

Model(s)	Year	Eng. Code	Trans. Code	VIN Range From	VIN Range To		
Jetta Wagon	2001 – 2006	All	All	All	All		

Condition

55 16 05 June 8, 2016 **2038994** Supersedes Technical Bulletin V551405 dated December 5, 2014 to update Claim Processing statement.

Corrosion in Corner Area of Rear Lid towards Rear Lights

Corrosion in the corner area of the rear lid towards the rear lights (Figure 1).

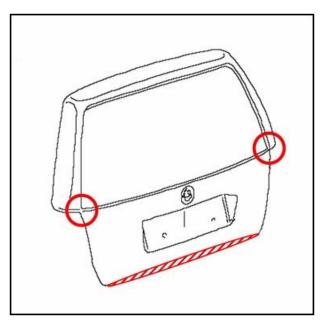


Figure 1 - Red circles - corrosion on the rear lid

Hatch area - possible fold corrosion on the rear lid



To determine if this procedure is covered under Warranty, always refer to the *Warranty Policies and Procedures Manual*.

Documentation required per Warranty Policies and Procedures Manual.

For vehicles outside of the *Limited Warranty Against Corrosion Perforation* this Technical Bulletin is for information only.



Technical Background

- Insufficient fine seam sealing.
- Edges on the inner panel too sharp.
- · Heavy load on corners by relative movement.

Production Solution

Corrections in the production process after discovering deviations.

Service

1. Replace the rear lid.

Or

2. Repair the rear lid. <u>Only perform this operation if the total repair cost is 80% or less of the total replacement cost.</u>

1. Replace the rear lid:

If the lower fold area of the inner rear lid exhibits through-corrosion (perforation) (see Figure 2), DO NOT repair, Install a new rear lid.

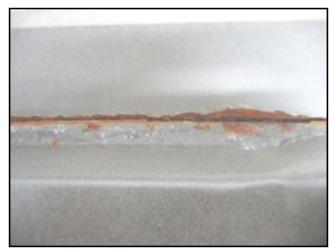


Figure 2



- Remove all necessary parts/trim pieces of the <u>original</u> rear lid. See Repair Group 70 and Repair Group 55 in Elsa.
- Remove the rear window from the <u>original</u> rear lid. See Repair Group 64 in Elsa.

PERFORM THE WELDING STEP DESCRIBED BELOW AT THIS POINT

- Apply a VOC compliant epoxy primer as an anti-corrosion treatment and primer (locally sourced).
- Paint the rear lid according to Volkswagen guidelines.
- Remove the original rear lid. See Repair Group 55 in Elsa.
- Install the new rear lid. See Repair Group 55 in Elsa.
- Install the window in the <u>new</u> rear lid. See Repair Group 64 in Elsa.
- Install all parts/ trim pieces previously removed. See Repair Group 70 and Repair Group 55 in Elsa.
- Adjust the rear lid fit according to the repair manual. See Repair Group 55 in Elsa.

2. Repair the rear lid:

Before the repair, check the fold area of the inner rear lid. If the lower fold area of the inner rear lid exhibits through-corrosion (perforation) (see Figure 2), DO NOT repair and install a new rear lid.

- Remove all necessary parts/trim parts from the rear lid. See Repair Group 70 and Repair Group 55 in Elsa.
- Remove the rear window from the rear lid. See Repair Group 64 in Elsa.
- Remove the rear lid. See Repair Group 55 in Elsa.
- Remove the corrosion with a pneumatic brush grinder. Make sure that the folds of the rear lid do not get damaged.

Note:

If through-corrosion (perforation) is not present, rear lid replacement will only be accepted if it qualifies per the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the "80% rule").

