



#### ERVICE BU Classification:

EL14-031b

Reference:

Date:

December 20, 2016

## 2011-2017 LEAF; REPLACEMENT HIGH VOLTAGE **BATTERY PACK**

NTB14-059b

This bulletin has been amended. The Applied Vehicles and Parts Information have been revised. No other changes have been made. Please discard previous versions of this bulletin.

#### **APPLIED VEHICLES:** 2011-2017 LEAF® (ZE0)

#### SERVICE INFORMATION

If the High Voltage (HV) Battery pack needs to be replaced for any reason:

#### 2013 - 2017 LEAF

The HV Battery Pack listed in the Parts Information table is a direct replacement and does not require any additional parts.

#### NOTE:

- Refer to the applicable Electronic Service Manual (ESM) section EVB EV Battery System for the procedure to replace the HV Battery Pack.
- Refer to Service Information Overview on page 2 for additional services required when replacing the HV Battery Pack.

#### 2011 - 2012 LEAF

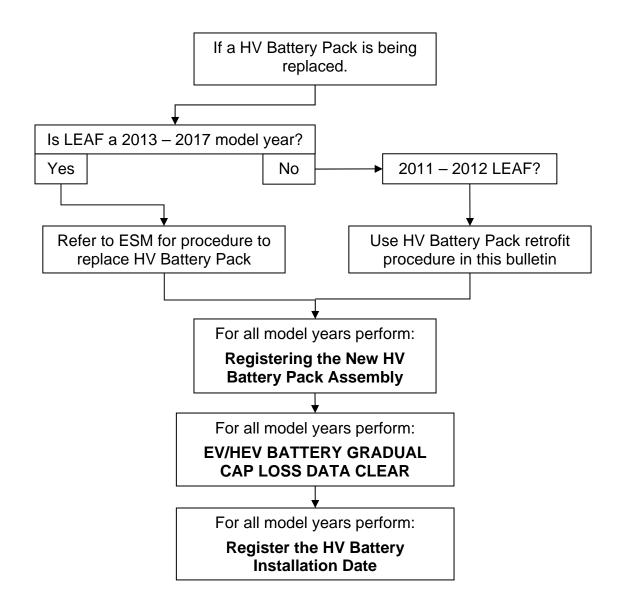
The HV Battery Pack listed in the Parts Information table can be retrofitted with the list of additional parts and the **Service Procedure** starting on page 2.

#### **IMPORTANT:**

#### DO NOT "READ & WRITE" any Li-ion Battery Controller (LBC) data to the new HV Battery Pack assembly.

 Writing the old HV Battery Pack LBC data to the new HV Battery Pack assembly will cause the vehicle to read only 8 bars of capacity and will require the LBC to be replaced.

Nissan Bulletins are intended for use by qualified technicians, not 'do-it-yourselfers'. Qualified technicians are properly trained individuals who have the equipment, tools, safety instruction, and know-how to do a job properly and safely. NOTE: If you believe that a described condition may apply to a particular vehicle, DO NOT assume that it does. See your Nissan dealer to determine if this applies to your vehicle.



### SERVICE PROCEDURE

#### 2013 – 2017 LEAF

Refer to the ESM for HV Battery Pack replacement.

And then proceed to page 7 and perform the following procedures in order:

- a. Registering the New HV Battery Pack Assembly
- b. Clearing EV/HEV BATTERY GRADUAL CAP LOSS DATA CLEAR
- c. Register the HV Battery Installation Date

#### 2011 – 2012 LEAF

Follow the complete procedure for **Retrofitting HV Battery Pack** starting on page 3.

#### **Retrofitting HV Battery Pack**

These procedures are to be performed <u>ONLY</u> by a Master Technician with <u>current</u> LEAF certification.

Follow all Warning, Caution, and Danger instructions in the ESM.

#### DANGER:

- Touching high voltage components without using the appropriate protective equipment will cause electrocution.
- Electric vehicles contain a high voltage battery. There is the risk of electric shock, electric leakage, or similar accidents if the high voltage components and vehicle are handled incorrectly. Be sure to follow the correct work procedures when performing this procedure.

