

Change-over Valve for Sport Exhaust System: Replacing individual components in the event of a customer complaint or spare parts requirements (88/16)



Information

This Quick Information is valid until such a time as the change-over valve becomes available as a repair kit (should be available in December 2016).

Until such a time as the change-over valve becomes available as a repair kit, the individual components must be ordered and installed in the event of a customer complaint or spare parts requirements.

Model Line: **Panamera (970)**

Model Year: **As of 2010 up to 2016**

Equipment: **Sport exhaust system (I-no. 176/XLF)**

Subject: **Change-over valve for sport exhaust system**

Concern: **There is a possibility that the function of the change-over valve for the sport exhaust system can fail as a result of water leaking in and causing corrosion.**

If this happens, the mode that was activated last will remain active. It will no longer be possible to switch between Sport and Normal mode in this case.

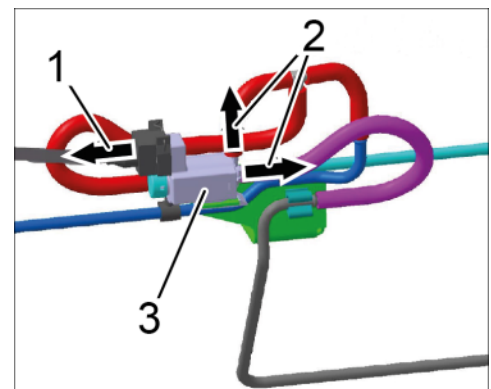
Date of Introduction: A change-over valve, Part No. 970.111.312.53, should be available as a repair kit from December 2016.

Remedial Action: In the event of a customer complaint or spare parts requirements for the change-over valve, the change-over valve and several individual components must be replaced - until such a time as the change-over valve becomes available as a repair kit, Part No. 970.111.312.53.

Parts Info

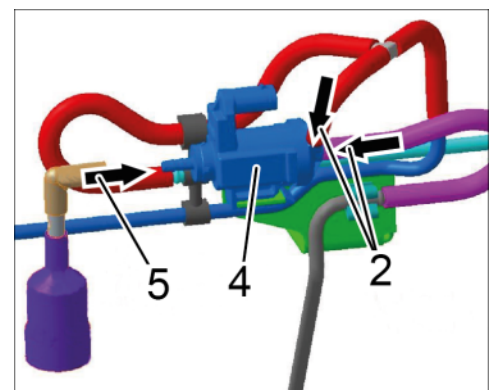
Part No.:		Number:
7PP.906.283.F	⇒ Change-over valve	1 ea.
298.941.749	⇒ Z filter	1 ea.
999.507.997.40	⇒ Fixing clip	1 ea.
991.612.944.00	⇒ Adapter cable	1 ea.
N 107.415.01	⇒ Tie-wrap	1 ea.

- Work Procedure: 1 Remove cover for rear underbody. ⇒ *Workshop Manual '519419 Removing and installing cover for rear underbody'*
- 2 Release and disconnect electric plug connection ⇒ *Removing change-over valve -1-*.
- 3 Disconnect vacuum lines ⇒ *Removing change-over valve -2-*.
- 4 Remove change-over valve ⇒ *Removing change-over valve -3-*.



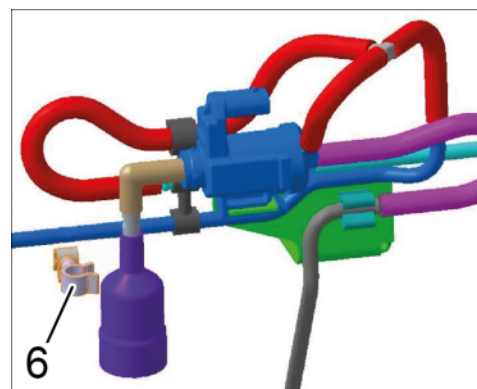
Removing change-over valve

- 5 **Install new** change-over valve ⇒ *Installing new change-over valve -4-*, Part No. 7PP.906.283.F.
- 6 Push on filter, Part No. 298.941.749 ⇒ *Installing new change-over valve -5-*.
- 7 Push on vacuum lines ⇒ *Installing new change-over valve -2-*.

