



# Technical Journal

TITLE:

Volvo logo on steering wheel, replacement

REF NO:  
TJ 31750.1.0ISSUING DEPARTMENT:  
Technical ServiceCAR MARKET:  
United States and CanadaPARTNER:  
3 US 7510 Volvo Car USAISSUE DATE:  
2016-08-01STATUS DATE:  
2016-08-15FUNC GROUP:  
8863FUNC DESC:  
Frontal airbag driver

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“Right first time in Time”

## Attachment

File Name	File Size
TJ 31750 Repair.pdf	2.3280 MB
TJ31750.pdf	0.2113 MB

## Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
124							2011-2015		0134001-0195004	201020-201516
134							2013-2015		0198773-0390080	201241-201516
136							2011-2015		0094001-0235024	201020-201516
155							2015-2015		0001147-0285079	201035-201516
156							2011-2015		0135000-0390079	201020-201516
157							2015-2015		0000022-0003028	201450-201516
275							2011-2014		0568001-0707110	201020-201428
533							2011-2013		0220000-0312066	201020-201251
542							2011-2013		0107000-0144301	201020-201325
544							2011-2012		0530000-0530000	201020-201219
545							2011-2012		0590000-0700628	201020-201219

## CSC Customer Symptom Codes

Code	Description
R9	Steering wheel/Steering wheel trim appearance



## VST Operation Number

VST Operation Number	Description
98634-2	Steering wheel emblem replace

## DTC Diagnostic Trouble Codes

### Text

#### DESCRIPTION:

If the Volvo logo on the center of the steering is peeling off or corroded, the logo itself can now be replaced (no need to replace the whole airbag unit). See picture "TJ31750.pdf".

#### SERVICE:

Replace carefully the Volvo logo according to repair method "TJ 31750 repair.pdf". (Masking tape: any suitable can be used)

#### VEHICLE REPORT:

Yes, please submit a Vehicle Report if the service solution described in this TJ has no effect. Use concern area "Vehicle Report" and sub concern area "Support not needed", use function group 8863.

**To view TJ attachments continue to next page. This TJ has two attachments.**



## Volvo Car Customer Service

TJ 31750

<b>Title</b>	Steering wheel emblem	<b>Page</b>	1 ( 9 )
<b>Action</b>	Replacement	<b>Operation number:</b>	98634-2

### Affected vehicles

Model year	Model
2013, 2014, 2015	S60 (11-)

2011, 2012, 2013, 2014, 2015	S80 (07-)
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2011, 2012,	S40, V50,
2011, 2012, 2013	C30, C70
2015	V60

