



Service Bulletin

TECHNICAL

Subject: Oversized and/or Stripped Seat Belt Retractor Bolts

Attention: This Bulletin also applies to any of the models that may be Export vehicles.

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Chevrolet	Silverado (VIN Code Z or F)	2015	2015			All	All
GMC	Sierra (VIN Code Z or F)	2015	2015			All	All

Condition	Some technicians may find that during servicing of the seat belt retractor, the retractor bolt that comes with the replacement retractor may strip out before achieving the required torque.
Cause	Certain LD and HD Regular Cab pickups from Plant Code Z or F may have been built with an incorrect sized weld nut and these vehicles used a larger bolt that is correct for this nut.

Correction

If you encounter a vehicle with the above concern, replace the bolt that was supplied with the retractor service kit with the correct M12 bolt for this weld nut.

Note: If holes need re-sizing complete the following:

1. Remove POA fastener retainer and fastener from retractor assembly.
2. Enlarge hole in retractor frame to 13 mm (drill with 13 mm or ½ in bit).
3. If 7/16 diameter fastener was removed enlarge hole in body (weld nut) to 11.3mm diameter. (drill with 11.3 mm or 7/16 in diameter bit)

Parts Information

Description	Part Number	Qty
BOLT, RR SEAT CTR SHLDR BELT RETR	11609471	1

Warranty Information

Labor Operation	Description	Labor Time
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6451050	Driver or Passenger Seat Retractor Side Belt Replacement	Use Published Labor Operation Time
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Version	1
Modified	

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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