



# Technical Journal

TITLE:  
**C70 headliner hanging down, repair clip**

<b>REF NO:</b> TJ 29245.2.1	<b>ISSUING DEPARTMENT:</b> Technical Service	<b>CAR MARKET:</b> United States and Canada	
<b>PARTNER:</b> 3 US 7510 Volvo Cars North America		<b>ISSUE DATE:</b> 2015-03-05	<b>STATUS DATE:</b> 2016-07-29
<b>FUNC GROUP:</b> 8389	<b>FUNC DESC:</b> Miscellaneous	Page 1 of 8	

“Right first time in Time”

## Attachment

File Name	File Size
TJ 29245.pdf	2.8857 MB

## Vehicle Type

Type	Eng	Eng Desc	Sales	Body	Gear	Steer	Model Year	Plant	Chassis range	Struc Week Range
542							2006-2013		0000590-0144301	200549-201328

## CSC Customer Symptom Codes

Code	Description
M6	Headlining/Loose, poor fit, warped, wrinkled

## VST Operation Number

VST Operation Number	Description
98537-2	Convertible Top Center Headliner adjust acc to TJ29245.

## DTC Diagnostic Trouble Codes

Rows beginning with \* are modified

Note! If using a printed copy of this Technical journal, first check for the latest online version.



## **Text**

### **DESCRIPTION:**

\*New adhesive

Clips on headlining may come loose, causing the headlining to hang down. This is more common in hot climate.

### **SERVICE:**

Headlining can be repaired by gluing the clips back on. See repair instruction TJ 29245.

### **VEHICLE REPORT:**

When submitting a Vehicle Report for a condition described in this TJ, use concern area "Vehicle Report and sub concern area "Support Not Needed" with function group 8393.

**To view TJ attachment continue to next page. This TJ has one attachment.**



## Volvo Car Customer Service

TJ 29245

<b>Title</b>	Convertible Top Center Headliner	<b>Page</b>	1 ( 6 )
<b>Action</b>	Product fix	<b>Operation number:</b>	98537-2

### Affected vehicles

Model year	Model
2006, 2007, 2008, 2009, 2010, 2011, 2012, 2013, 2014	C70 (06-)

### Materials

Materials	Qty.	Part No	Notes
Glue (see Volvo chemicals portal)	1.0	0893301900	Mixer tip (08910005)
Kit	4.0	31256444	
Kit	4.0	31256445	