2010, 2011, 2012, 2013, 2014, 2015	XC60
2011,2012, 2012, 2013, 2014, 2015	XC70 (08-)
2011, 2012, 2013, 2014	XC90

### Materials

Materials	Qty.	Part No.	Notes
Cleaning agent	0.1	9192678	

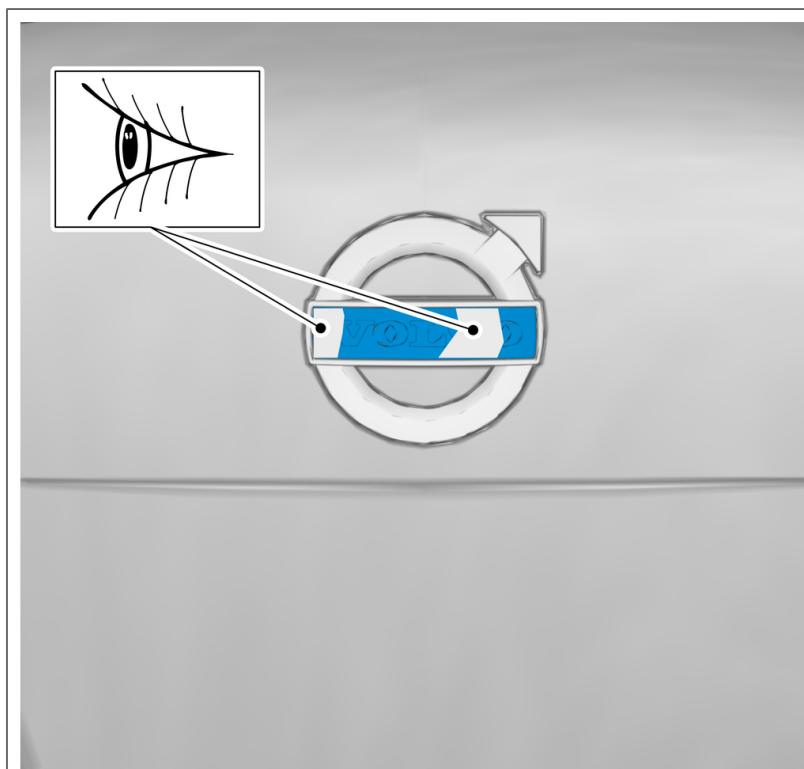
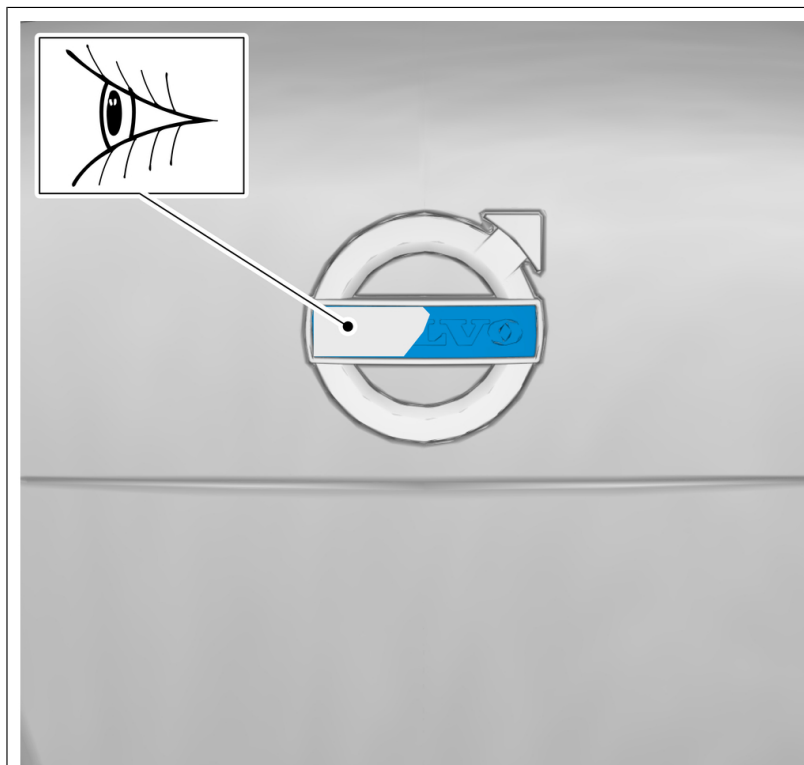
**Materials**

Materials	Qty.	Part No.	Notes
Primer	1.0	1161727	CA;
Primer	1.0	31480527	US;
Emblem	1.0	31467395	

