



**Tiffin Motorhomes, Inc.
105 2nd Street NW
Red Bay, AL 35582
256-356-8661**

**SB-53
2017 Allegro Breeze Compressor Wire Connection**

May 13, 2016

Dear Tiffin Customer,

It has come to our attention that in some 2017 Allegro Breeze Motorhomes, there is the possibility that a wire on the electric compressor that is part of the air leveling system may not be properly connected, thus impacting leveling.

We have included instructions on inspecting the wiring and correcting this problem. Please take this letter, the enclosed instructions, and the completion form to a dealer **or** service center of your choice to have this work done. We are allowing 15 minutes for this repair to be completed.

If you have any questions about this notice, please contact the Tiffin warranty department at 256-356-8661 extension 2176 or email jeannie.madden@tiffinmotorhomes.com

We regret any inconvenience this action may cause, but feel certain you understand our interest in the continued use and enjoyment of your motorhome.

Thank you,

Tiffin Motorhomes, Inc.

Making the Compressor Connection on a Allegro Breeze

Tiffin Motorhomes, Inc.

Work Instruction Number:

SB-53 2017 Allegro Breeze Compressor Wire

Effective Date: 5/13/2016

Revision: 00

Page 1 of 4

Purpose: To provide instructions on correctly connecting the compressor wire on an Allegro Breeze

TOOLS NEEDED:

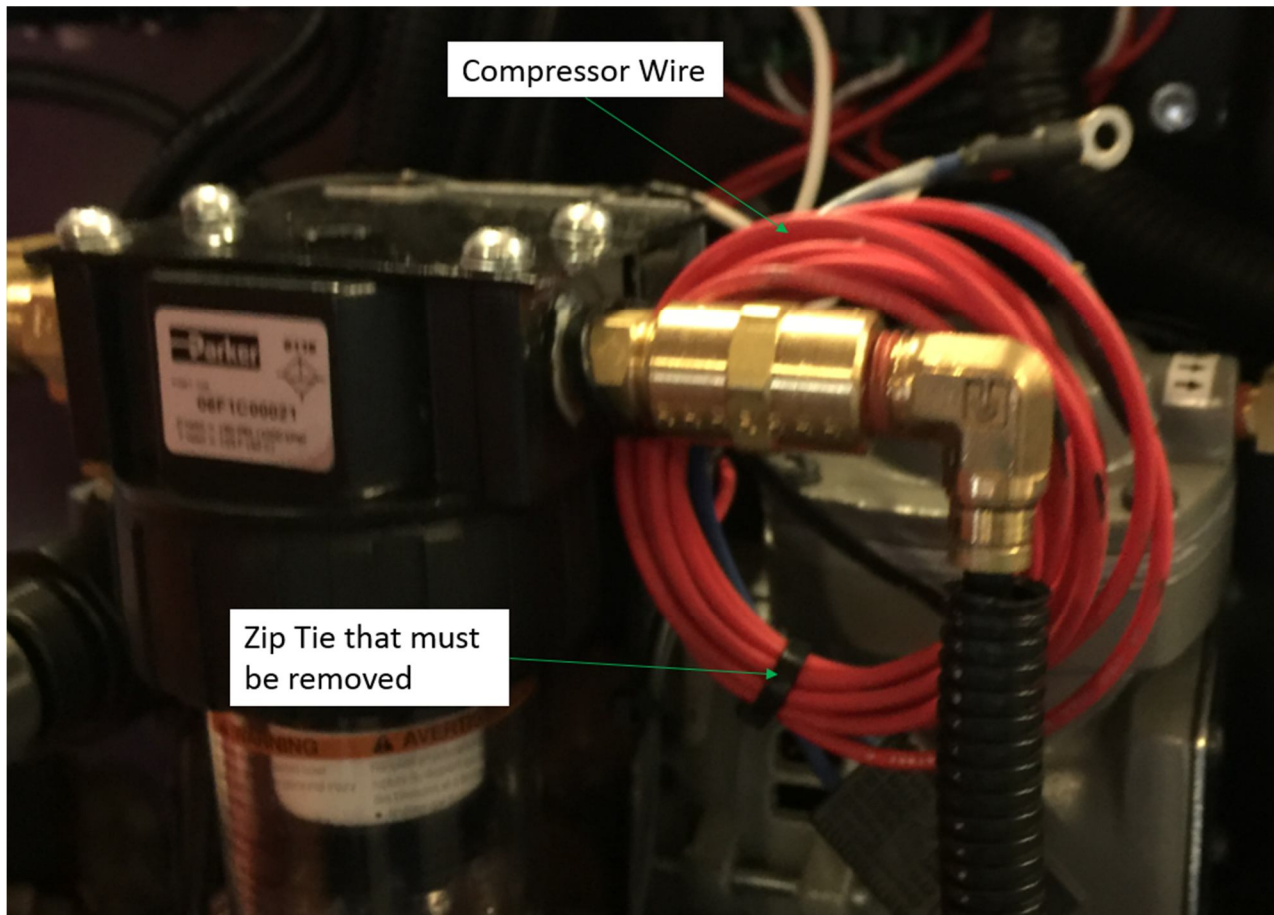
1. ½" Socket and Ratchet
1. Wire strippers
1. Wire cutters

