



FIELD SERVICE CAMPAIGN – 16118

11 May 2016

SUBJECT:

Additional Air Fittings Installed

MODELS INVOLVED:

DuraStar® and WorkStar®

DEFECT DESCRIPTION:

A small population of vehicles may have additional air brake fittings installed that are not required.

ELIGIBILITY:

This procedure applies ONLY to vehicles marked in the International® Service PortalSM with FSC 16118. Also complete any other open campaigns listed on the Service Portal at this time.

TOOLS REQUIRED:

No special tools are required for this procedure.

PARTS REQUIRED:

No parts are required for this procedure.

WORK INSTRUCTIONS

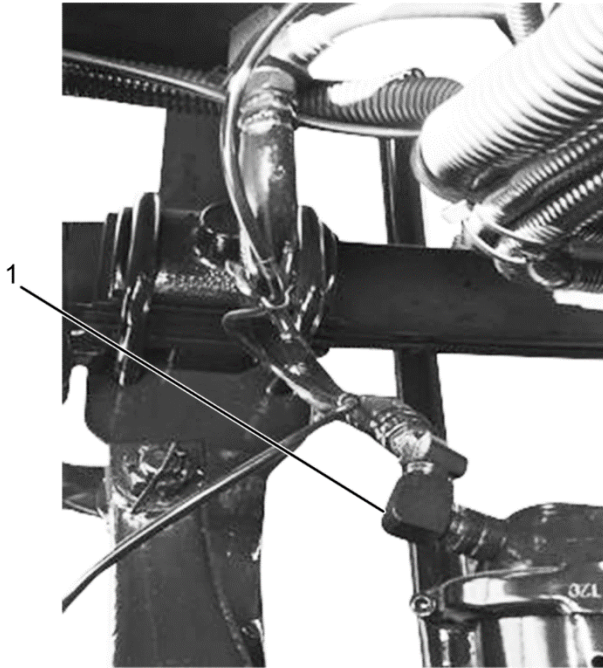
WARNING! To prevent property damage, personal injury, and / or death, park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in both directions.

WARNING! To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

WARNING! To prevent property damage, personal injury, and / or death, if the vehicle must be raised, do not work under the vehicle supported only by jacks. Jacks can slip or fall over.

WARNING! To prevent property damage, personal injury, and / or death, keep flames or sparks away from vehicle and do not smoke while servicing the vehicle's batteries. Batteries expel explosive gases.

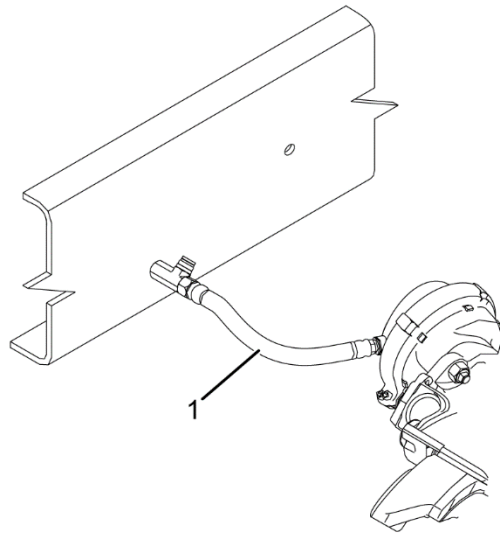
1. Park vehicle on a flat surface.
2. Shift transmission to Park or Neutral and set parking brakes.
3. Install wheel chocks.
4. Unlatch and raise hood.



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Figure 1. Additional Air Fitting

1. Fitting



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Figure 2. Air Line

1. Air line
5. Inspect air disc brake chamber on both sides of the steer axle for installed fittings between brake chamber and air line:
 - A. If air line (Figure 2, Item 1) is installed directly into brake chamber, proceed to Step 11.
 - B. If fittings (Figure 1, Item 1) are installed into the brake chamber, proceed to Step 6.
6. Disconnect air line at frame.
7. Disconnect air line at brake chamber and remove all air line fittings.
8. Using appropriate thread sealant, connect air line directly into brake chamber.
9. Connect air line at frame.
10. Verify air line is not twisted. Repair if necessary.
11. Close and latch hood.
12. Remove wheel chocks.

LABOR INFORMATION

Operation number must appear on all claims.

Table 1 Labor Information

Operation Number	Description	Time
A40-16118-1	Inspect Chambers for Fittings	0.3 hr
A40-16118-2	Inspect Chambers for Fittings and Remove Fittings	0.4 hr

WARRANTY CLAIMS

Warranty claim expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Field Service Campaign 16118.

It is important that the coding be completed properly to assist in processing the warranty claim. Complete instructions will be found in the Warranty Policy Manual, Section 7.1.8.

As with all claim submissions, items acquired locally must be submitted in the “Other Charges” tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, or tube of silicone) should be prorated for the cost of the individual pieces / amount used during each repair.

To make sure this important improvement is made in a timely manner, all claims for 16118 activity must be submitted by 11 May 2017 or within the normal warranty period for the component, if after 11 May 2017.

GROUP	NOUN	C	WARR.	TP	PAD

GROUP — Enter number

NOUN — Leave blank

C (CAUSE) — Enter either 1, 2, 3. (See below)

1. Inspected (No repair required).
2. Inspected and repaired.
3. Defective part from parts stock.

WARRANTY — (Warranty Code) Enter 40.

TYPE PART — Enter P for type part causing failure.

PAD — Enter 100

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