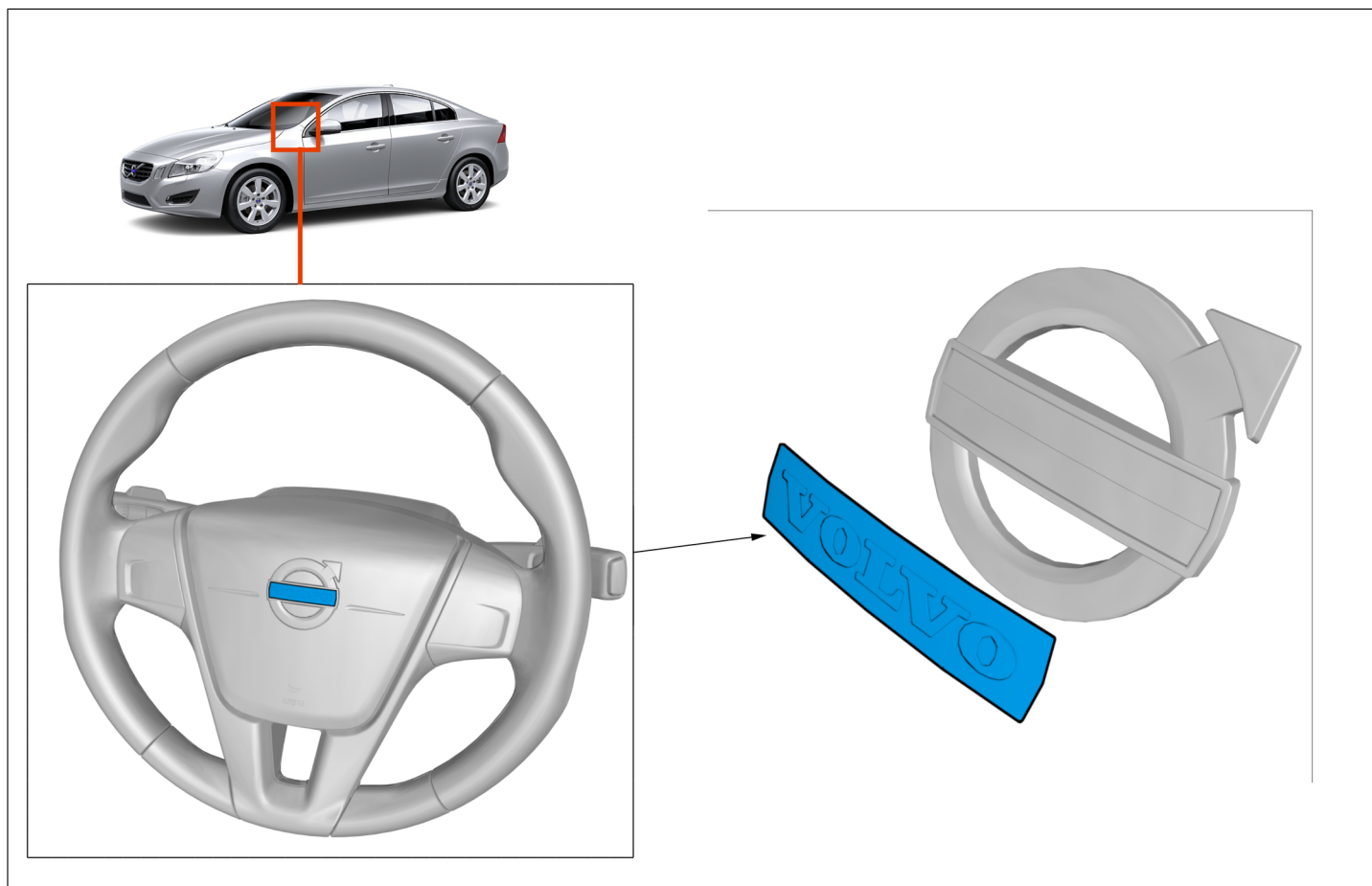
**Special tools**

Description	Part No.
Feeler gauge	981 4120

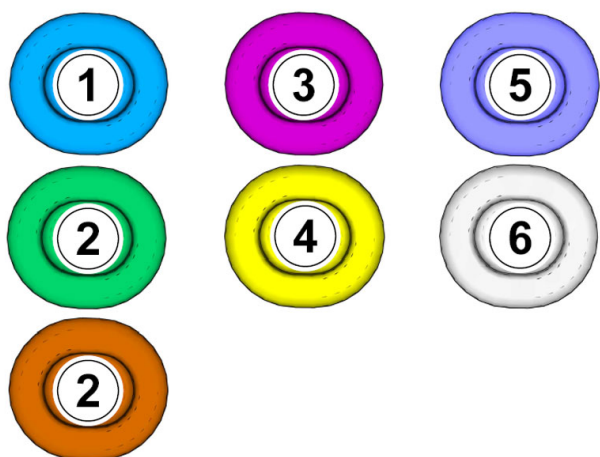
