------------------------|---------------------------|---------------------|----------------|
| Order No. 910000 | 01(| 2. | • K | eD | lace | Color No. (4-c | | | 100000 | UB5N | |
| | ovelope | tion in h | | | | Dealer Labor | - | ant No.) | | 100.00 | |
| in repeat repair, provide | explaita | | JX DEIUW. | | _ | Paint material | | it | | 12.00 | 1 |
| 2-1 | | | r G | inli | F | Dealer-owned | | | Vee | | |
| _ _ | | | | | | Original paint | | | Yes Yes | - | No |
| | | | | | | Onginal paint | materiar: | | Tes | | No |
| Service No. Damage Dmg Part manufacture Code Loc (Vendor Code) | ər | | | | Description of Repair | | Paint | Labor Oper | ation(s) | Time Units | Mat'l Units |
| 5729 0003 061 061 | | | Paint One | New Front D | Door (2 Door Model) (| S1) | | 57516150 | 0 | 190 | 22 |
| | | · | Paint One | New Front D | Door Trim Strip (S1) | | | 66216150 | 0 | 20 | 1 |
| | | | | | | | | | | | |
| | | | | | bor Operation Tir | ne Units | | | | | |
| | | | and | l Material | Units | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | If b | oth doors | are affected, the | prep time | | | | | |
| | | | | | tered on the first | | | | | | |
| | | | SAC | GA claim a | nd only once on | the first | | | | | |
| | | · · · | Pai | nt/Corros | ion Claim Form | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Note: Authorization and claim reimbursement are contin parts for the repair | igent on tl | he usage | e of original | | Body Paintir | ng Prep Time | | 51017153 | 3 | 110 | |
| · · · | | | | | | | | Paint S | ubtotal | 320 | |
| The vehicle history must be checked for any previous damage. | | | | | | | e is a | Paint S | Subiolai | 320 | 23 |
| sublet invoice for painting, the invoice amour | it must be | split betwe | en outside (| sublet) labor a | ind outside (sublet) mate | nai. | | | | | |
| Part Number Part Description | | Part Qty | Part Price per Unit | Total Part Price | Descriptio | n of Repair | Rep | air/Replace Operation(| | Time Units | |
| | | | | | Remove and Install | One Front Doo | r | 57511900 | 0 | 30 | |
| | | | | | Front Door Replace | (2 Door Model | | 57515550 | 0 | 160 | |
| | ĺ | | | | Body Cavity Seal Co | at | | 5101750 | 1 | 30 | |
| | | | | | | | | | | | |
| All other parts should be | claime | d | | | | | | | | | |
| separately in the SAGA c | | | | 1. | | | | | | | |
| | 1 | | | and and and and | | | | | | | |
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| Full interactive forms can be fou | nd in | the | | | | | | | | | |
| Full interactive forms can be fou | nd in | the | | | | | | | | | |
| foilowing location: | | | | | | | | | | | |
| foilowing location: <u>WISE > Resource Center > Form</u> | <u>is > Pa</u> | <u>aint/</u> | | | | | | | | | |
| foilowing location: | <u>is > Pa</u> | <u>aint/</u> | <u>te</u> | | | | | | | | |
| foilowing location: <u>WISE > Resource Center > Form</u> <u>Corrosion > TB# in the sub head</u> | <u>is > Pa</u> ling > | a <u>int/</u> Loca | te | | | | | | | | |
| foilowing location: <u>WISE > Resource Center > Form</u> | <u>is > Pa</u> ling > | a <u>int/</u> Loca | <u>te</u> | | | | | | | | |
| foilowing location: <u>WISE > Resource Center > Form</u> <u>Corrosion > TB# in the sub head</u> | <u>is > Pa</u> ling > | a <u>int/</u> Loca | <u>te</u> | | | | | | | | |
| foilowing location: <u>WISE > Resource Center > Form</u> <u>Corrosion > TB# in the sub head</u> <u>form specific to the vehicle and t</u> | <u>is > Pa</u> ling > | aint/ Loca pair. | <u>te</u> | | | | | ody Labor S | Subtotal | | |
| foilowing location: <u>WISE > Resource Center > Form</u> <u>Corrosion > TB# in the sub head</u> <u>form specific to the vehicle and t</u> | is > Pa ing > he rep Amount S | aint/ Loca pair. | \$ | 276.00 | | | | | Subtotal TU/MU | 220 | |
| foilowing location: WISE > Resource Center > Form Corrosion > TB# in the sub head form specific to the vehicle and t Outside Material Part LACKMATF Total Paint | is > Pa ing > he rep Amount S | aint/ Loca pair. Subtotal | \$ | 276.00 | | | | | | | |
| foilowing location: WISE > Resource Center > Form Corrosion > TB# in the sub head form specific to the vehicle and t Outside Material Part LACKMATF Total Paint | is > Pa ling > he reg Amount S Material / | aint/ Loca pair. Subtotal | \$ | | Authorization Date | | | Total | | 540 | |
| foilowing location: WISE > Resource Center > Form Corrosion > TB# in the sub head form specific to the vehicle and t Outside Material Part LACKMATF Total Paint To | ing > Pa he rep he rep Amount S Material / tal Parts / | aint/ Loca pair. Subtotal | \$ | | Authorization Date | | | Total | TU/MU | 540 \$ 3 | 23 |
| foilowing location: WISE > Resource Center > Form Corrosion > TB# in the sub head form specific to the vehicle and t Outside Material Part LACKMATF Total Paint To VW Representative | ing > Pa he rep he rep Amount S Material / tal Parts / | aint/ Loca pair. Subtotal | \$ | | Authorization Date | | | Total | TU/MU 0X0000 041000 | 540 \$ 3 \$ 2 | 20.00 |

