

Special Bulletin

SP16-311B

Date	Expiration	Release	Page
04.2016	04.2018	0	1(3)

Rev B This revision replaces previous releases

November 02, 2016 Material changed to "Z" clip

DIRECT LIGHT COVER LENS SECUREMENT

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, add two clips to secure the direct light lenses, 13 lenses per vehicle.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS	
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.	
Model	VIN
X3-45 Commuter Model Year : 2012 - 2016	From 2PCG33495CC73 5053 up to 2PCG33498EC73 5602 incl. And From 4RKG33497E973 7001 up to 4RKG33491G973 7299
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order kit SP16-311:

Part No.	Description	Qty
504038	Z-SHAPE SUPPORT	26
504119	Dome head Rivet, Pop, 3/16x1/2, Al, Open end	26

Other parts that may be required:

Part No.	Description	Qty
312501	Direct Light Lens	1

NOTE

Material can be obtained through regular channels.

PROCEDURE

Date	Expiration	Release	Page
04.2016	04.2018	0	2(3)

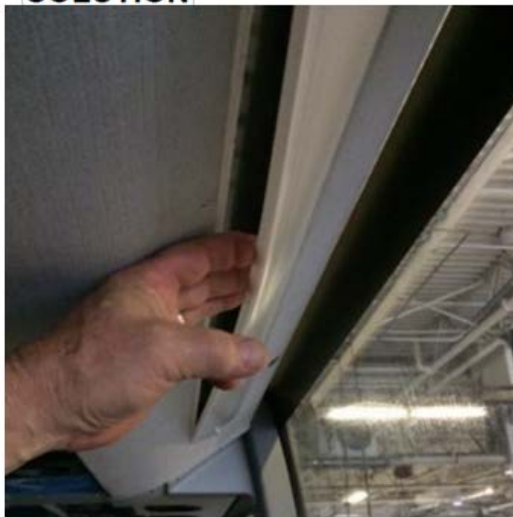


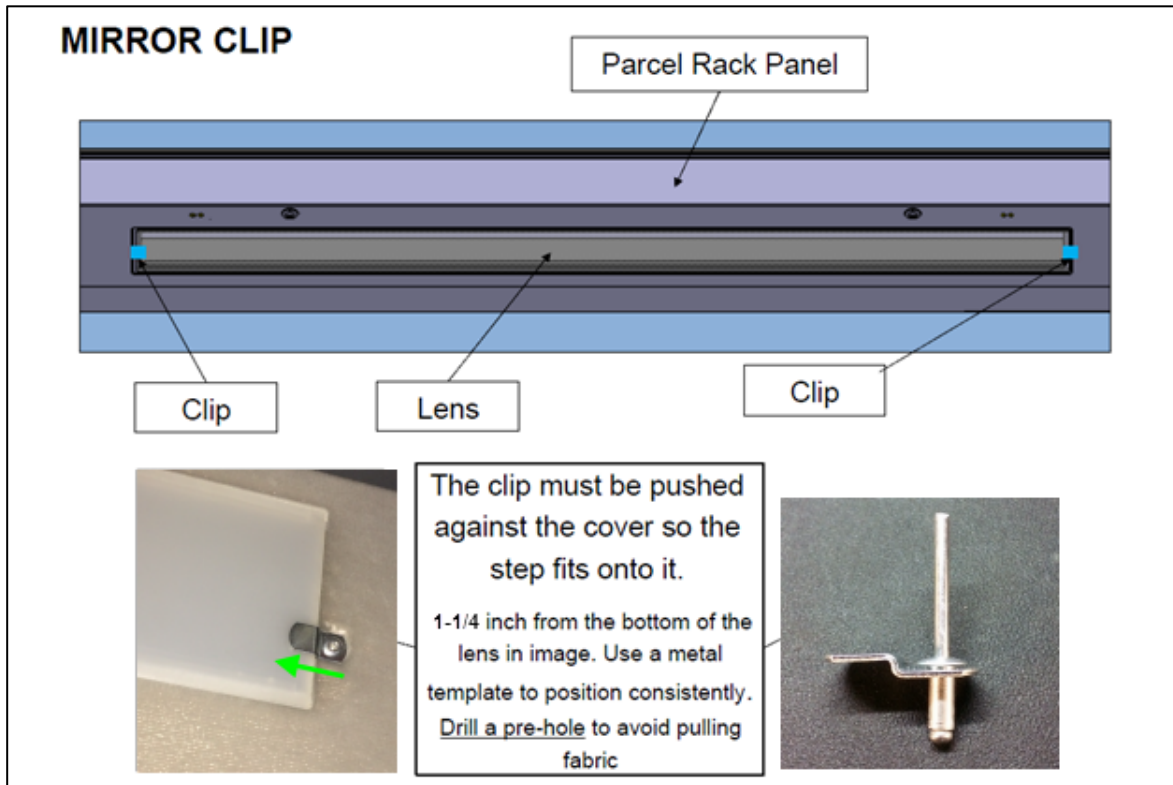
DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

- Protect the passenger seats under the lens by installing a drape to collect debris from drilling and bulletin activities.

SOLUTION





PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is approximately 45 minutes.

OTHER

VBC Bulletin	N/A
Fail Code	18.02
Defect Code	09
System Condition	B
Causal Part	312501

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.