## Information



### Orientation view

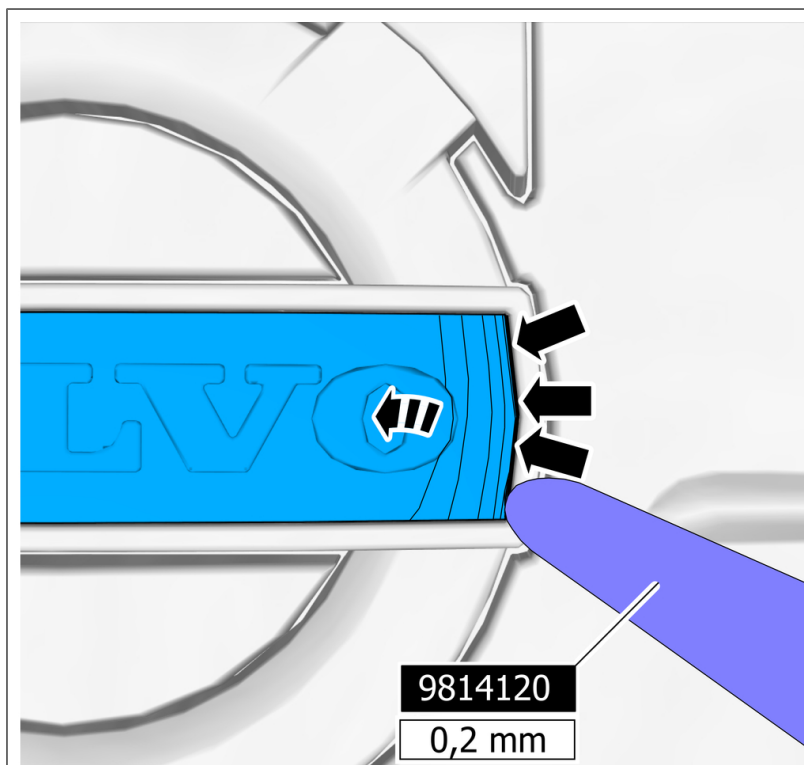
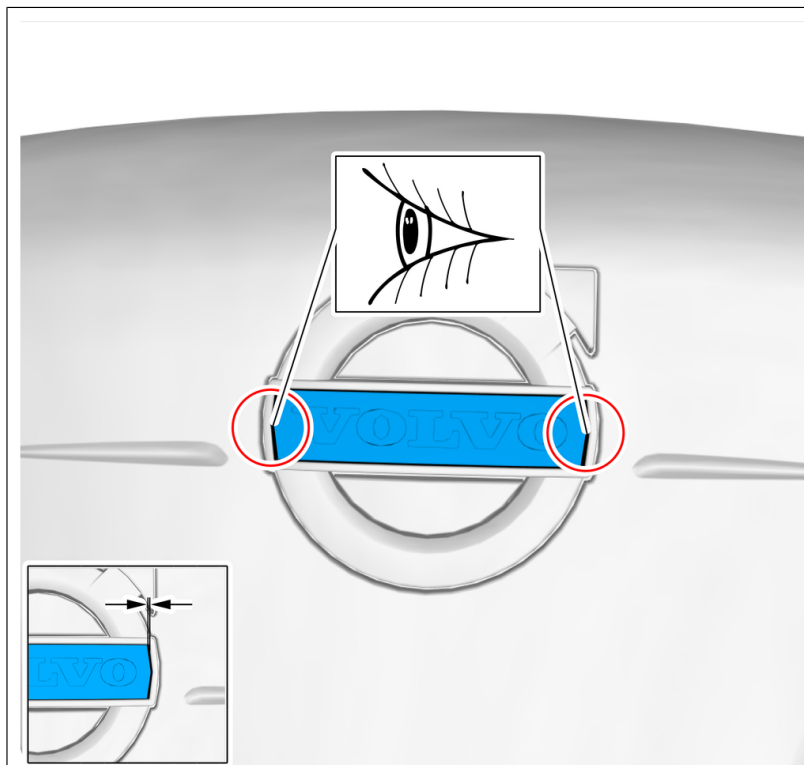


