

# TECHNICAL BULLETIN

Q648 8116-3bNAS1  
02 NOV 2016



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## **SECTION: 501-18**

Update Prior to Sale: Convertible Roof Fraying

### **AFFECTED VEHICLE RANGE:**

#### **Range Rover Evoque (LV)**

<b>Model Year:</b>	2016-2017	
<b>VIN:</b>	142316-188482	Folding Top
<b>Assembly Plant:</b>	Halewood	

### **MARKETS:**

NAS

### **CONDITION SUMMARY:**

**Situation:** An issue has been identified on a limited number of vehicles within the listed Affected Vehicle Range which may have been manufactured away from process and as a result the folding top mechanism may foul on the folding top fabric while in the stowed position.

**Action:** Retailers are required to **HOLD** affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the Service Instruction detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but **must** have it completed prior to vehicle handover to the customer.

This program does not apply to any vehicle already registered and in use, either with the retailer or customer. Any vehicle already in use may continue to be driven and any repair instructions deemed necessary will be communicated through a separate Field Action or Technical Bulletin.

### **PARTS:**

No parts required.

### **SPECIAL TOOLS:**

Refer to Workshop Manual/Service Instruction for any required special tools.

### **WARRANTY:**



**NOTE: Check DDW to ensure that a vehicle is affected by this program prior to undertaking any rework action.**

At the time of confirming a booking for vehicle repair, ensure that **all** outstanding Recalls and Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.

Warranty claims must be submitted quoting Program Code **Q648** together with the relevant Option Code from the table. SRO and parts information is included for information only. The Option Code(s) that allows for the drive in / drive out allowance can only be claimed if the vehicle is brought back into the workshop for this action alone to be undertaken.

This program is valid for a limited time only. Warranty claims with a repair date prior to the **26 April 2017** closure date must be submitted or payment within 30 calendar days of completion of the repair.

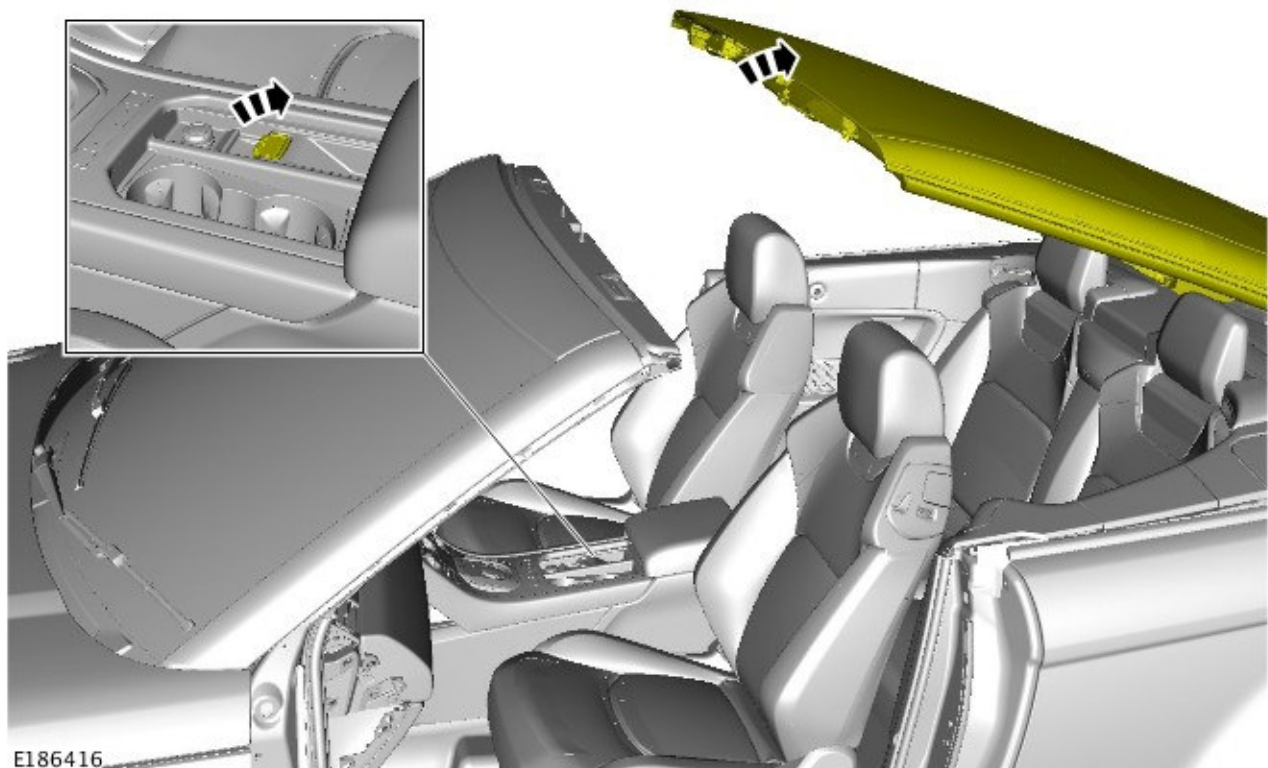
Repair procedures are under constant review and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIX to obtain the latest repair time.