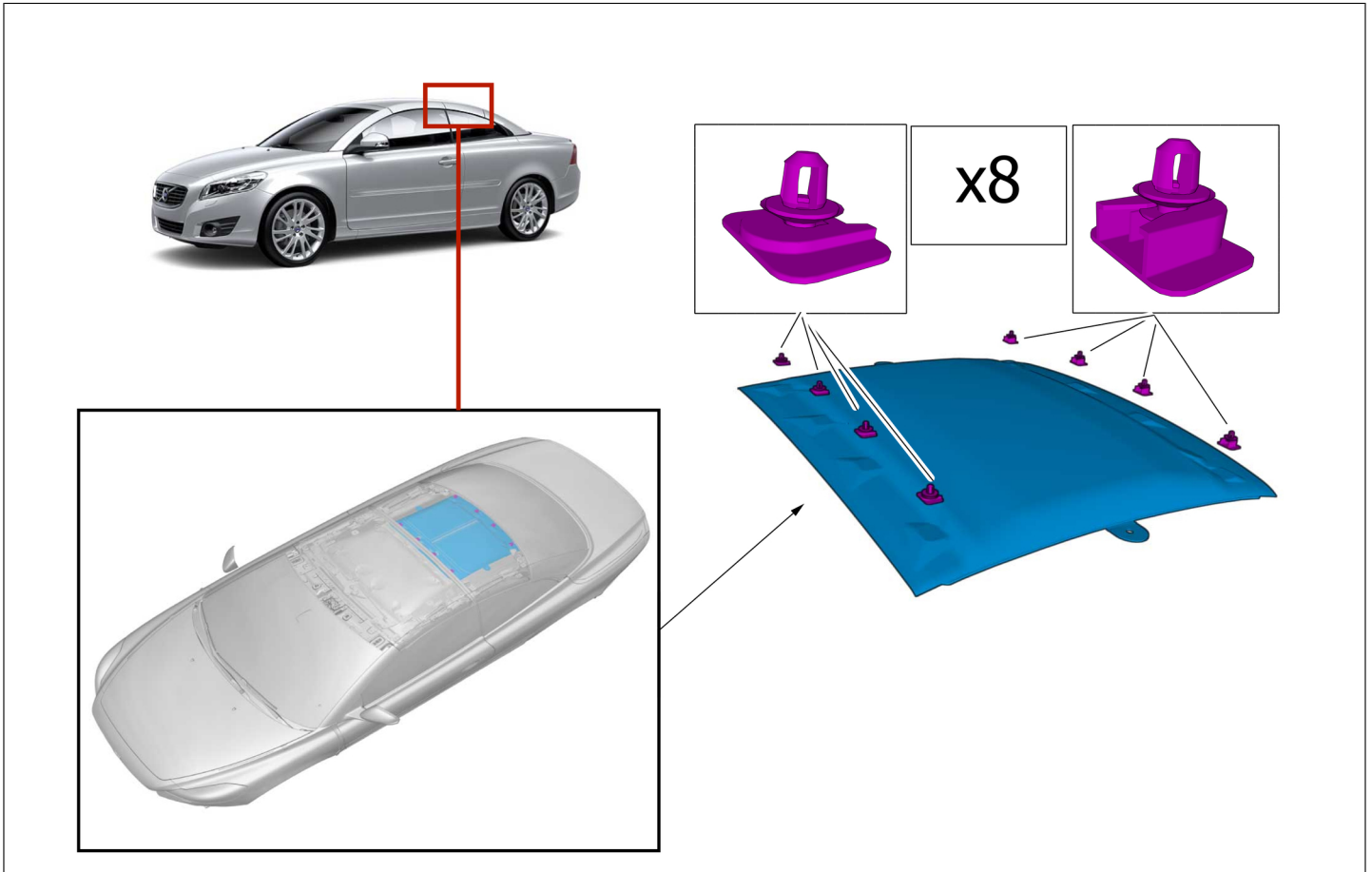
### Special tools

Description	Part No.
Glue gun (kit)	1891989348

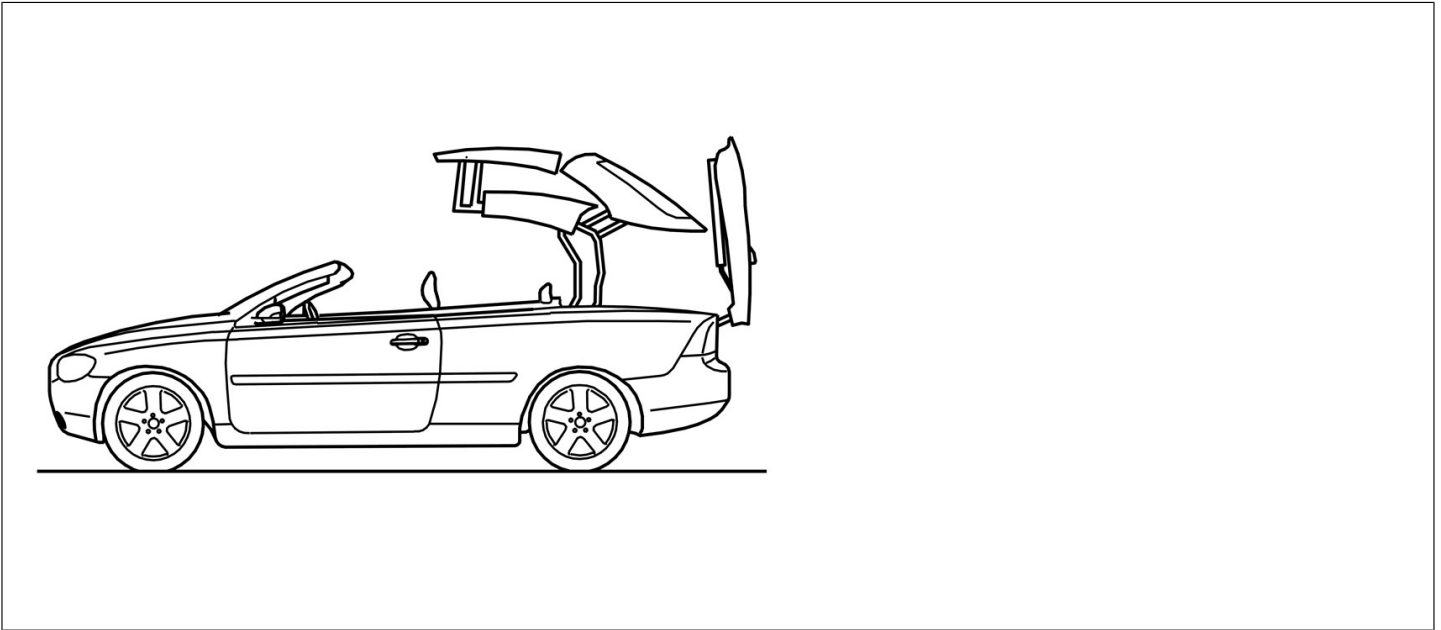
Removal

Note! Removal steps in this procedure may contain installation details.

