

Special Bulletin

SP16-306A

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03.2015	03.2017	0	1(5)

Rev A This document replaces previous releases

May 19, 2016 Additions following demo.

INNER FENDER PANEL REPLACEMENT

Prevost vehicles

DESCRIPTION

On the vehicles affected by this bulletin, replace an access panel aft of the tag axle wheel, road side.

MODEL YEAR(S) AND VEHICLES INVOLVED

NOTICE TO SERVICE CENTERS	
Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of Prevost website.	
Model	VIN
X3-45 Commuter Model Year : 2014 - 2017	The following vehicles: 2PCG33495EC73 <u>5590</u> , 2PCG33498EC73 <u>5602</u> and from 4RKG33497F973 <u>7001</u> up to 4RKG33491G973 <u>7299</u>
This bulletin does not necessarily apply to all the above-mentioned vehicles, some vehicles may have been modified before delivery. The owners of the vehicles affected by this bulletin will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

MATERIAL NEEDED

Order SP16-306 which includes the following parts:

Part No.	Description	Qty
050018	Access trap door assembly	1

NOTE

Material can be obtained through regular channels.

PROCEDURE



DANGER

Park vehicle safely, apply parking brake, stop engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position.

- 1) Release the rear road side (left) fender (Fig 1) by pushing the spring rods.

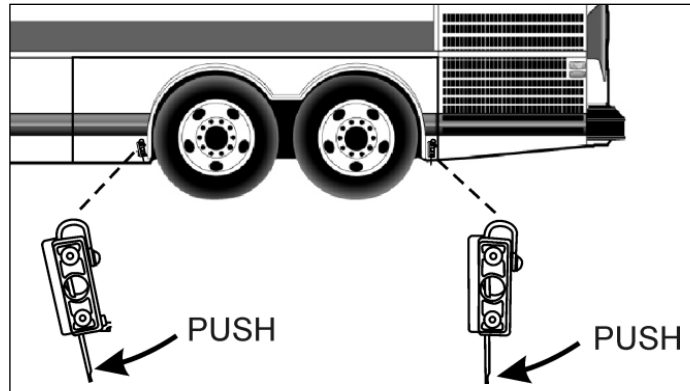


Figure 1

- 2) On the inside of the fender, next to the front lock, depress the *secondary lock lever* (Fig. 2) to fully release the fender.



Figure 2 Secondary lock (Curb side shown)

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- 3) Lift the fender skirt all the way up until support arm keeps the fender in the “up” position.
- 4) Remove the four screws holding the access panel in place (Fig. 3). Keep for re-use.
- 5) Slide out and discard panel.



Figure 3

- 6) Thoroughly clean debris from the tracks (Fig 4).



Figure 4

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- 7) Replace by new access panel **050018**.
- 8) Make sure panel inner vertical edge is properly engaged in the four tabs along the vehicle frame.



- 9) Secure the panel using only two of the previously reserved screws.

Torque to **76 lbf-in.**

Add torque stripe.



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10) Close the fender in reverse order and make sure it is secured in the “closed” position

PARTS / WASTE DISPOSAL

Discard waste according to applicable environmental regulations (Municipal/State[Prov.]/ Federal)

ESTIMATED TIME

The time required to perform this special bulletin is approximately 15 minutes.

OTHER

VBC Bulletin	N/A
Fail Code	18.10
Defect Code	09
System Condition	B
Causal Part	053455

Prevost engages in a continuous program of testing and evaluating to provide the best possible product. Prevost, however, is not committed to, or liable for updating existing products.