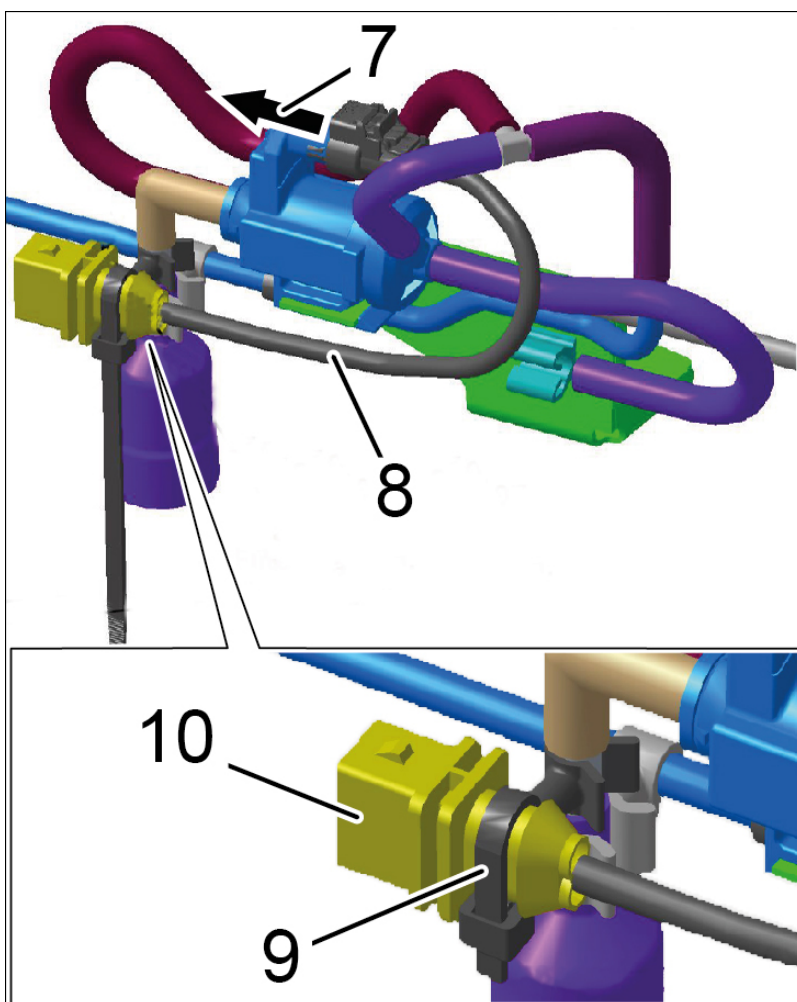


Installing new change-over valve

- 8 Secure fixing clip ⇒ *Securing filter -6-*, Part No. 999.507.997.40, on filter and vacuum line.
- 9 Plug in electric plug connection for the adapter cable ⇒ *Securing adapter cable -8-*, Part No. 991.612.944.00, on the change-over valve ⇒ *Securing adapter cable -7-*.
- 10 Fit tie-wrap ⇒ *Securing adapter cable -9-*, Part No. N 107.415.01, on electric connector ⇒ *Securing adapter cable -10-* and clip it onto the filter.
- 11 Plug in disconnected electric connector on electric connector ⇒ *Securing adapter cable -10-* for the adapter cable.



Securing filter



Securing adapter cable

- 12 Install cover for rear underbody. ⇒ *Workshop Manual '519419 Removing and installing cover for rear underbody'*

Invoicing: The work involved is invoiced under the labour operation:

For invoicing and documentation using PQIS, enter the following coding:

Location (FES5)	26370	Change-over valve f. exhaust system
Damage type (SA4)	1611	Does not function

References: ⇒ *Workshop Manual '519419 Removing and installing cover for rear underbody'*

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