#### WARNING:

- Be sure to remove the service plug in order to disconnect the high voltage circuits before performing inspection or maintenance of high voltage system harnesses and parts.
- The removed service plug must always be carried in a pocket of the responsible worker or placed in the tool box during the procedure to prevent the plug from being connected by mistake.
- Be sure to wear insulating protective equipment consisting of gloves, shoes, a face shield and glasses before beginning work on the high voltage system.
- Never allow workers other than the responsible person to touch the vehicle containing high voltage parts. To keep others from touching the high voltage parts, these parts must be covered with an insulating sheet except when using them.
- Erect the safety barriers around the vehicle to prevent un-authorized personnel from entering high voltage work area.

#### CAUTION:

• Never turn the vehicle ignition to the READY status with the service plug removed unless otherwise instructed in the ESM. A malfunction may occur if this is not observed.

Presets	1	2	3	4	5	6
AM						
FM 1						
FM 2						
SAT 1						
SAT 2						
SAT 3						
Bass	Treb	e E	Balance	Fade	Speed	Sen. Vol.

1. Write down the radio settings.

- 2. **If equipped,** write down the customer preferred setting for the Automatic Air Conditioning System.
  - If needed, refer to System Settings in the HAC section of the ESM.
- 3. Check to see if the timer for "charging" or "climate control" is ON. If ON, turn OFF and make sure to turn back ON after the HV battery pack is replaced.
  - For charging timer on vehicles with navigation: write down which days are OFF, Timer 1 or Timer 2.
- 4. Remove the HV Battery Pack.
  - Use the procedures from the ESM for the following steps unless otherwise directed.

**NOTE:** Refer to the applicable ESM section **EVB EV Battery System** for the procedure to replace the HV Battery Pack.

Figure 1 shows the new and old HV Battery Packs side by side.

**NOTE:** For 2013-2017 vehicles, the new HV Battery Pack is a direct replacement and <u>does</u> <u>not</u> require this retrofitting procedure.

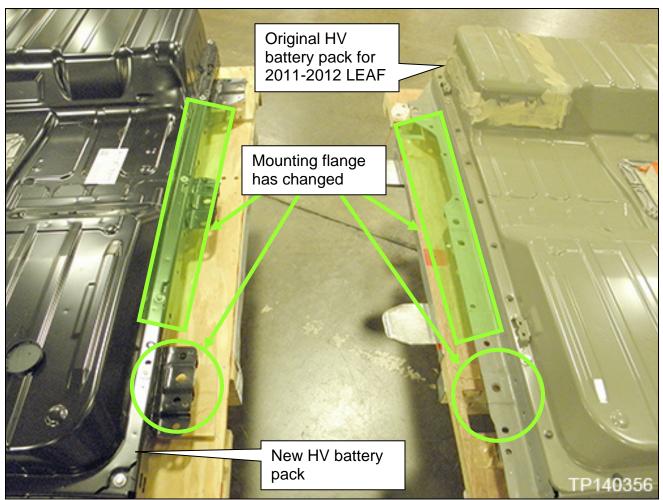


Figure 1

#### **Preparing the Rear Support Brackets**

- 5. Enlarge support bracket bolt holes:
  - a. Place the support brackets in a vise one at a time.

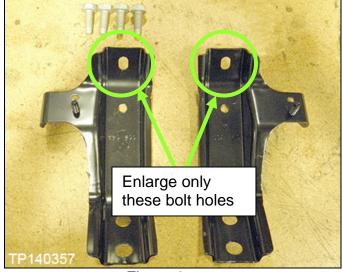


Figure 2

- b. With a ½" drill bit, enlarge the bolt holes indicated in Figure 2
- c. Cover the newly exposed metal with a zinc rich paint to prevent corrosion.
  - After the paint has dried and before assembling the brackets to the new HV battery, Bitumen wax will also be applied to these areas.