VW Representative Signature

Paint/Corrosion Claim Form



| Dealer No. | 4000 | 000 | | | | | | VIN (17-Digits) | 9BWDE61J4 | 14400000 | 0 | 1 |
|--|--|---|--|--|---|-------------------|--|--|--|---|--------------------------------|-------------------|
| | 4000 | ,00 | Examp If repeat repair, provide explan | le | - | Ker | Dair | | | | | |
| Repair Order No. | 9100 | 000 | -ve…b | | | , , e l | | Color No. (4-digit E | IsaPro Paint No. | .) | LB5N | $\left\{ \right.$ |
| Order No. | | | | | | | | Dealer Labor Rate | | | 100.00 | 4 |
| | | | lotta | 5 V | Ma | 60 | | Paint material price | | | 12.00 | 1 |
| | | | Jetta | JV | VC | ISCI | | Dealer-owned paint | | Yes | | No |
| | | | | | | | | Original paint mater | iai? | Yes | | No |
| Service No. | Damage Code | Dmg Loc | Part manufacturer (Vendor Code) | | | | Description of Repair | | Paint Labor Op | peration(s) | Time Units | Mat'l Units |
| 5729 | 0003 | 061 | 061 | | Paint On | e New Front [| Door (2 Door Model) | (\$1) | 575179 | 253 | 160 | |
| 5125 | 0003 | 001 | 001 | | | | Door Trim Strip (S1) | (01) | 662179 | | 20 | |
| | | | | | | | | | 002173 | 555 | 20 | |
| | | | | | Ver | ify ALL Lab | or Operation Tim | e Units and | | | | |
| | | | | | | , terial Units | | - | | | | |
| | | | <u> </u> | ···· | | | | | | | | |
| | | | <u>:</u> | 1 | | | | | | | | |
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| | | | | | | | are affected, th | | | | | |
| | | | | | | | teredd on the fir | | | | | |
| | | | | | | | and only once on ion Claim Form | the first | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Note: Auth | orization an | d claim re | : imbursement are contingent on | | • | al | | | | | | |
| | | | parts for the repair | | | | Body Paint | ing Prep Time | 510171 | 173 | 160 | |
| _ | | | | | | | | | Pain | t Subtotal | 340 | 10 |
| The vehicle | | | d for any previous damage. Digital p painting, the invoice amount must b | | | | | | | | | 1.010 |
| | | | · | | | | | | | | | 1. 1. 1. |
| | | | | | | | | | | | | |
| Part Nu | umber | | Part Description | Part Qty | Part Prie | | Descripti | on of Repair | Repair/Repla | | Time | |
| Part Nu | umber | | | | per Un | it Price | | - | Operatio | on(s) | Units | |
| Part Nu | umber | Epoxy Pr | | | | it Price | Remove and Install | One Front Door | Operatio 575119 | on(s) 900 | Units 30 | |
| Part Nu | umber | Epoxy Pr | | | per Un | it Price | Remove and Install Dismantle and Asse | One Front Door | Operatio | on(s) 900 | Units | |
| Part Nu | umber | Epoxy Pr | | | per Un | it Price | Remove and Install Dismantle and Asse Door | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Part Nu | umber | | | 1 | per Un \$ 40. | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operatio 575119 | 900 750 | Units 30 | |
| Part Nu | umber | Examp | imer ole Part Qty and Part Pric | e per Un | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Part Nu | umber | Examp All oth | imer ole Part Qty and Part Pric ner parts should be claim | e per Un | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Part Nu | umber | Examp All oth | imer ole Part Qty and Part Pric | e per Un | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Part Nu | umber | Examp All oth | imer ole Part Qty and Part Pric ner parts should be claim | e per Un | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