PERFORM THE WELDING STEP DESCRIBED BELOW AT THIS POINT

- If necessary, modify the welding seam without damaging the folds. Thoroughly clean the area.
- Apply a VOC compliant epoxy primer as an anti-corrosion treatment and primer (locally sourced).
- Re-paint the rear lid according to Volkswagen guidelines.
- Install the rear lid. See Repair Group 55 in Elsa.
- Install the window in the rear lid. See Repair Group 64 in Elsa.
- Install all parts/ trim pieces previously removed. See Repair Group 70 and Repair Group 55 in Elsa.
- Adjust the rear lid according to the repair manual. See Repair Group 55 in Elsa.

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<u>Welding</u>

• MIG weld the corners of the rear lid (see Figure 3, red outline). Make sure that all three panels are connected with each other in the contact area of the rear lid (Figure 4, arrows).







Figure 4

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Warranty

Note:

- Dealers may complete the repair as described without prior authorization (through a WISE Warranty Repair Acceptance request).
- Documentation required: Clear pictures, completed estimate and body shop invoice must be saved and kept on file at the Dealership for audit purposes.
- Labor time units (TU), Material units (MU), and Material unit rate are correct at the time of publication. The time units and/or material units may differ if the repair catalogue is updated. The information in the repair catalogue applies, except for the open time items (labor operations ending in 99) which are calculated at actual time multiplied by the body shop labor rate. The material allowance (Paint material price per unit) is subject to change. Refer to WISE > Resource Center > Forms > Paint/Corrosion for the most current forms.
- This section is applicable for vehicles within the terms of Volkswagen's Limited Warranty Against Corrosion Perforation. For vehicles outside the terms of the Limited Warranty Against Corrosion Perforation this section is for information only.
- This bulletin may be provided to outside shops to ensure the proper repair is completed.

U Note:

Claim Processing

Utilize the attached form examples and pre-populated forms on WISE to assist with calculating the reimbursement amounts. This will expedite the claim review process and reduce the time to pay the claim.

Note that miscalculations are subject to claim adjustment. You can email completed excel forms (in the excel format) to paintcamp@vw.com. The Paint and Corrosion Team will review your completed form(s) and adjust for overlap on behalf of the dealer.

For the complete set of pre-populated Paint/Corrosion Claim Form templates associated with this Technical Bulletin, refer to WISE > Resource Center > Forms > Paint/Corrosion.

To determine if this procedure is covered under Warranty, always refer to the <i>Warranty Policies and Procedures Manual</i> ¹⁾									
Model(s) Year(s)		Eng. Code(s)	Trans. Code(s)	VIN Range From	VIN Range To				
Jetta Wagon	2001-2006	All	All	All	All				
SAGA Coding									
Claim Type:	160 ¹⁾								

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Service Number:	Imber: Code		HST		Damage Location (Depends on Service No.)		
5559		0003			030		
Parts Manufacture	r	Jetta Wa	gon (1J6)		030 ²⁾		
		Re	pair				
Plea	se use th	e following part n	number in "Outside	e Material	S" ⁴⁾		
LACKMATF: Paint and Ma	terials		MU @ \$12 per un	it			
Epoxy Primer (Locally Sou	ırced)		Claim Dollar Amo	ount (MAX	:: \$40)		
Plea	se use th	e following Labor	Operation in "Out	side Labo	or" ⁴⁾		
Select the appropriate Lab - L0010000: External Paint - L0020000: External Paint - L0030000: External Paint	ing-straig ing-metal	jht color lic/2-layer	Claim Dollar Amount				
Use this for all body repair - A0041000: Body Shop re			Claim Dollar Amount				
		Rep	lace				
Plea	ise use th	e following part n	number in "Outside	e Material	S" ⁴⁾		
LACKMATF: Paint and Ma	terials		MU @ \$12 per unit				
Epoxy Primer (Locally Sou	irced)		Claim Dollar Amount (MAX: \$40)				
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Use this for all body repair - A0041000: Body Shop re			Claim Dollar Amount				