### Color symbols



**Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.**

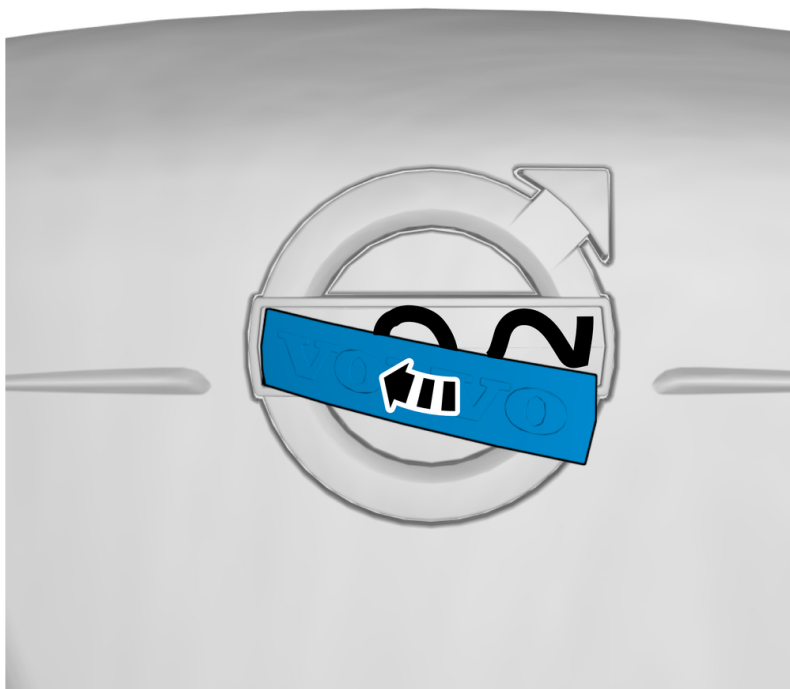
- 1 . Used for focused component, the component with which you will do something.
- 2 . Used as extra colors when you need to show or differentiate additional parts.
- 3 . Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4 . Used when the component is not fully removed from the vehicle but only hung to the side.
- 5 . Used for standard tools and special tools.
- 6 . Used as background color for vehicle components.

**Removal**

**Caution! Observe caution when carrying out this step.**

Special Tool: T9814120, Feeler gauge

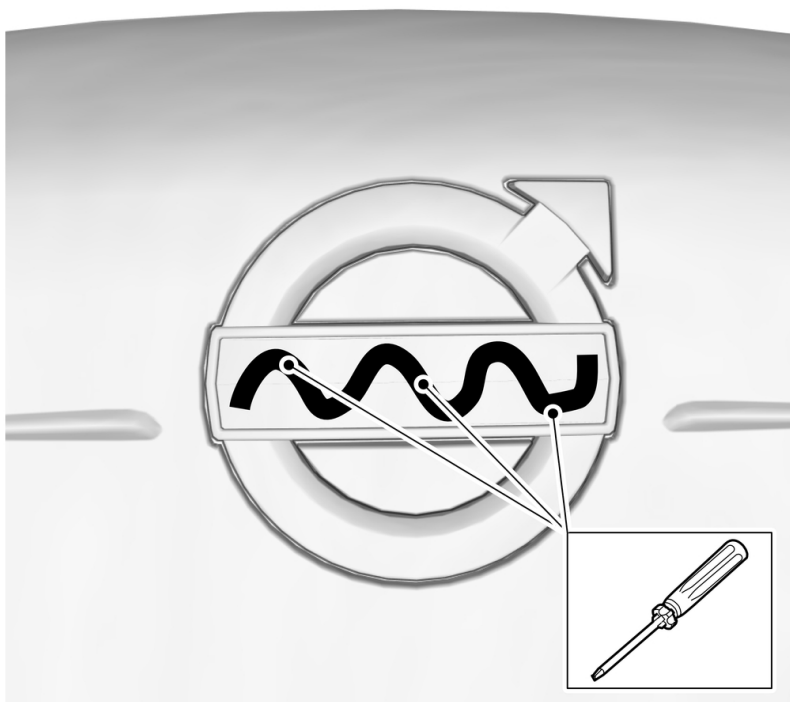
Use hands only.