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| Part Nu | umber | Examp All oth | imer ole Part Qty and Part Pric ner parts should be claim | e per Un | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| | | Examp All oth in the | imer ole Part Qty and Part Pric ner parts should be claim | e per Un ed separ | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Full ir | nteract | Examp All oth in the | imer ole Part Qty and Part Pric ner parts should be claim SAGA claim | e per Un ed separ | per Un \$ 40. hit only | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Full ir | nteractiving loc | Examp All oth in the | imer ole Part Qty and Part Pric ner parts should be claim SAGA claim | e per Un ed separ | per Uni \$ 40. | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Full ir foilow WISE | nteract ving loo > Resc | Examp All oth in the ive for cation | imer ole Part Qty and Part Pric ner parts should be claim SAGA claim rms can be found in Center > Forms > | 1 e per Un ed separ in the Paint/ | per Uni \$ 40. | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Full ir foilow <u>WISE</u> <u>Corro</u> | nteracti ving loc > Reso vision > | Examp All oth in the ive for cation Durce (TB# i | imer ole Part Qty and Part Pric her parts should be claim SAGA claim rms can be found :: Center > Forms > n the sub heading | e per Un ed separ in the Paint/ >Loc | per Uni \$ 40.1 | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
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| Full ir foilow <u>WISE</u> <u>Corro</u> | nteracti ving loc > Reso vision > | Examp All oth in the ive for cation Durce (TB# i | imer ole Part Qty and Part Pric her parts should be claim SAGA claim rms can be found :: Center > Forms > n the sub heading | e per Un ed separ in the Paint/ >Loc | per Uni \$ 40.1 | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | 900 750 | Units 30 160 | |
| Full ir foilow <u>WISE</u> <u>Corro</u> | nteracti ving loc > Reso vision > | Examp All oth in the ive for cation ource (TB# i c to th | imer ole Part Qty and Part Pric her parts should be claim SAGA claim rms can be found :: Center > Forms > n the sub heading | e per Un ed separ in the Paint/ > Loc cepair. | per Uni \$ 40.1 | it Price | Remove and Install Dismantle and Asse Door Remove Rust from | One Front Door emble One Front | Operation 575119 575137 | nn(s) 9000 750 199 | Units 30 160 | |
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VW Representative Signature

SRT Reference Table for TPI# 2038887

| Repair door (2 door Model - Go | olf) | |
|--|----------------------|---|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation : Dismantle and assemble one front door | 57 51 37 50 = 130 TU | in SAGA under Outside Labor Operation: |
| Labor Operation : Remove rust from one door fold and seal off | 57 51 41 99 = 50 TU | A0041000 |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 73 = 110 TU | Multiply claim time units x |
| Labor Operation: Paint one front door | 57 51 79 53 = 130 TU | warranty labor rate. Enter in SAGA under Outside |
| Labor Operation: Paint one new front door trim strip | 66 21 61 50 = 20 TU | Labor Operation: |
| | | L00 # 0000* |
| | | *Please see warranty table for proper labor operation |
| Outside Materials | | - · · · |
| Labor Operation: Paint one front door | 13 MU | Multiply claim material units x |
| Labor Operation: Paint one new front door trim strip | 1 MU | \$12.00. Enter in SAGA under Outside Materials: |
| | | LACKMATF |

