



Service Bulletin

PRELIMINARY INFORMATION

Subject: Headlamp Turn Signal Diffuser Lens Amber Colored Instead of Clear

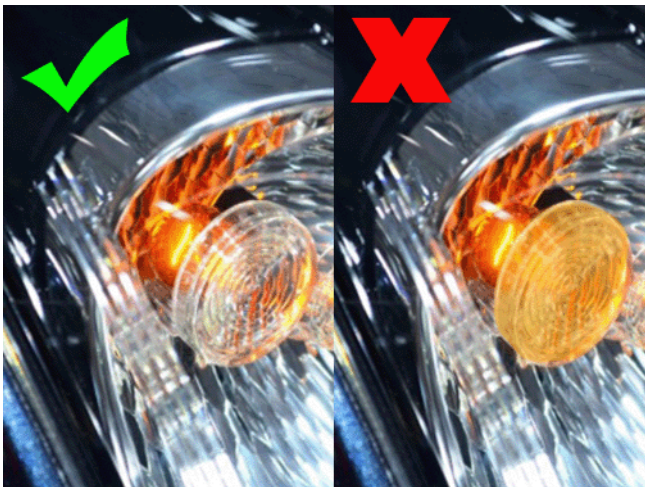
Models: 2013-2014 Chevrolet Cruze

This PI has been revised to add the 2014 Model Year. Please discard PI1414.

Condition/Concern

Some customers may comment that the diffuser/lens for the turn signal inside the headlamp(s) assembly is an amber color instead of clear. This condition may be caused by some headlamps being assembled with mixed material that produced an amber color instead of clear.

Recommendation/Instructions



If this condition exists, replace the headlamp(s) that have the amber colored diffuser/lens. Refer to Headlamp Replacement in SI.

Note: Both headlamps should have clear diffuser/lens for the turn signal inside the headlamp assembly. Only the bulb should be amber in color.

All service parts contain a clear/diffuser/lens.

Parts Information

Part Number	Description
95291963	HEADLAMP ASM-(W/ PARK & T/SIG LP) (LH)
95291964	HEADLAMP ASM-(W/ PARK & T/SIG LP) (RH)

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time
2040510	Headlamp Replacement	Use Published Labor Operation Time

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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