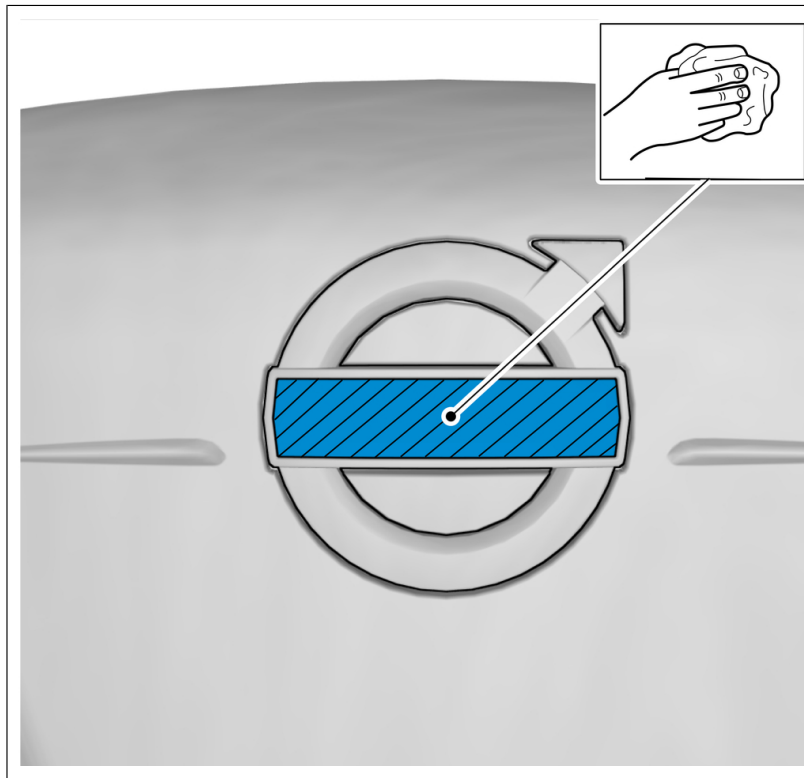
### Installation

**Caution!** Observe caution when carrying out this step.

**Caution!** Make sure that the surface treatment is removed from the indicated surface.

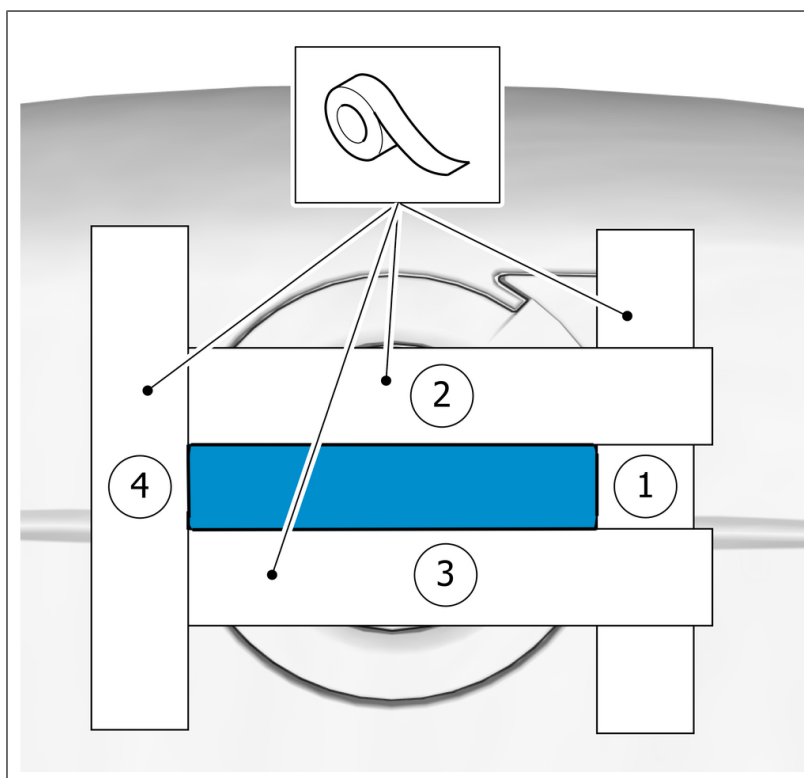




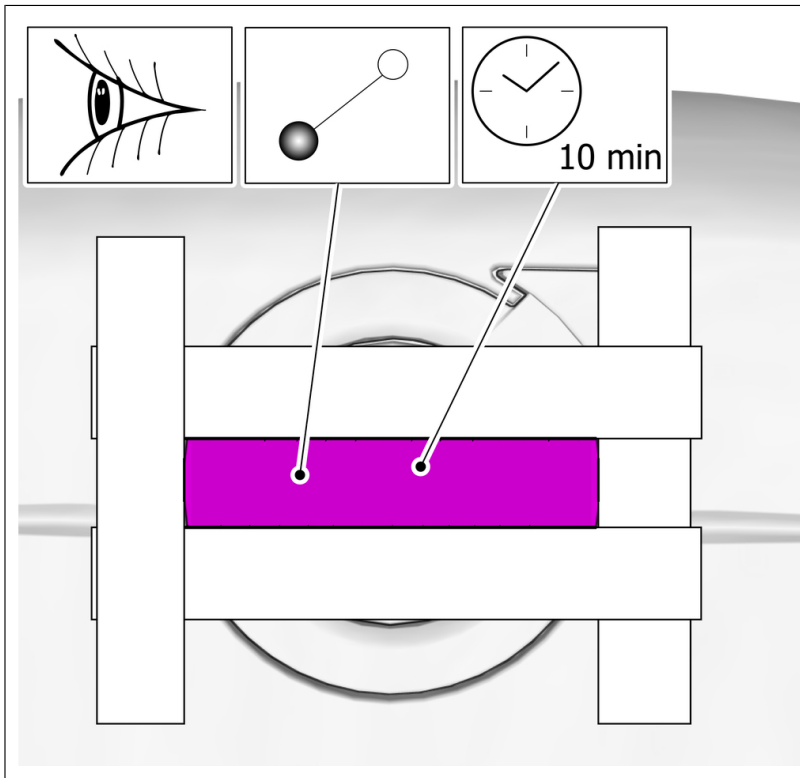


**Note! Avoid spillage on visible surfaces.**

**Use:** Cleaning agent , 9192678



**Use:** Masking tape ,



**Warning!** Use gloves fit for purpose.

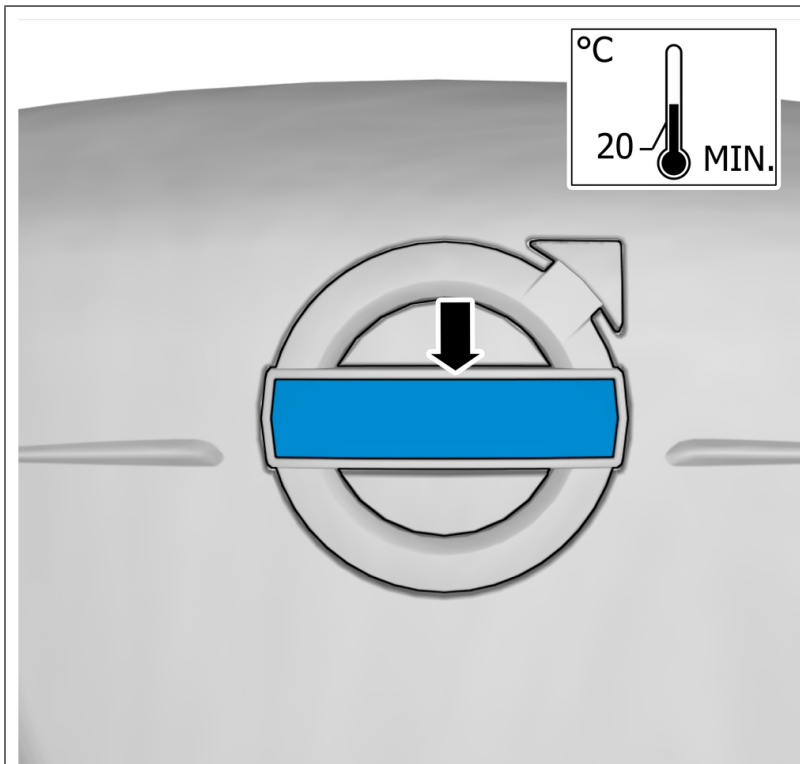
**Note!** Avoid spillage on visible surfaces.

**Use:** Primer

Apply the stated Material on the marked surface.

Allow to dry.

Remove the tape.



**Caution!** Make sure that equal pressure is applied to the full length of the component.

**Caution!** Make sure that the surface is at a minimum temperature of 20°C.





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