| Repair door (4 door Model - Go | olf) | |
|--|--|---|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation : Dismantle and assemble one front door | 57 51 37 60 = 160 TU | in SAGA under Outside Labor Operation: |
| Labor Operation : Remove rust from one door fold and seal off | 57 51 41 99 = 50 TU | A0041000 |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 73 = 110 TU | Multiply claim time units x |
| Labor Operation: Paint one front door Labor Operation: Paint one new front door trim strip | 57 51 79 53 = 130 TU 66 21 61 50 = 20 | warranty labor rate. Enter in SAGA under Outside Labor Operation: |
| | | L00 <i>#</i> 0000* |
| | | Please see warranty table for proper labor operation |
| <u>Outside Materials</u> | | |
| Labor Operation: Paint one front door Labor Operation: Paint one new front door trim strip | 10 MU 1 MU | Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials: |
| | | LACKMATF |

| Repair door (Jetta Wagen) | | |
|--|----------------------|---|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation : Dismantle and assemble one front door | 57 51 37 50 = 160 TU | in SAGA under Outside Labor Operation: |
| Labor Operation : Remove rust from one door fold and seal off | 57 51 41 99 = 50 TU | A0041000 |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 73 = 160 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation: Paint one front door | 57 51 79 53 = 160 TU | in SAGA under Outside Labor Operation: |
| | | L00 <i>#</i> 0000* |
| | | Please see warranty table for proper labor operation |
| Outside Materials | | |
| Labor Operation: Paint one front door | 9 MU | Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials: |
| | | LACKMATF |

| Replace door (2 door Model - | Golf) | |
|--|----------------------|---|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation : Replace one front door | 57 51 55 50 = 160 TU | in SAGA under Outside Labor Operation: |
| Labor Operation : Wax Body | 51 01 75 01 = 30 TU | A0041000 |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 53 = 110 TU | Multiply claim time units x |
| Labor Operation: Paint one front door | 57 51 61 50 = 190 TU | warranty labor rate. Enter in SAGA under Outside |
| Labor Operation: Paint one new front door trim strip | 66 21 61 50 = 20 TU | Labor Operation: |
| | | LOO #0000* |
| | | Please see warranty table for proper labor operation |
| Outside Materials | | |
| Labor Operation: Paint one front door | 22 MU | Multiply claim material units x \$12.00. Enter in SAGA |
| Labor Operation: Paint one new | 1 MU | under Outside Materials: |
| front door trim strip | | LACKMATF |

| Replace door (4 door Model - (| Golf) | |
|--|----------------------|---|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter |
| Labor Operation : Replace one front door | 57 51 55 60 = 160 TU | in SAGA under Outside Labor Operation: |
| Labor Operation : Wax Body | 51 01 75 01 = 30 TU | A0041000 |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 53 = 110 TU | Multiply claim time units x |
| Labor Operation: Paint one front door | 57 51 61 60 = 160 TU | warranty labor rate. Enter in SAGA under Outside |
| Labor Operation: Paint one new front door trim strip | 66 21 61 50 = 20 TU | Labor Operation: |
| | | L00 <i>#</i> 0000* |
| | | Please see warranty table for proper labor operation |
| Outside Materials | | |
| Labor Operation: Paint one front door | 18 MU | Multiply claim material units x \$12.00. Enter in SAGA |
| Labor Operation: Paint one new | 1 MU | under Outside Materials: |
| front door trim strip | | LACKMATF |

| Replace door (Jetta Wagen) | | |
|---|----------------------|--|
| Body Labor | | |
| Labor Operation : Remove and install one front door | 57 51 19 00 = 30 TU | Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: A0041000 |
| Labor Operation : Replace one front door | 57 51 55 50 = 160 TU | |
| Labor Operation : Wax Body | 51 01 75 01 = 30 TU | |
| <u>Refinish Labor</u> | | |
| Labor Operation: Prepare painting | 51 01 71 53 = 160 TU | Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation: |
| Labor Operation: Paint one front door | 57 51 61 50 = 130 TU | |
| | | L00 <i>#</i> 0000* |
| | | Please see warranty table for proper labor operation |
| Outside Materials | | |
| Labor Operation: Paint one front door | 10 MU | Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials: |
| | | LACKMATF |