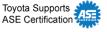


Front Brake Squeak Noise

Service

Category Brake

Section Brake (front) Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2012 - 2016	RAV4	

Introduction

Some 2012 – 2016 model year RAV4 vehicles may exhibit a squeak noise which is heard coming from the front brakes with light to moderate braking. To address this squeak noise condition, use the following Repair Procedure.

Production Change Information

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
RAV4	ТММС	FWD	2T3WFREV#GW274466
		AWD	2T3DFREV#GW481019

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BR1607	R & R Front Disc Pad + Rotor Resurfacing	1.9	04465-02230	36	91
BR1607A	Opposite Side	1.3	43512-0R020	30	91

APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

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Front Brake Squeak Noise

Parts Information

PART N	IUMBER	PART NAME	
PREVIOUS	NEW		
04465-02230	04465-0R031	Pad, Disc Brake Kit	1
04945-0R030		Shim Kit, Anti-Squeal	1
04947-0R010		Fitting Kit	1

Required Tools & Equipment

REQUIRED EQUIPMENT	Supplier	PART NUMBER	QTY
Chassis Ears	ADE	JSPSM06606 (JS Products)	1

NOTE

- A mechanic's stethoscope or similar tool may be used in place of ChassisEAR™.
- ChassisEAR™ may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

Repair Procedure

1. Confirm squeak noise location.

Is the noise coming from the front of the vehicle?

- YES Continue to step 2.
- NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- 2. Does the noise sound similar to the sound file attached below?

 Sound example (high pitched squeak noise from front of vehicle)
 - YES Continue to step 3.
 - NO This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

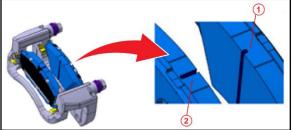
Front Brake Squeak Noise

Repair Procedure

- Replace Pads/Shims, and Fitting Kit.
 Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
 - 2012 2016 RAV4:
 Brake Brakes Brake (Front) "Brake (Front): Front Brake: Removal"

Confirm installation is in correct location (slot location). Refer to Figure 1.

Figure 1.



1	Inner side (shallow slot)
2	Outer side (deep slot)

4. Test drive vehicle and confirm squeak noise is no longer present under light braking at low speed.