**NOTE:** See page 20 for paint and Bitumen wax.

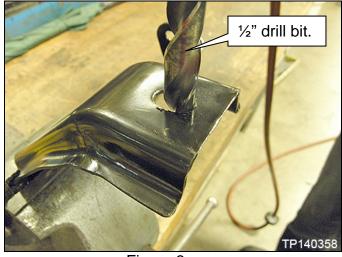


Figure 3

- 6. Install the new HV Battery Pack:
  - a. Attach the HV Battery Pack to the vehicle.

**IMPORTANT:** Do not make any electrical connections at this time.

NOTE: Refer to the applicable ESM section EVB EV Battery System for the procedure to replace the HV Battery Pack.

- b. Install only the front HV Battery Pack ground straps.
  - Figure 4 and Figure 5 show the front HV Battery Pack ground straps (two total). Discard the rear HV Battery Pack ground straps.

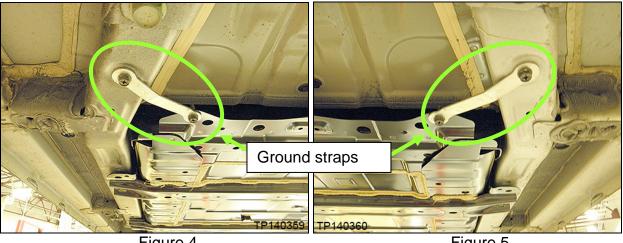
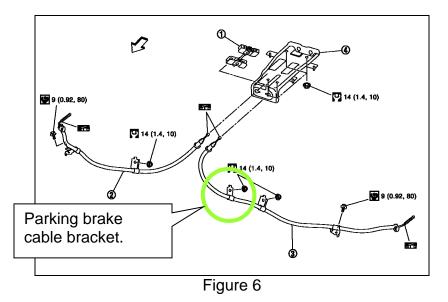


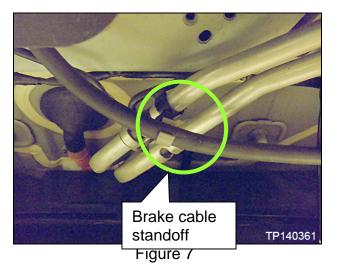
Figure 4

Figure 5

- c. Apply Bitumen wax to the brackets at the areas that were enlarged in step 5.
- d. Install the two new brackets to the HV Battery Pack with the four new bolts from the Parts Information table and to the vehicle with the two pre-existing bolts and tighten. 72 N•m (7.3 kg-m, 53 ft-lb)



- 7. Remove the right side parking brake cable bracket (Figure 6) from the cable and discard.
  - This bracket will be replaced with the standoff in the Parts Information table.



8. Install the new brake cable standoff from the Parts Information table.

9. Reassemble the remaining components in the reverse order.

**NOTE:** Refer to the applicable ESM section **EVB EV Battery System** for the procedure to replace the HV Battery Pack.

10. Install new undercovers A and B from the Parts Information table.

#### Registering the New HV Battery Pack Assembly

**NOTE:** An unregistered HV Battery Pack will set P3102 (Invalid Battery).

#### IMPORTANT:

# <u>DO NOT</u> "READ & WRITE" <u>any</u> Li-ion Battery Controller (LBC) data to the new HV Battery Pack assembly.

- Writing the old HV Battery Pack LBC data to the new HV Battery Pack assembly will cause the vehicle to read only 8 bars of capacity and will require the LBC to be replaced.
- 1. Install the HV Battery Pack registration card into the CONSULT PC.

- 2. Attach the CONSULT PC to the vehicle.
  - Connect the plus VI to the vehicle.
  - Connect the AC adapter to the CONSULT PC.
- 3. Turn ON the CONSULT PC and then open C-III plus.
- 4. Depress the vehicle's power ("ignition") switch twice <u>without</u> depressing the brake pedal.
  - The meter and gauges will illuminate.

