



**Tiffin Motorhomes, Inc.
105 2nd Street NW
Red Bay, AL 35582
256-356-8661**

**SB-54
Securing Rear Spoiler Screws on
2016 & 2017 Allegro Buses & Zephyrs**

July 14, 2016

Dear Tiffin Owner,

It has come to our attention that on some 2016 & 2017 Allegro Bus & Zephyr Motorhomes, there is the possibility that the screws securing the rear spoiler were not properly installed. Over time, these screws could start to back out, causing the spoiler to loosen.

We have included instructions on securing the rear spoiler screws. Please do not attempt to do this yourself. Please take this letter, the enclosed instructions, and the completion form to a dealer **or** service center of your choice to have this work done. We are allowing 30 minutes for this repair to be completed.

If you have any questions about this notice, please contact the Tiffin warranty department at 256-356-8661 extension 2176 or email jeannie.madden@tiffinmotorhomes.com

We regret any inconvenience this action may cause, but feel certain you understand our interest in the continued use and enjoyment of your motorhome.

Thank you,

Tiffin Motorhomes, Inc.
Enclosures

Securing Spoiler on Bus and Zephyr Units

Tiffin Motorhomes, Inc.

Effective Date: 03 June 2016

Work Instruction Number:

Revision: 00

SB-54

Page 1 of 2

Purpose: To provide instructions on how to properly secure Spoiler on Bus and Zephyr Units.

TOOLS NEEDED:

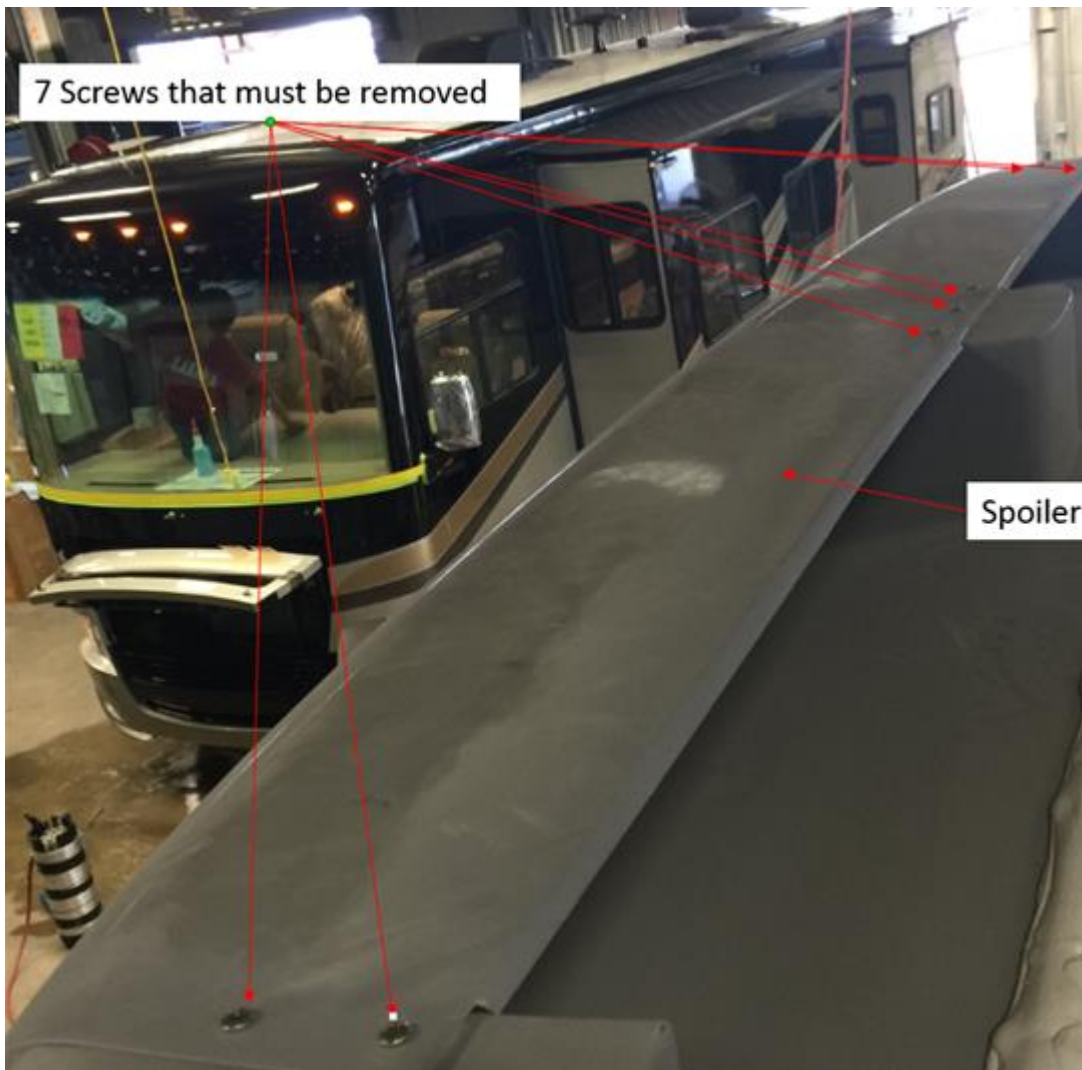
- 1- Electric Drill
- 1- Philips Head Bit