PARTS NEEDED:

1. 3/8" Eyelet
4. Zip ties

Procedure:

1. Using wire cutters remove the wire ties holding the compressor wire in place.



Making the Compressor Connection on a Allegro Breeze

Tiffin Motorhomes, Inc.

Work Instruction Number:

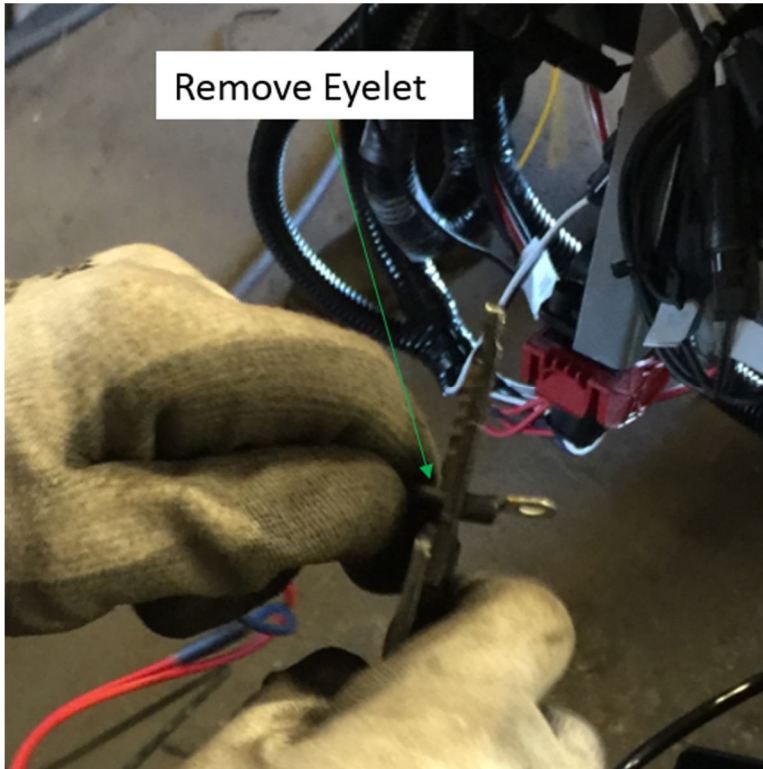
SB-53 2017 Allegro Breeze Compressor Wire

