



DATE: 6-24-16

APPLIES TO: This service bulletin applies to chassis cabs altered between December 17, 2014 and November 12, 2015.

CONDITION: Hadley bulk head frame rail connector interference of fuel line

CORRECTION: Re-locate re-route Hadley bulk head connector

LABOR ALLOCATION: 0.5 hrs.

CLASSIFICATION: E1

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>		
1	S-2531-001B	Kit-Service Relocation	Hadley	Harness

Kit # S-2531-001B Contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
6	T-50IOM4	Cable Tie 11 3/4"
1	TSB16-500-001	Instruction Document
1	TSB16-500-002	Instruction Document

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians should be appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



STEP-BY-STEP INSTRUCTIONS:

1. Unclip fuel line out of retaining clips. Refer to FIG. 2-1



FIG. 2-1

2. Unscrew Hadley connector from frame rail. Refer to FIG. 2-2.

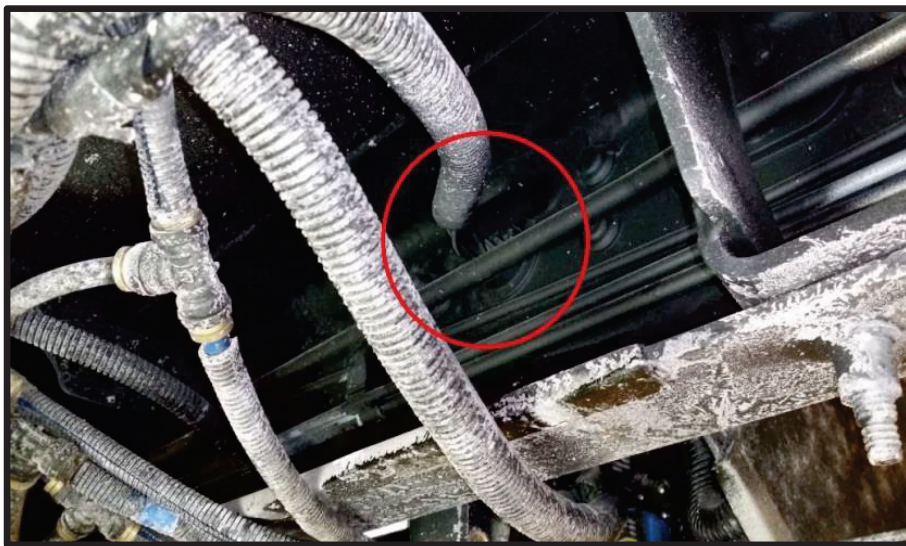


FIG. 2-2

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3. Adjust routing to follow FIG. 3-1.

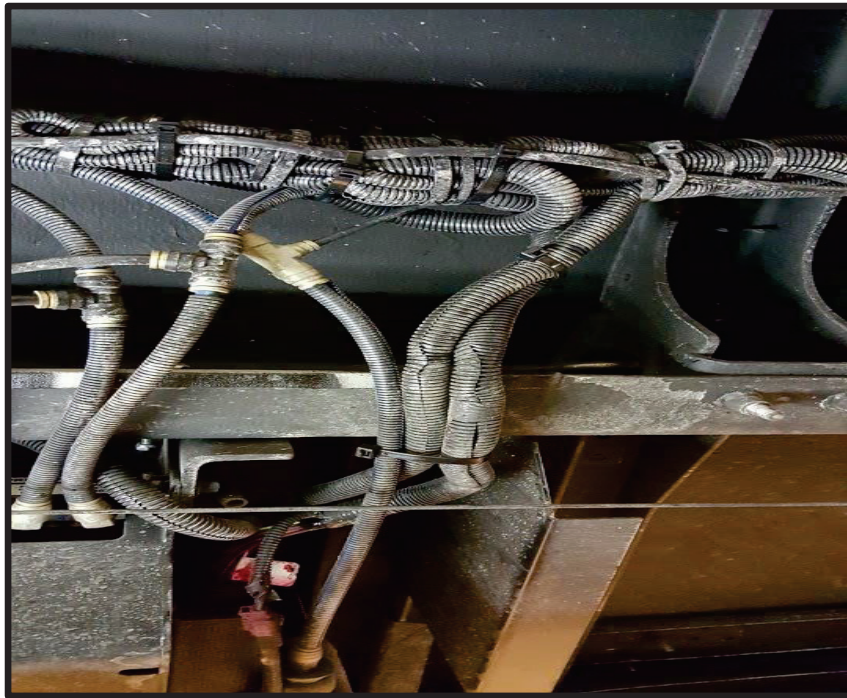


FIG. 3-1

4. To prevent further abrasion issues re-secure harness and connection. Refer to FIG. 3-2.



FIG. 3-2

5. Re-install fuel lines into its retaining clips. Refer to FIG. 2-1 above.

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