**CAUTION:** Do <u>Not</u> set the vehicle in "READY to drive" mode.

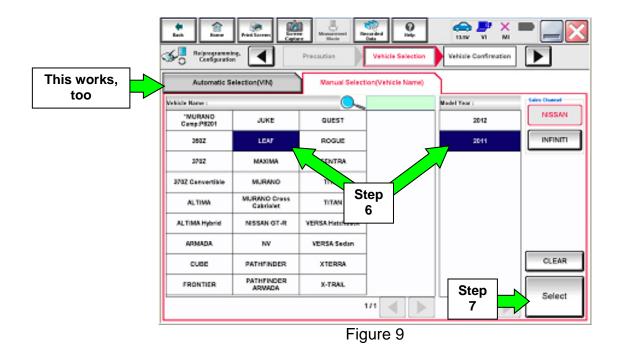
NOTE: Make sure <u>all</u> accessories are turned OFF.

5. After the plus VI is recognized, select **Diagnosis (All Systems)**.

**NOTE:** Make sure all applications other than C-III plus are closed.

	<b>H</b> Back	Home Print	Screen Capture Mode Rec	Rep 13.5V VI MI	
	Connec	ction Status -		Diagnosis Menu	
		Serial No.	Status	Diagnosis (One System)	
Plus VI is recognized	VI	2300182	Normal Mode/USB connection		Step
	м	-	$\bigotimes$		5
			No connection	≪ CRe/programming, Configuration	
	F.S.	Select VI/MI		Immobilizer	
	Applicat	ion Setting			
	SUB :	Sub mode	Language Setting	Maintenance	
		VDR			
	1		Fig	ure 8	

- 6. Select LEAF and appropriate model year or Automatic Selection(VIN).
  - If Automatic Selection (VIN) is selected, wait for the Reading VIN screen to complete (picture not shown).
- 7. Select Select.



- 8. Verify the VIN in **VIN or Chassis #** matches that of the vehicle.
  - If the correct VIN is displayed, select Confirm.

		Mean Precorded Mode       Image: A state of the state of	
Verify	VIN or Chassis #	JN1AZ0CP xxT xxxxxx	
here	Vehicle Name :	LEAF	
	Model Year	201x	
		1/1	
		If OK, select Confirm	Change

Figure 10

9. Select Confirm.

Image: Back         Image: Back
Re/programming, Configuration Vehicle Confirmation Input VIN System Selection 4/6
Input VIN
Enter the VIN number, and touch "Confirm". According to this operation, in case of specified operation that requires to save ECU information into CONSULT, VIN number you input is saved as file name. Therefore, confirm VIN number correctly.
VIN (17 or 18 digits) JN1AZOCP XX T XXXXXX
Step 9
Figure 11

- 10. Select EV/HEV.
  - Wait for system call to complete.

Back Rome Print Screen	Screen Mode Help Latv VI MI					
Diagnosis (All Systems) Select Vehicle Confirm Vehicle Diagnosis (All Systems)						
All DTC CAN Diag CAN DIAG SUPPORT MNTR						
Result	Detailed Information					
EV/HEV CRNT	EV/HEV					
	P3102 INVALID BATTERY 0 FFD DTC Expla					
ABS						
	tep					
BCM NO Dro	10					
AIR BAG NO DTC	Print	٦				
EHS/PKB NO DTC	for Customer					
	Print					
MOTOR CONTROL NO DTC	Save	ī				
	Jave					
Figure 12						

11. Select the "right arrow" (Figure 13).

**NOTE:** This arrow <u>will only</u> be available if the HV Battery registration card is installed in the CONSULT PC.

- The card must be installed before opening C-III plus.
- If the card is installed, but the arrow in Figure 13 is not available, reboot the CONSULT PC.