Effective Date: 5/13/2016

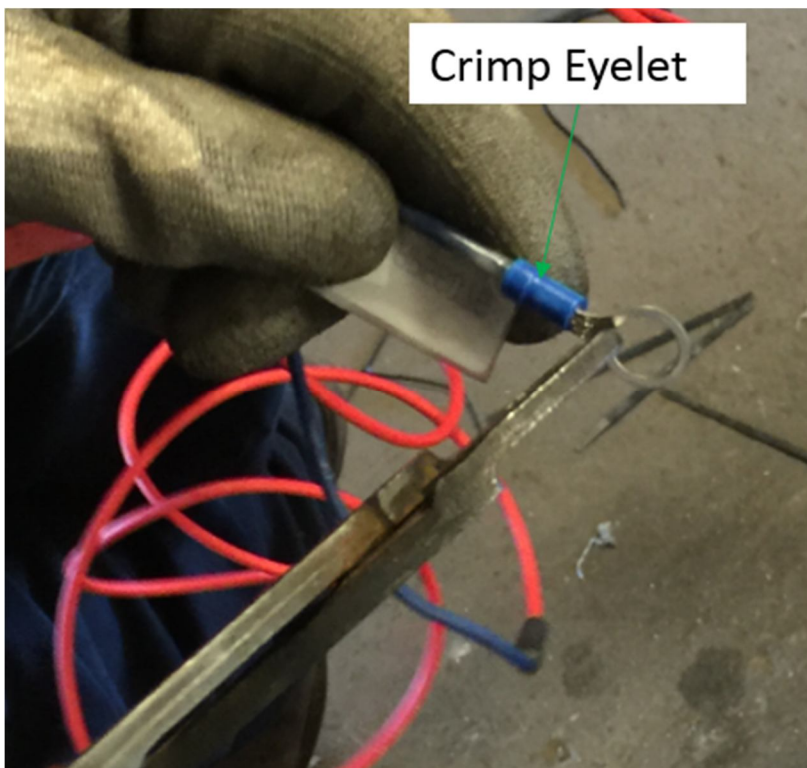
Revision: 00

Page 2 of 4

- Using wire cutters, remove the eyelet on the free end of the wire.



- Using wire strippers remove $\frac{1}{2}$ " of insulation from the end of the wire, and attach the $\frac{3}{8}$ " eyelet.



Making the Compressor Connection on a Allegro Breeze

Tiffin Motorhomes, Inc.

Work Instruction Number:

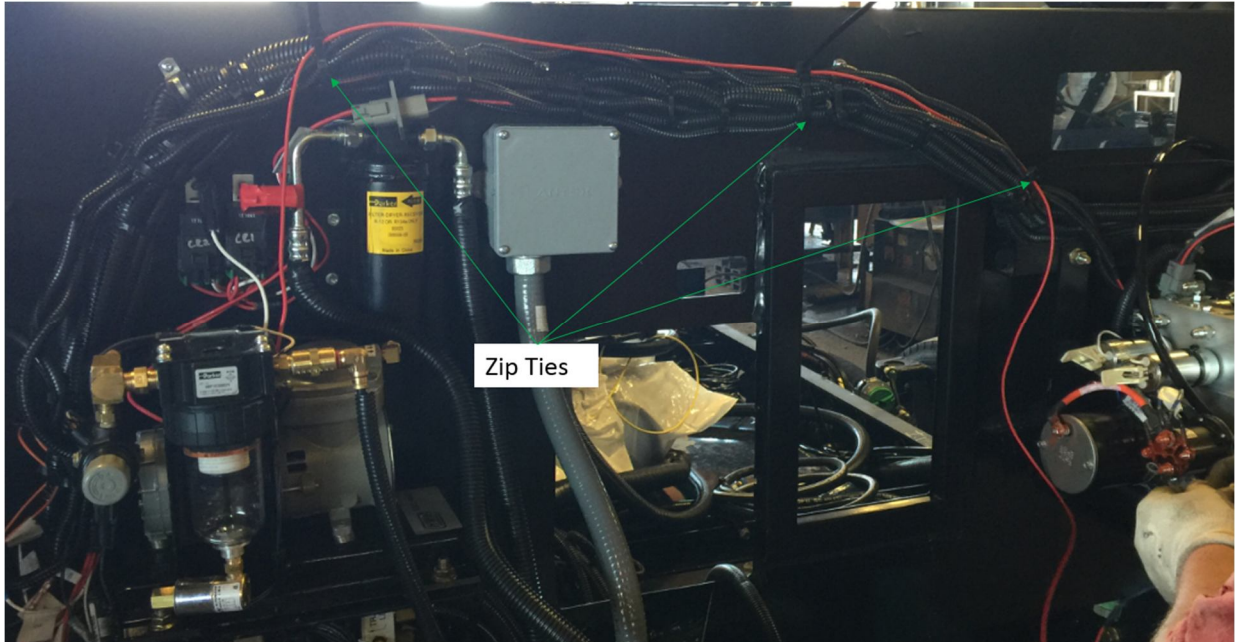
SB-53 2017 Allegro Breeze Compressor Wire