PARTS NEEDED:

- 1- LOCTITE 272 or 3M Scotch-Weld

Procedure:

- 1- Remove one of the 7 screws holding the spoiler in place, using a Philips head bit and drill.



Securing Spoiler on Bus and Zephyr Units

Tiffin Motorhomes, Inc.

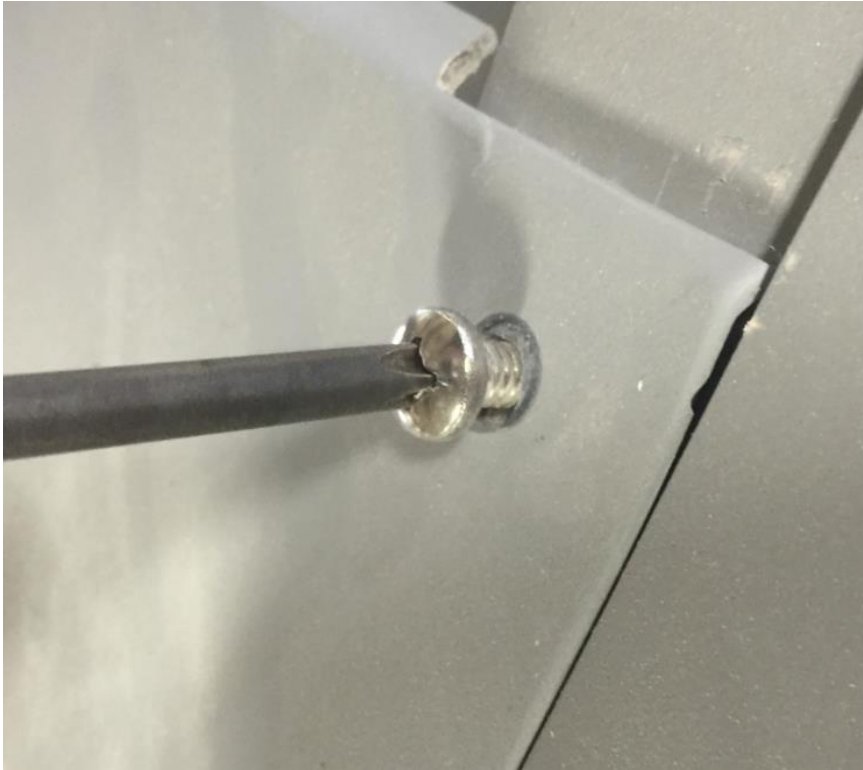
Effective Date: 03 June 2016

Work Instruction Number:

Revision: 00

SB-54

Page 2 of 2



- 2- Place either LOCTITE 272 or 3M Scotch-Weld on the screws. Make sure all threads are completely covered with LOCTITE 272 or 3M Scotch-Weld.



- 3- Place the screw back in its original hole, and tighten.
- 4- Repeat steps 1 through 3 for all remaining bolts holding the spoiler in place.