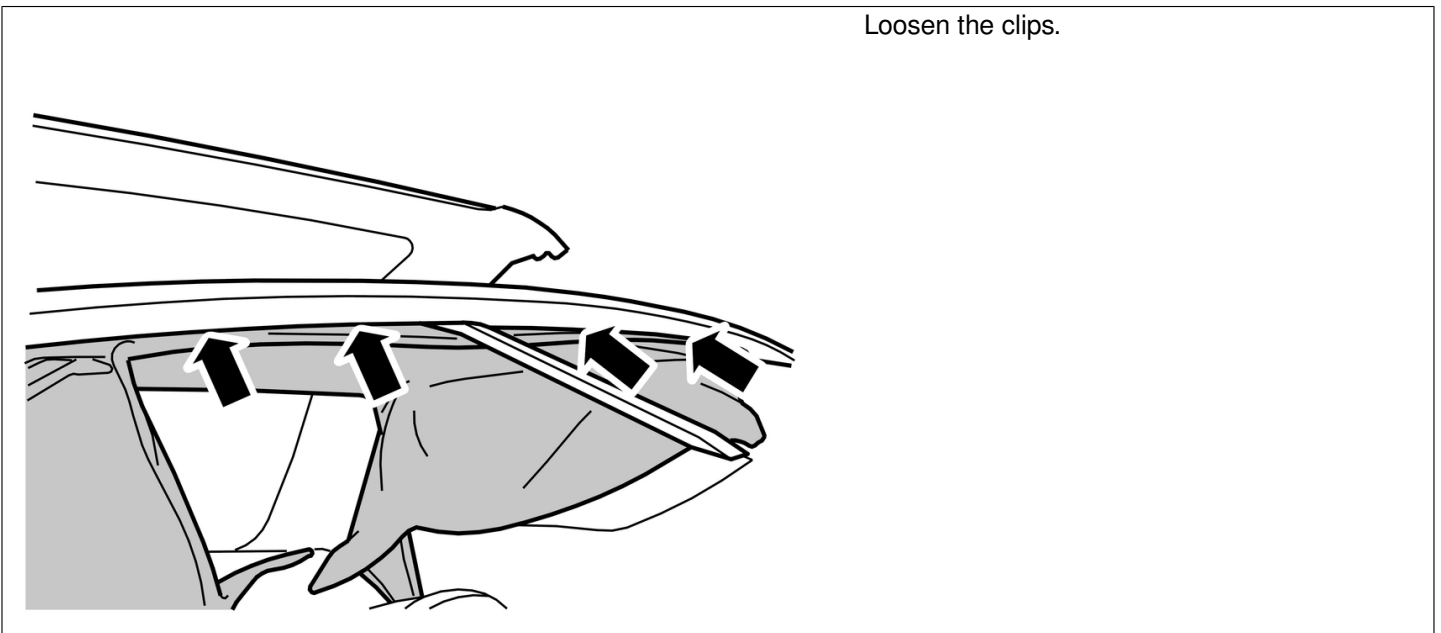
Orientation view

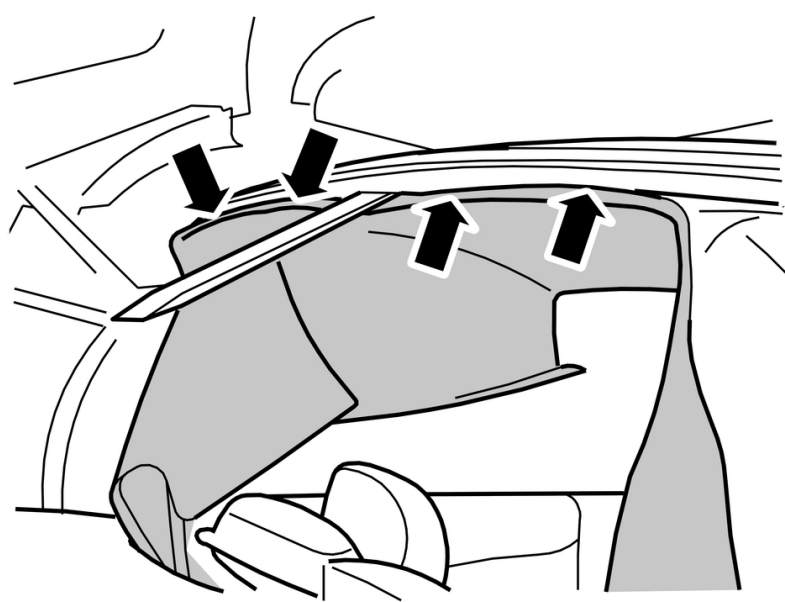


Preparation



Loosen the clips.





