

TECH TIP

Group:	11-ENGINE
Bulletin No:	TT-16-013
Issue Date:	10-19-2016
Reference:	HMM-161017-J1

CAM HOUSING BOLT TORQUE UPDATE

SUBJECT VEHICLES: 08MY-17MY Conventional Trucks

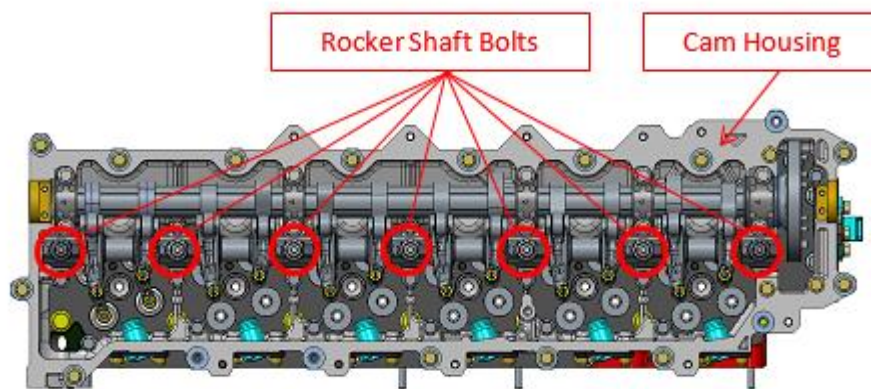
Note: This tech tip is provided as technical information and is not authorization for a warrantable repair.

OVERVIEW:

The procedure for installing the rocker shaft bolts into the cam housing has been updated. It is recommended to lightly lubricate the threads and flange of the bolts with clean engine oil before installing them. The torque specification has also been reduced as a result of adding lubricant to the bolts.

Reference service bulletin **SB-16-027** or **SB-16-028** (Revision of Workshop Manual for J08 Engines or J05 Engines - Change in tightening torque for the rocker arm support bolt).

Specified Torque: 33 lb-ft (45 Nm) (formerly 43.5 lb-ft (59Nm))



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