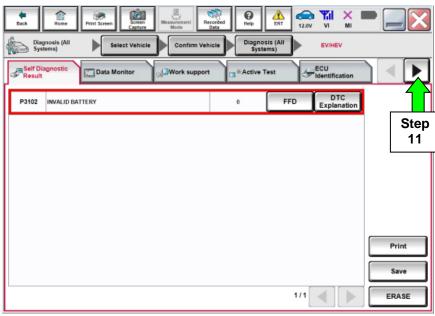


Figure 13

12. Select LOAD BATT ID.

Back         Image: Diagnosis (All Systems)         Select Vehicle         Confirm Vehicle         Diagnosis (All Systems)         EV/HEV	•
Data Monitor	
P3102 INVALID BATTERY 0 FFD Ex Eation Step 12	
1/1	Print Save ERASE

Figure 14

#### 13. Select Next.

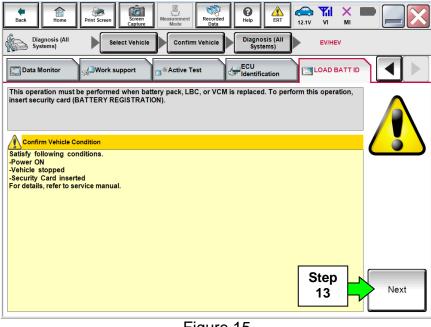


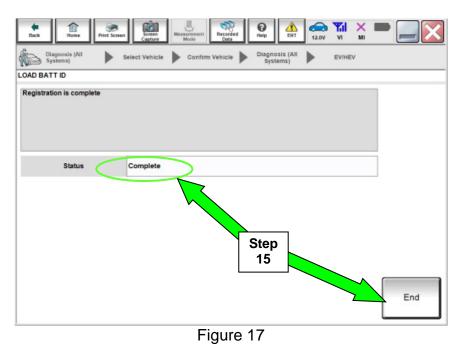
Figure 15

#### 14. Select Start.

Home Print Screer		
LOAD BATT ID		
Start battery ID loading.		Step 14 Start
Status	Waiting	
	Figure 40	End

Figure 16

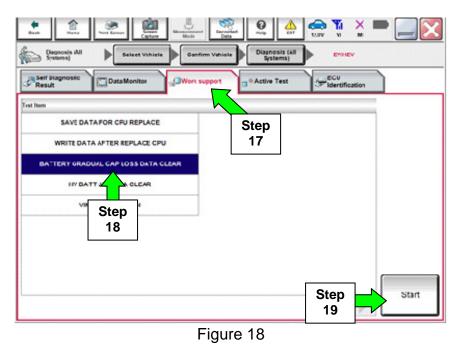
15. When the status displays "Complete", select **End**.



16. Return to EV/HEV Self-Diagnosis screen and then erase DTC P3102.

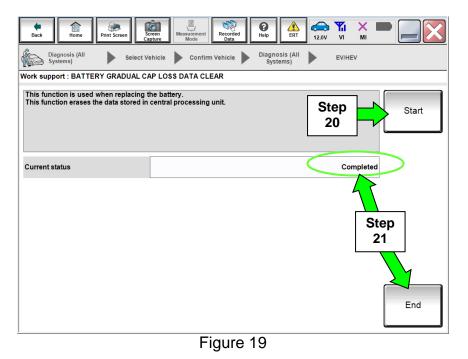
 Proceed to "Clearing EV/HEV BATTERY GRADUAL CAP LOSS DATA CLEAR" on the next page. Clearing EV/HEV BATTERY GRADUAL CAP LOSS DATA CLEAR

- 17. Select EV/HEV Work support.
- 18. Select BATTERY GRADUAL CAP LOSS DATA CLEAR.
- 19. Select Start.



#### 20. Select Start again.

21. When the Current status displays "Completed", select End and then Home.



• Proceed to "Registering the HV Battery Installation Date" on the next page.

