

Special Bulletin

SP16-309A

	Date	Expiration	Release	Page
	04.2016	04.2018	0	1(3)
Revision A	This document supersedes previous revisions.			
June 21, 2016	Added vehicles following production retrofit transfer			

CURB SIDE ENGINE DOOR FAN SECUREMENT

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, secure the mounting of the curb side engine door electrical fan.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS		
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.		
Model	VIN	Unit numbers
X3-45 Commuter Model Year : 2014 - 2016	The following individual vehicles: 2PCG33495EC73 5590 ; 2PCG33498EC73 5602 , 4RKG33499 G9737292 , 4RKG33490 G9737293 , 4RKG33492 G9737294 , 4RKG33494 G9737295 And From 4RKG33497F973 7001 up to 4RKG33490G973 7259 incl.	2490, 2491, 2782, 2783, 2784, 2785 And from 2492 to 2750 incl.
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.		

MATERIAL NEEDED

No kits are required for this bulletin:

Other parts that *may* be required:

Part No.	Description	Qty
685072	LOCTITE 243 / Blue / 5ml	A/R
502622	HEX HEAD CAP SCREW SS M6X20	4
502573	FLAT WASHER SS 6.4 X 12.5 X 1.6	4
502570	LOCK WASHER SS 6.1 X 11.8 X 1.6	4

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NOTE

Material can be obtained through regular channels.

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

1. Locate the curb side engine compartment door.
2. Locate the fan on the door.

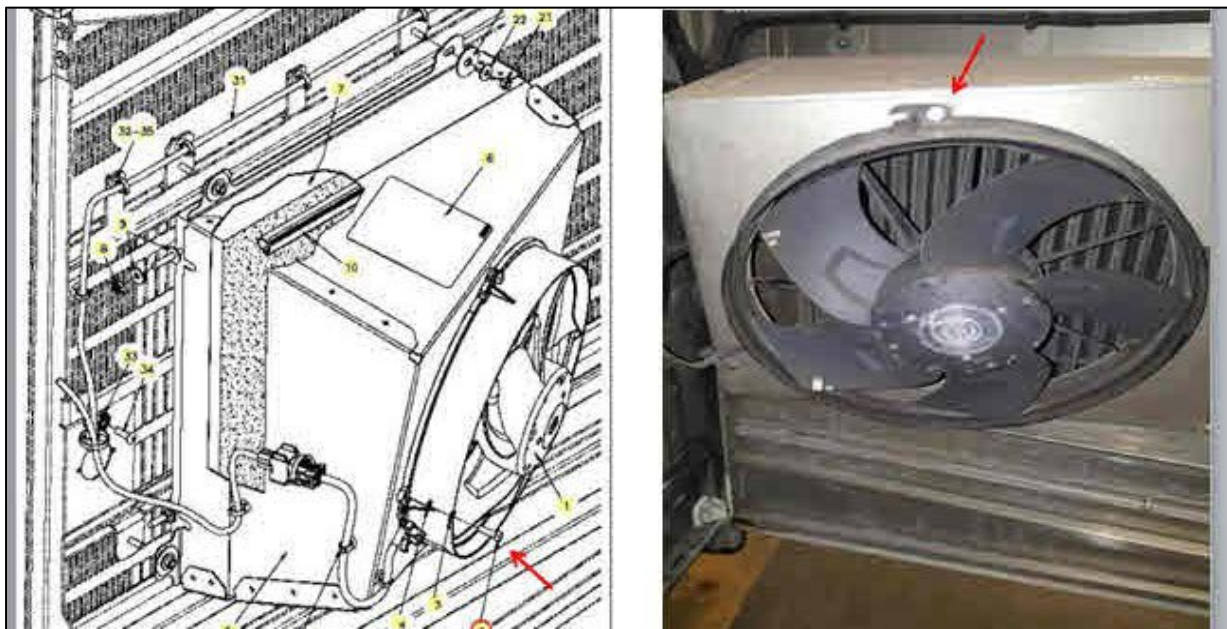


Figure 1

3. Remove fan mounting hardware (4x) one location at a time.
4. Apply Loctite 243 thread locker 685072.
5. Tighten to 7 lbf-ft.

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

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ESTIMATED TIME

The time required to perform this special bulletin is approximately 20 minutes.

OTHER

VBC Bulletin	N/A
Fail Code	18.05
Defect Code	09
System Condition	B
Causal Part	502622

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.