PROGRAM CODE	OPTION CODE	DESCRIPTION	SRO	TIME (HOURS)	PARTS/SUNDRY CODE	QTY./VALUE
Q648	B	Folding Top, Adjust	05.10.10	0.10	-	-
Q648	C	Folding Top, Adjust Drive in/drive out	05.10.10 02.02.02	0.10 0.20	- -	- -

Normal Warranty policies and procedures apply.

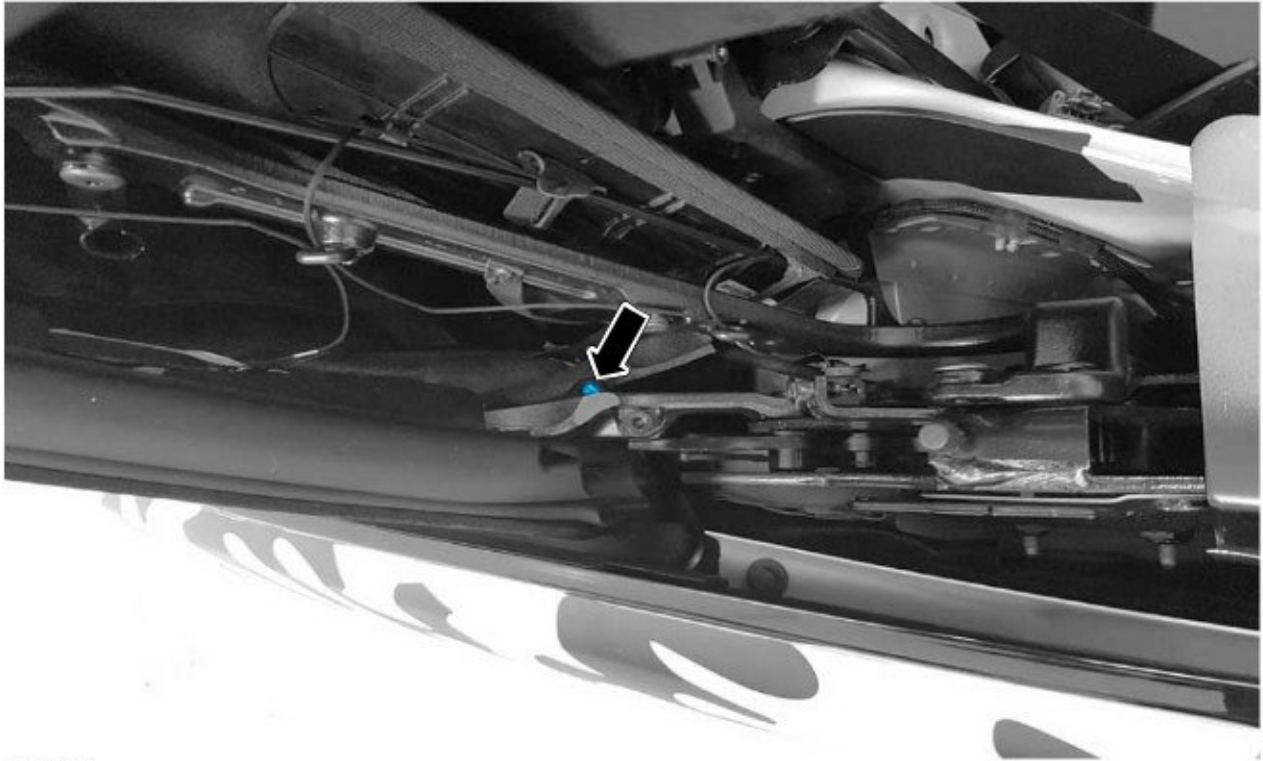
### **SERVICE INSTRUCTION:**

1. Operate the folding top to the half open position.



2.  **NOTE: Right-side shown; left-side similar.**

Locate the adjustment screw.