22. Select Maintenance.

Connection Status     Diagnosis Menu       Serial No.     Status       VI     2300182       Normal Mode/USB	
VI 2300182	
VI 2300182	
connection Diagnosis (All Systems)	
MI - No connection	
Select VI/MI	
Application Setting           Sub mode         Image Setting             Maintenance         22	)
VDR	

Figure 20

23. Select EV Battery usage report.

CONSULT-III plus Ver.51.40 VIN		Country : United States	
Back Binne Print Screen Capture	Measurement Mode With Mode	-	
Maintenance Select Function			
EV Battery usage Register/Adjust	Step 23		
Operation	Explanation of Operation		
ST ANGLE SENSOR ADJUSTMENT	After replacing the ABS actuator and electric unit (control unit) After removal and installation of steering or suspension parts.	lé, m	
DECEL G SEN CALIBRATION	After replacing the ABS actuator and electric unit (control unit) After removal and installation of steering or suspension parts.		
ID REGIST	After replacing the TPMS transmitter, BCM, or rotation of wheels.		
IDLE AIR VOL LEARN	After replacing ETC, ECM or VVEL ECU/actuator sub assy. In case idle speed or ignition timing is out of specification.		
INJ ADJ VAL REGIST	When ECM or fuel injector is replaced		
ZFC VALUE RESET	When ECM or fuel injector is replaced When ECM is reprogrammed		
DPF DATA CLEAR	When DPF is replaced		
SAVING DATA FOR REPLC CPU	When ECM is replaced and reprogrammed, perform it before replacement or reprogrammed.		
	Confirm		
	1/2		

Figure 21

#### 24. Select Next.

CONSULT-III plus Ver.51.40 Ver.CSP21.20	VIN:-	Vehicle : -	Country : United States
Park Hama Drint Stream	Screen Mode Recorded Data	Image: Weight Help         Image:	
Maintenance Select F	Function		
Learning/ Register/Adjust	usage		
Touch "Next" to start EV Battery usag	ge report.		
		Stop	
		Step 24	Next
	Figure	22	

25. Input the correct "Battery registration date".

#### 26. Select Register.

**NOTE:** If a print-out of the battery health maintenance report is needed:

- The prior calendar year must first be entered before the report is printed.
- After the report is printed, the current calendar year must be re-entered.

CONSULT-III plus Ver.51.40 Ver.CSP21.20	VIN:-	Vehicle : -	Country States	: United
Back Rome Print Screen	Screen Capture		NI × ■ 2.0V VI MI	
Maintenance Se	lect Function			
Learning/ Register/Adjust	ttery usage			
Battery registration date is the di date or the vehicle in-service dat correct. Set the vehicle condition registration date, touch "Registe time. If the battery has been rep click next. Note: To obtain accurate usage before generating this report. Battery registration date	ie. The inspection d nith Power switch r". Once the regist laced, select the reg diagnosis result, be XXXXXX	al PC date. Be sure the Y. After selecting the b out, it will automatically as the battery registration should in-service a minimum o	ese dates are attery appear the next on date and	
Inspection Date	XXXXXX	XXXXXX		Register 26
				Register 26
				Next

Figure 23

27. When "Registration is completed successfully" is displayed select **OK**.

#### 28. Select Next.

Back         Print Screen         Construction         Print Screen         Construction         Print Screen         Construction         Print Screen         Print Screen	🚓 🖬 🗙 🖿 🔜 🔀
Maintenance Select Function	
Register/Adjust	
Battery registration date date or the vehicle in-ser correct. Set the vehicle of registration date, touch time. If the battery has b	ext
Click next. Note: To obtain accurate before generating this re	
Battery registration d	
Inspection Date OK	
	Register
	Step 28
Elevine 04	

Figure 24

29. Select Home and close the CONSULT PC.

#### **Reset Customer Settings**

- 1. Reset the clock in the combination meter.
- 2. Reset the radio settings.
- 3. If equipped, check/reset the clock in the navigation system.
- 4. **If equipped,** reset the customer preferred settings for the Automatic Air Conditioning System.
  - If needed, refer to System Settings in the HAC section of the ESM.
- 5. If equipped, turn the Charge and A/C timers back ON if they were turned OFF.
- 6. Inform the customer:
  - If equipped, some memory settings in the navigation system may need to be reset.
- 7. Reinitialize and check the Anti-Pinch Function for all Auto-UP power windows:

#### **Reinitialize**

- a. Turn the ignition ON.
- b. Operate the power window switch to fully open the window (glass all the way down).
- c. Hold the window switch UP until the glass stops at the fully closed position, and then continue holding the switch UP for 2 seconds or more.
- d. Check that AUTO-UP function operates normally.