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	Diagnostic Time 4)					
GFF Time expenditure	01500000 = 00 TU max.	NO				
Road Test	01210002 = 00 TU 01210004 = 00 TU	NO				
Technical Diagnosis	01320000 = 00 TU	NO				
Claim Comment: Input "As p	er Technical Bulletin 2038994" in comment	section of Warranty Claim.				
¹⁾ For Vehicles outside the Li only	mited Warranty Against Corrosion Perforati	on this bulletin is information				
²⁾ Corrosion claim vendor code will be the damage location.						
³⁾ Labor Time Units (TUs) are subject to change with ELSA updates.						
⁴⁾ Documentation required per <i>Warranty Policies and Procedures Manual</i> .						
⁵⁾ See attachment "srt_reference_table.pdf" for labor time reference.						

Required Parts and Tools

Replacement					
Part number	Description				
1J9 827 025 AD	Rear Lid				
Repair and	Replacement				
Part number	Description				
DH 009 100	1K Window Adhesive				

For Special Tools see repair Manual.



Additional Information

All part and service references provided in this Technical Bulletin are subject to change and/or removal. Always check with your Parts Dept. and Repair Manuals for the latest information.

Document Control Revision Table								
Instance Number	Published Date	Version Number	Reason For Update					
2038994/2	2038994/2 6/8/16		To update Claim Processing statement.					
2038994/1	12/5/14	V551405	Original publication.					

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Paint/Corrosion Claim Form



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			Warranty											

VW Representative Name (printed)

VW Representative Signature

Paint/Corrosion Claim Form



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VW Representative Name (printed)

VW Representative Signature

SRT Reference Table for TPI# 2038994

Repair (A4 Jetta) – Models(1J6)		
<u>Body Labor</u>		
Labor Operation : Remove and install rear lid	55 59 19 20 = 110 TU	
Labor Operation : Remove and install rear upper lock	55 56 19 70 = 10 TU	
Labor Operation : Remove and install lock mechanism	55 57 19 70= 10 TU	
Labor Operation : Remove and install rear logo	66 51 19 99 = 20 TU	Multiply claim time units x
Labor Operation : Remove and install rear letterings	66 50 20 00= 20 TU	warranty labor rate. Enter in SAGA under Outside
Labor Operation : Remove and install rear window	64 86 19 20 = 190 TU	Labor Operation: A0041000
Labor Operation : Remove corrosion on rear lid	55 59 63 00= * TU	_
Labor Operation : MIG weld right and left corners	55 59 41 99 = 100 TU	_
Labor Operation : Wax body	51 01 75 00 = 30 TU	
Refinish Labor		
Labor Operation: Prepare painting	51 01 71 73 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint rear lid (Removed)	55 59 79 73 = 160 TU	L00 # 0000* *Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint rear lid	8 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF

* Liftgate replacement should be considered if the total repair cost will exceed 80% of the total replacement cost. Refer to the Reimbursement Policy section of the *Warranty Policies and Procedure Manual*. This section provides important guidelines when considering component repair vs. replacement options (the " 80% rule").

Replace (A4 Jetta) – Models(1J6)	
Body Labor		
Labor Operation : Remove and install rear lid	55 59 19 20 = 110 TU	
Labor Operation : Replace rear lid	55 59 55 70 = 250 TU	Multiply claim time units x warranty labor rate. Enter
Labor Operation : MIG weld right and left corners of the rear lid	55 59 41 99 = 100 TU	in SAGA under Outside Labor Operation: A0041000
Labor Operation : Wax body	51 01 75 00 = 30 TU	
<u>Refinish Labor</u>		
Labor Operation: Prepare painting	51 01 71 53 = 160 TU	Multiply claim time units x warranty labor rate. Enter in SAGA under Outside Labor Operation:
Labor Operation: Paint new rear lid (Removed)	55 59 61 70 = 130 TU	L00 # 0000*
		*Please see warranty table for proper labor operation
Outside Materials		
Labor Operation: Paint rear lid	10 MU	Multiply claim material units x \$12.00. Enter in SAGA under Outside Materials:
		LACKMATF