E199911

3.  **NOTE: Right-side shown; left-side similar.**

Mark the original position of the adjustment screw against the frame using a suitable pen/pencil.



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4.  **NOTE: Right-side shown; left-side similar.**

Using a suitable tool, turn the adjustment screw clockwise through 2 complete turns (720 degrees).

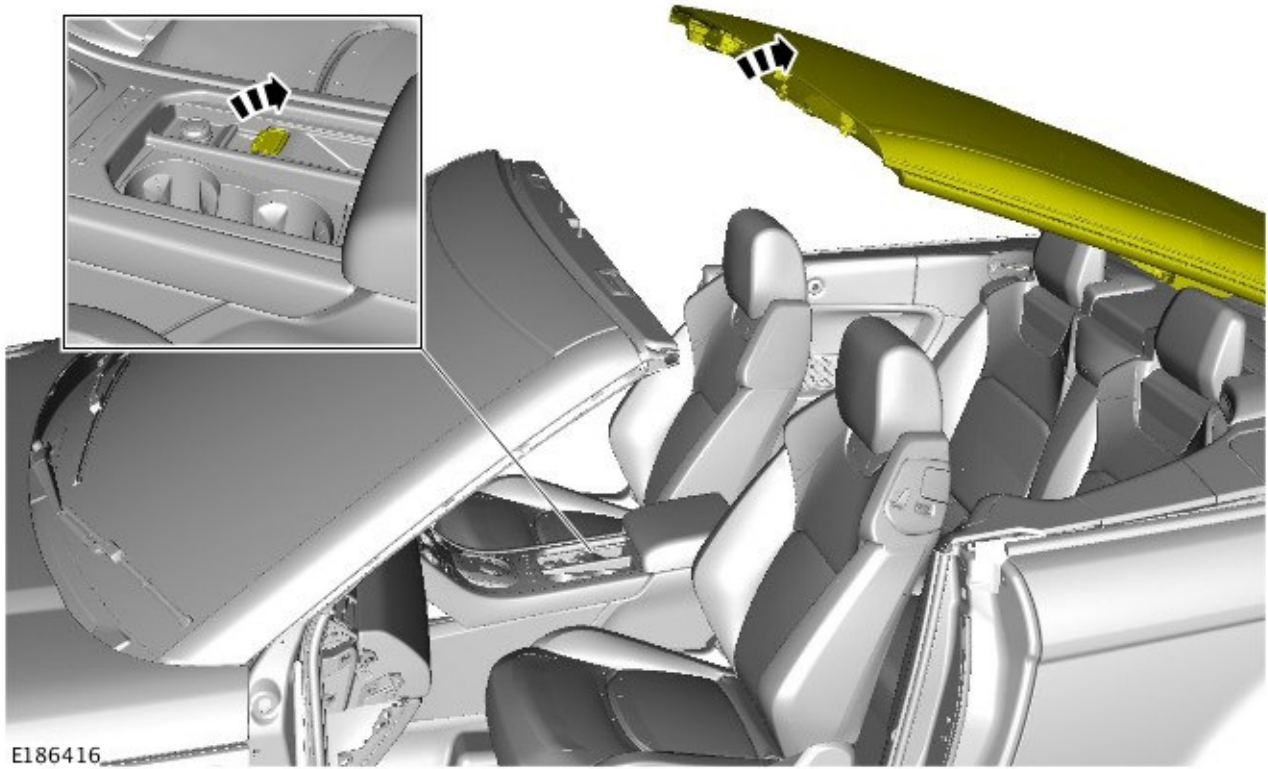
- Clean off the pen/pencil mark.



