



GROUP  
BOD

MODEL  
2017MY  
Forte (YDm)

NUMBER  
157

DATE  
December 2016

## TECHNICAL SERVICE BULLETIN

**SUBJECT:** SERVICE ACTION: REAR COMBINATION  
LAMP WATER INTRUSION (SA256)

This bulletin provides the procedure to replace the outer rear combination lamp pads on some 2017MY Forte (YDm) vehicles, produced from May 24, 2016 to October 13, 2016, which may exhibit evidence of water intrusion in the outer rear combination lamps. Follow the procedure outlined in this bulletin to replace both left and right outer rear combination lamp pads. Before conducting the procedure, verify that the vehicle is included in the list of affected VINs.



### \* NOTICE

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service → Warranty Coverage → Warranty Coverage Inquiry → Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs → Not Completed Recall → Recall VIN → Select Report), which includes a list of affected vehicles.

This issue number is SA256.

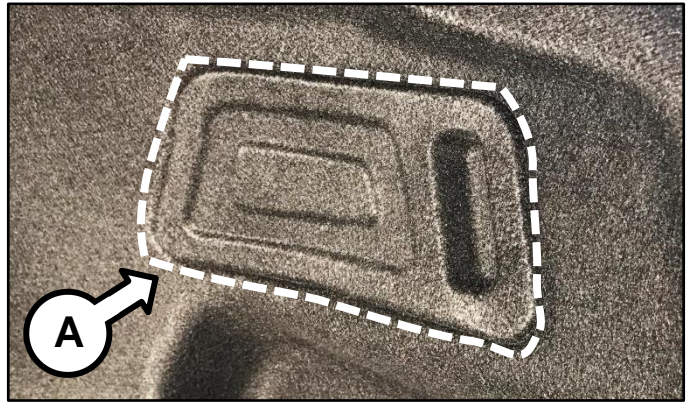
File Under: <Body>

Circulate To:  General Manager  Service Manager  Parts Manager  
 Service Advisors  Technicians  Body Shop Manager  Fleet Repair

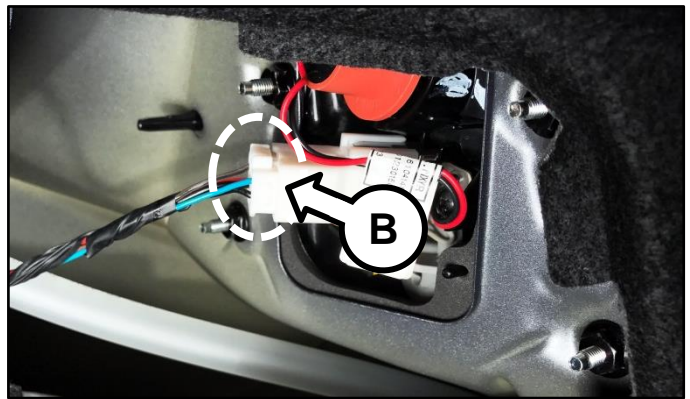
**Service Procedure:**

1. Open the trunk and carefully remove cover (A).

*Right rear combination lamp shown in images below*



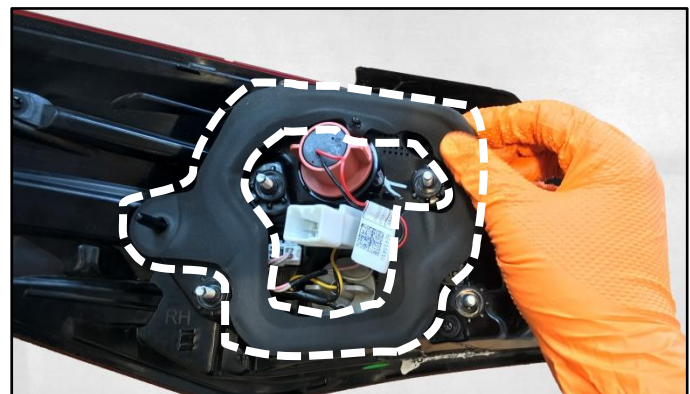
2. Unplug the connector (B) by pushing down on the lock and pulling the connector outwards.



3. Remove the four (4) retaining nuts.



4. With the combination lamp uninstalled from the vehicle, remove the pad.



**SUBJECT: REAR COMBINATION LAMP WATER INTRUSION (SA256)**

- Clean off any adhesive residue on the combination lamp.

**★ NOTICE**

If there is any moisture remaining in the combination lamp after removal, dry the interior by gently blowing non-lubricated, regulated shop air through the bulb socket (20 PSI max). Advise the customer that any remaining moisture will dry out over time.



- Remove the adhesive protector from the new pad and install the new pad onto the combination lamp.

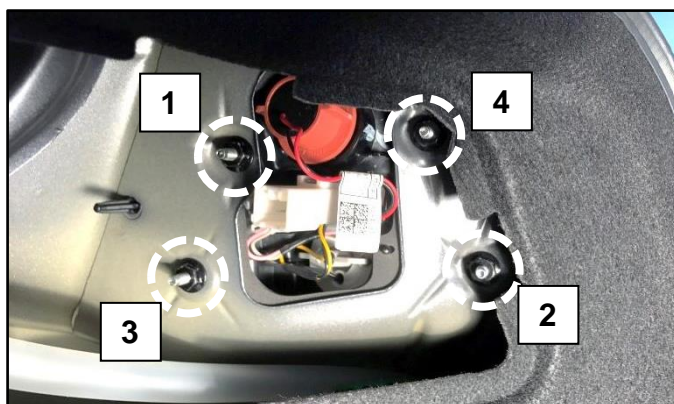
**★ NOTICE**

Ensure the correct pad is installed on the correct rear combination lamp by referring to the Required Parts table on page 4.



- Reinstall the combination lamp and torque the retaining nuts in the sequence shown.

**Tightening torque for retaining nuts:  
41.6 in-lb (4.71 Nm)**



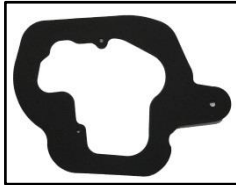

- Reconnect the connector and reinstall the cover.
- Repeat steps 1-8 for the other side.
- Confirm proper operation of the combination lamps.

**SUBJECT: REAR COMBINATION LAMP WATER INTRUSION (SA256)**

## AFFECTED VEHICLE RANGE:

Model	Production Date Range
Forte (YDm)	May 24, 2016 to October 13, 2016

## REQUIRED PART:

Part Name	Part Number	Figure	Comments
Pad-Rear Combination Lamp Outside, LH	92453 B0600		Auto-shipped to dealers with affected in-stock inventory
Pad-Rear Combination Lamp Outside, RH	92454 B0600		

## WARRANTY INFORMATION:

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	92401 B0600	0	N99	C99	(SA256) Rear Combination Lamp, Outside - Pad Replacement (Both)	160M12R0	0.3 M/H	92453 B0600	1
								92454 B0600	1

**\* NOTICE**

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SA256 when accessing the WebDCS system.