Effective Date: 5/13/2016

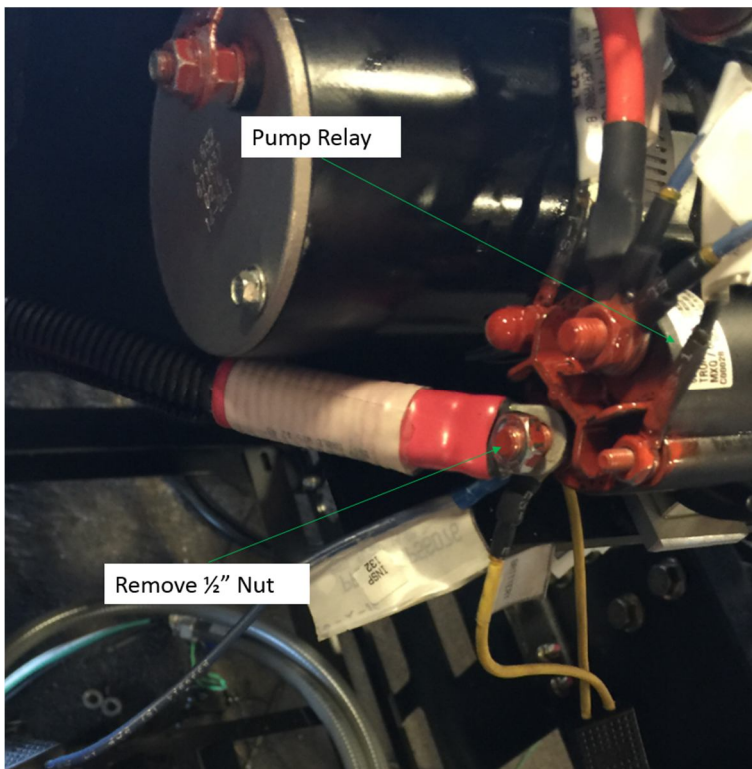
Revision: 00

Page 3 of 4

4. Route the wire to the pump relay using this path. (same path as this red wire)
5. Add three zip ties to secure the wire.



6. Remove the ½" nut from the pump relay as seen below.



Making the Compressor Connection on a Allegro Breeze

Tiffin Motorhomes, Inc.

Work Instruction Number:

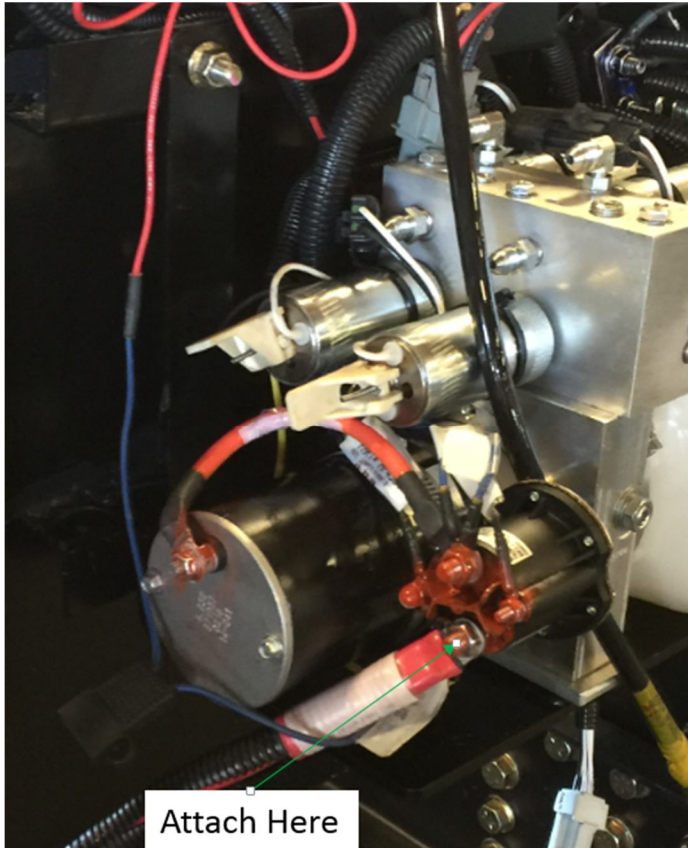
SB-53 2017 Allegro Breeze Compressor Wire

Effective Date: 5/13/2016

Revision: 00

Page 4 of 4

7. Secure the pump wire to the pump relay using the ½" nut removed in the prior step.



8. Using one zip tie secure the excess wire as seen below.

