

## Installation and Conversion Instructions

Panamera (970)

53/12 ENU 2005

2

### **Fuel Tank Cap in Aluminum Look**

Revision: This bulletin replaces bulletin Group 2, #53/12, dated August 13, 2013.

Applicable Model Year was changed from "As of 2010" to "As of 2010 to 2016"

Model Year: As of 2010 up to 2016

Concern: Retrofitting

Note: A fuel tank cap in Aluminum Look (designation in Tequipment Catalog: "Fuel tank cap in Aluminum Look") is

available for the Panamera (970).



Figure 1

Parts Info: 000.044.001.91  $\Rightarrow$  Fuel tank cap in Aluminum Look, set

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Parts List:

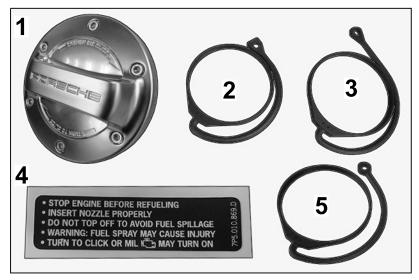


Figure 2

	<del></del>	1 x	Fuel tank cap ⇒ Figure 2 - 1 -
		1 x	Clamping ring with retaining strap – Panamera $\Rightarrow$ Figure 2 -2-
		1 x	Clamping ring with retaining strap – Cayenne $\Rightarrow$ Figure 2-3-
	7P5.010.869.D	1 x	Sticker (warning note) $\Rightarrow$ Figure 2-4-
		1 x	Clamping ring with retaining strap – Sports Cars $\Rightarrow$ Figure 2 -5-
Materials:			Isopropanol (commercially available)
materials.			, , , , , , , , , , , , , , , , , , , ,
			Cleaning cloth (commercially available)

#### Work Procedure: 1

Allocation of clamping ring with retaining strap to vehicle type: Geometric shape of the eyelets on the end ( $\Rightarrow$  *Figure 3* -A to C-) or part number on the retaining strap ( $\Rightarrow$  *Figure 3* -arrow-).

A – 911/Boxster/Cayman ⇒ circular

**B** – Panamera ⇒ square

**C** – Cayenne ⇒ teardrop shape

**arrow** - Part Nos. (Sports Cars = 991.xxx. / Cayenne = 7L5.xxx... and Panamera: none)

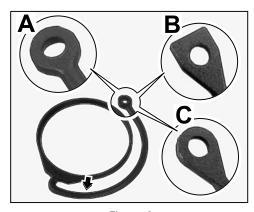


Figure 3

- 2 Fit clamping ring with retaining strap on the new fuel tank cap.
  - 1 Clamping ring
  - 2 Groove on fuel tank cap
  - 2.1 Fit clamping ring into the groove on the Aluminum Look fuel tank cap as shown (⇒ Figure 4 -A, arrow-).
  - 2.2 Press clamping ring down into the groove with your thumbs (⇒ Figure 4 -B, arrows-).

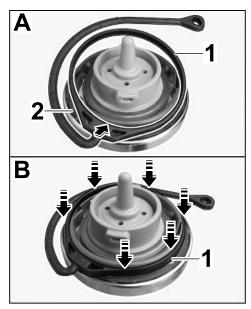


Figure 4



Highly flammable or explosive materials

- · Danger of fire or explosion
- ⇒ Avoid contact with hot parts or sources of ignition.
- ⇒ Use suction to remove ignitable vapors.
- ⇒ Attach warning sign in a clearly visible position.
  - 3 Remove old fuel tank cap.
    - 3.1 Open the filler flap on the vehicle.
    - 3.2 Unscrew old fuel tank cap from the filler neck.

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3.3 Carefully pull up fuel tank cap with retaining strap ( $\Rightarrow$  Figure 5 -A-).

1 – Retaining strap

**2** – Pir

Then swivel the retaining strap ring down over the pin ( $\Rightarrow$  *Figure 5-B-*)

4 Install new fuel tank cap on the vehicle.

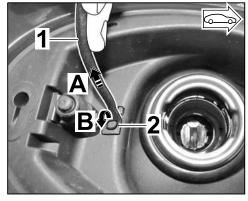


Figure 5

- 4.1 Engage retaining strap ring on the pin.
  - 1 Retaining strap ring
  - **2** Pin

Carefully pull up the retaining strap and guide the ring over the pin ( $\Rightarrow$  *Figure 6* -inset-).

4.2 Install new fuel tank cap on the filler neck and screw it on.

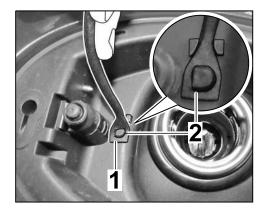


Figure 6

- 5 Apply sticker (warning note: ⇒ Figure 7-arrow-) to the filler flap.
  - 5.1 Clean bonding position with a cleaning cloth and isopropanol to remove any dust and grease.
  - 5.2 Apply sticker.



Figure 7

20 05 55 00: Replacing fuel tank cap Labor time: **20 TU** 

Includes: Fitting retaining strap on new fuel tank cap, applying sticker.