#### **Check Anti-Pinch Function**

- a. Fully open the door window (glass all the way down).
- b. Hold a piece of wood near the fully closed position.
- c. Close the door window glass using the AUTO-UP switch. Allow the window glass to hit the wood.
- d. Check the following conditions:
  - Check that the glass lowers for approximately 150 mm (5.9 in), without pinching the wood, and stops.
  - Check that the glass does not rise when operating the power window main switch, while the widow is lowering after hitting the wood.

**CAUTION:** Do not check anti-pinch function with hands or other body parts because they may be pinched.

#### PARTS INFORMATION

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MODEL	DESCRIPTION	PART#	QUANTITY	
2013 - 2014 LEAF	HIGH VOLTAGE BATTERY PACK	295B0-3NF2A	1	
2015-2017 LEAF	HIGH VOLTAGE BATTERY PACK	295B0-9RB9A	1	
2011 - 2012 LEAF (Only)	HIGH VOLTAGE BATTERY PACK	295B0-3NF9E		
	2011 Without Cold Weather Package	(replaces 295B0- 3NA7A)	1	
	HIGH VOLTAGE BATTERY PACK	295B0-9RB9D*		
	2011 With Cold Weather Package	(replaces 295B0-		
	2012 All	3NF9D)		
	BRKT ASSY - BAT MTG (support brackets)	740D0-3NF1A	2	
	BOLT - FLG, HEX	01125-N0111	4	
	BRAKE CABLE STANDOFF	24220-7S020	1	
	SWITCH - DISCONNECT, SERVICE (SDSW, <b>Figure B</b> )	297C1-3NF0A	1	
	COVER - BAT, A (undercover)	748N2-3NF0A	1	
	COVER - BAT, B (undercover)	748N3-3NF0A	1	

Cold Weather Package vehicles can be identified by having heated steering wheel, heated front and rear seats, heated outside mirrors and rear HVAC duct.



Figure A



**IMPORTANT:** The original style SDSW (Figure A) <u>cannot</u> be used with any of the battery pack assemblies listed above. Figure B shows the New style SDSW that is to be used. The two styles <u>are not</u> interchangeable.

#### PARTS INFORMATION (continued)

Bitumen Wax	999MP-9G001P (1) (shop supply)	As needed
Zinc-Rich Primer	Local Source (2) (shop supply)	As needed

(1) Order this item through the Nissan Maintenance Advantage program: Phone: 877-NIS-NMA1 (877-647-6621). Website order via link on dealer portal <u>www.NNAnet.com</u> and click on the "Maintenance Advantage" link.

(2) Use one of the following Zinc Rich Primers or an equivalent:

• 3M<sup>™</sup> Zinc Spray 16-501

For help finding a local source for 3M<sup>™</sup> products or obtaining an MSDS, contact 3M<sup>™</sup> Automotive Aftermarket Division at 1-877-MMM-CARS.

- CRC® Zinc-It® 18412
- For help finding a local source for CRC® products or obtaining an MSDS, contact CRC® Customer Service Representative at 1- 800-272-8963.

**NOTE:** Do NOT submit a claim for the Bitumen Wax or the Zinc Rich Primer as these are considered shop supplies.

#### **CLAIMS INFORMATION**

#### Submit a Primary Failed Part (PP) line claim using the following claims coding:

DESCRIPTION	PFP	OP CODE	SYM	DIA	FRT
R&I OR RPL LI-ION BATTERY		JQ01AA		32	(2)
REGISTER HV BATTERY	(1)	JX38AA	HG		0.2
CHECK LI-ION BATTERY CAPACITY **		JQ98AA			0.3

(1) Reference the Parts Information Table and use the applicable High Voltage Battery Part Number as the Primary Failed Part.

(2) Reference the current Nissan Warranty Flat Rate Manual and use the indicated flat rate time.

\*\* Only use this operation code if the failure is due to capacity loss.