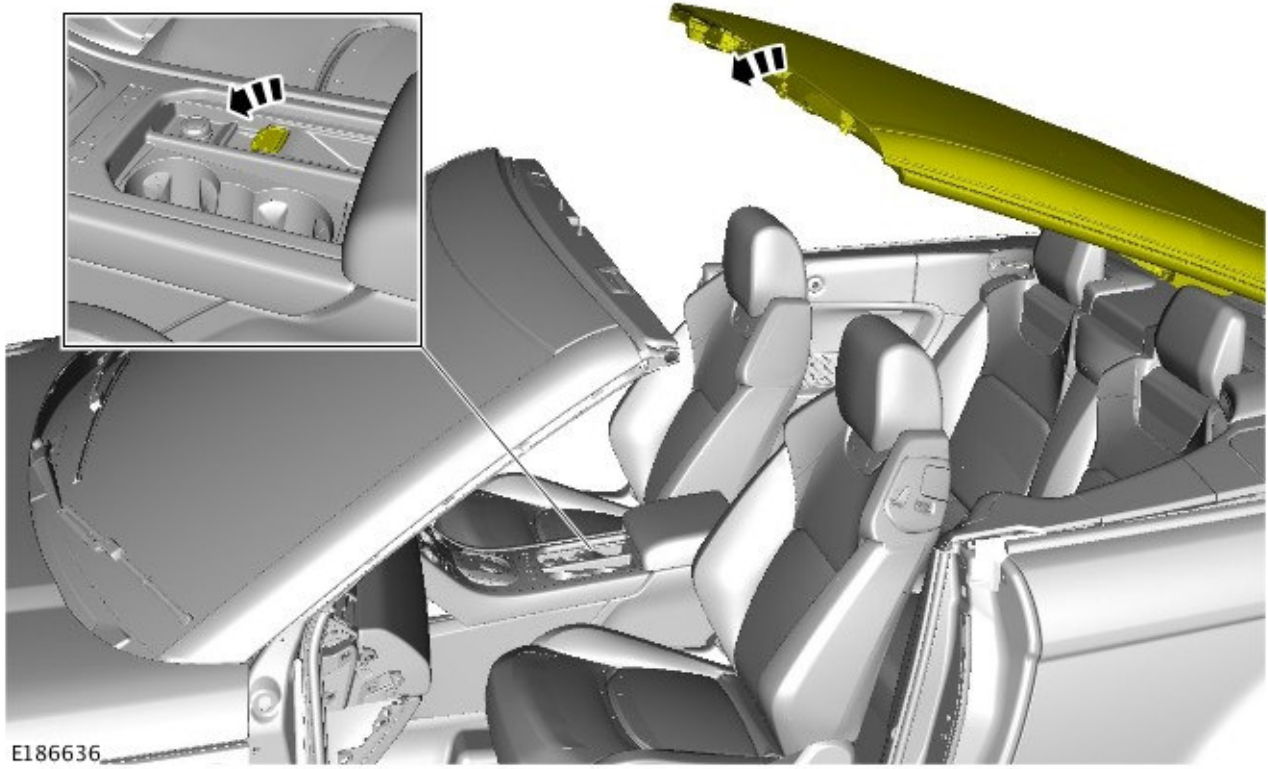
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5. Repeat steps 2-4 on the opposite side of the vehicle.
6. Fully open the folding top and check that the lock latches operate correctly.





7. Fully close the folding top and check that the roof folding top latches operate and latch to the header correctly.



8. Release the vehicle.