

Bulletin No.: 15-NA-007

Date: Jan-2016

Service Bulletin

TECHNICAL

Subject: Firm Garage Shifts, Start Up Clunk, DTC P16F3 (Reprogram TCM)

Attention: This Bulletin also applies to any of the models that may be Export vehicles.

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Cadillac	Escalade Models	2015	2016				8L90 / M5U
Chevrolet	Corvette/Silver ado	2015	2016				8L90 / M5U
GMC	Sierra	2015	2016				8L90 / M5U
GMC	Yukon Models	2015	2016				8L90 / M5U

Condition Some customers may comment on any of the following conditions: Firm garage shifts, Park to Drive or Park to Reverse after the vehicle has be sitting for several hours with the engine off. A clunk noise that occurs as the engine starts or immediately after engine start. An illuminated MIL where DTC P16F3 is found as an active or history DTC.

Correction

A revised calibration has been developed to address these concerns.

Update the transmission control module (TCM) using the Service Programming System (SPS) with the latest software available on TIS2WEB.

Service Procedure:

Important: Verify the battery voltage is more than 12 volts but less than 16 volts before proceeding with reprogramming. The battery must be fully charged BEFORE reprogramming.

Important: During reprogramming, the battery voltage must be maintained within the proper range of 12-15.5 volts. CONNECT the approved Midtronics® PSC 550 Battery Maintainer (SPS Programming Support Tool (EL-49642) to the vehicle or the GR8 (EL50313) in the power supply mode.

Important: After updating the transmission control module (TCM) complete K71 Transmission Control Module --- Setup to run the Service Fast Learn procedure.

To program an existing transmission control module (TCM), perform the following procedure:

1. Install *EL-49642* SPS programming support tool.

- 2. Access the Service Programming System (SPS) and follow the on-screen instructions.
- 3. On the SPS Supported Controllers screen, select K20 K71 Engine and Transmission Sequential Programming and follow the on-screen instructions.
- **4.** After programming complete, on the SPS Supported Controllers screen, select K71 Transmission Control Module --- Setup (Only with RPO M5U) and follow the on-screen instructions. This will complete Service Fast Learn.
- 5. At the end of programming, choose the "Clear All DTCs."

Warranty Information

Labor Operation	Description	Labor Time	
2810175	Transmission Control Module Reprogramming with SPS	Use Published Labor Operation Time	

Version	4	
Modified	September 30, 2015 – Removed "Delayed Engagement" from the Subject. October 21, 2015 – Added 2015 Chevrolet Corvette. January 22, 2016 – Added 2016 Model Year.	

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