Loosen the clips.

**Note! Remove all the loose clips and clean the old glue.**

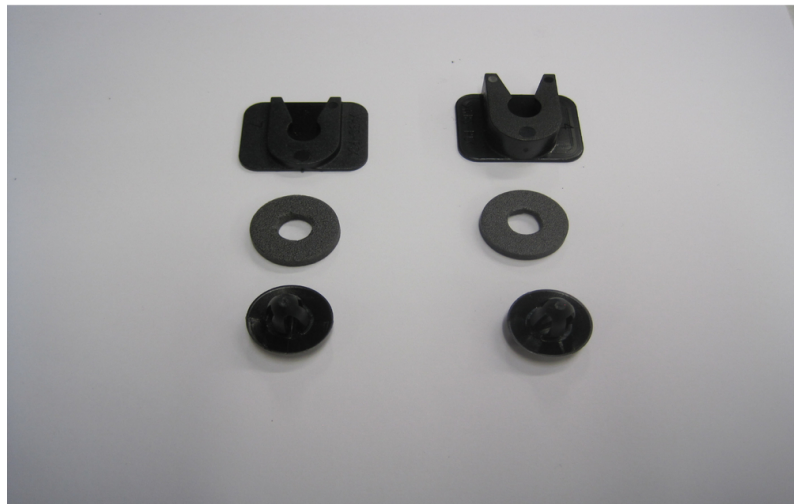


Special Tool: 1891989348, Glue gun

Use: Glue , 0893301900

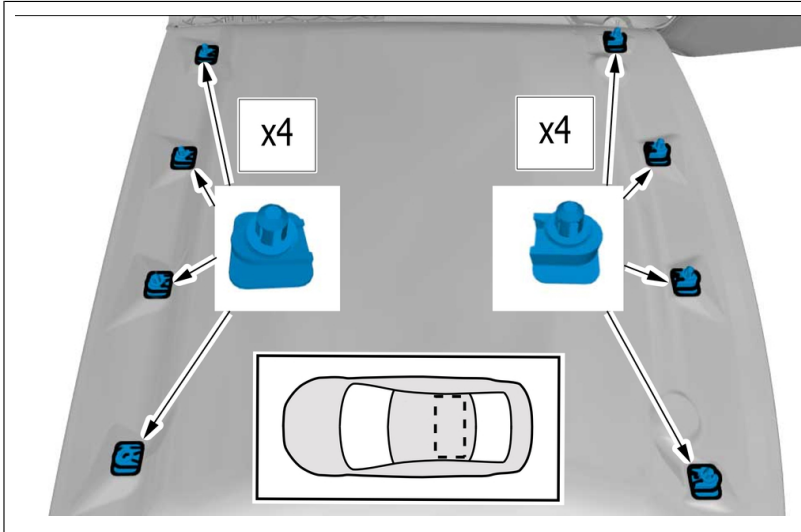
Static mixer tip: 08910005

**Note! Have all the preparation work done before starting to glue the clips.**



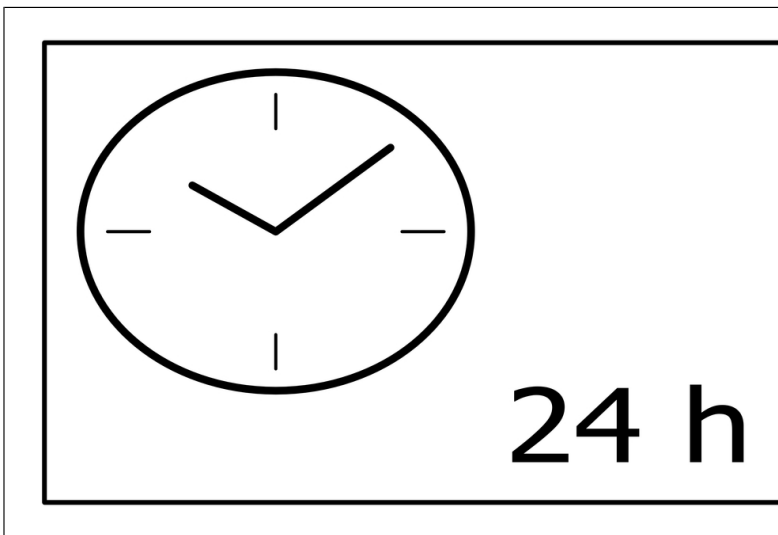
Caution! Apply the adhesive carefully as illustrated.

**Note! The glue should be applied generously**



Note! Make sure that the mating faces are at a minimum temperature of 20°C.

**Important:** Notice the position of the clips. The opening should be facing the center of the headliner.



Wait the specified time

### Installation

To install, reverse the removal procedure.