

REFERENCE:	Nova Bus Manuals
SECTION:	12: Interior furnishing
RS N°:	MQR 7621-985
EFFECTIVE IN PROD.:	L850-29 (2015DE)

APPLICATION DEADLINE: 2017MR15
CLAIM REFERENCE NUMBER: WB-3538

SUBJECT:	Wheelhouse kick-plates
JUSTIFICATION:	Wheelhouse kick-plates may come loose.

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Install rivets to secure the kick-plate overlaps.	Nova Bus	Nova Bus	30 min
2	–	–	–	–

MATERIAL

QTY	PART N°	REV.	DESCRIPTION	REPLACES PART N°
LEVEL 1				
4	N35599	–	Rivet 3/16 x 0.565	–
LEVEL 2				
–	–	–	–	–

Material will be available within 14 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

REMOVED PARTS ARE:	DISCARDED *	RETAINED	* Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect.
	Yes	–	

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2016JA20	Initial release	Bertrand Plouffe

APPROVED BY:

PAGE 1 OF 4

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
Chicago Transit Authority - CTA - Illinois	L773	—	—	L82JXD4500429	L82J6D4500430	2
Chicago Transit Authority - CTA - Illinois	L811	7902	7949	L82J6E4500509	L82J6E4500526	48
Chicago Transit Authority - CTA - Illinois	L837	7950	7999	L82J6E4500655	L82J1E4500708	50
Chicago Transit Authority - CTA - Illinois	L847	8000	8049	L82J1E4500773	L82JXE4500822	50
Chicago Transit Authority - CTA - Illinois	L848	8050	8099	L82JXF4500823	L82J1F4500872	50
Chicago Transit Authority - CTA - Illinois	L849	8100	8149	L82J5F4500874	L82J3F4500923	50
Chicago Transit Authority - CTA - Illinois	L850	8150	8177	L82J5F4500924	L82J8F4500951	28

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Locate the 2 front wheelhouses inside the vehicle.
- 1.2. Locate the kick-plate overlap on both wheelhouses. See Figure 1.

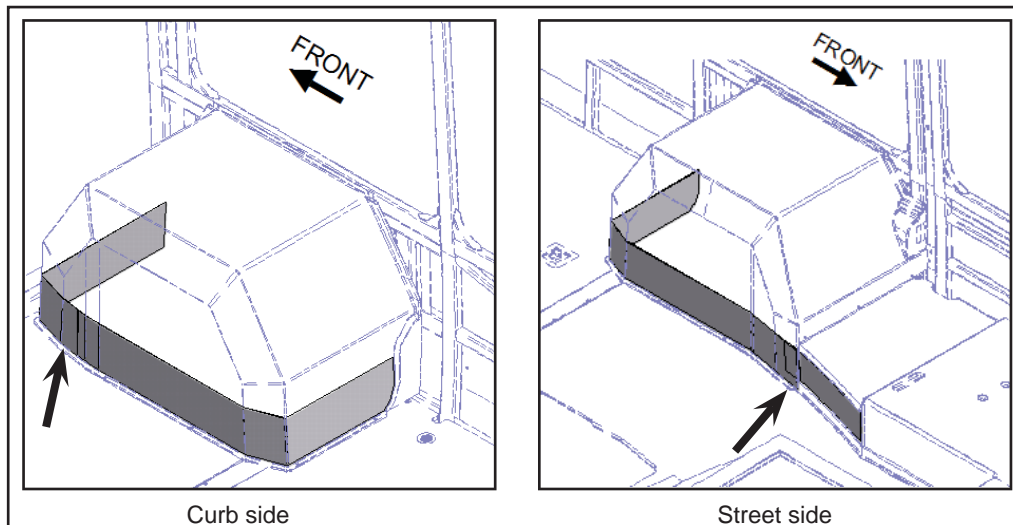


Figure 1 - Kick-plate Overlap Location

- 1.3. On the curb side wheelhouse, drill two 0.191 in. (4.85 mm) holes (#11 drill) in the kick-plate overlap using the NG06152 drilling jig as a guide. See Figure 2.



Figure 2 - Drilling Two Holes with NG06152 Drilling Jig in Curb Side Wheelhouse Kick-Plate

- 1.4. Install two N35599 stainless steel rivets.
- 1.5. On the street side wheelhouse, drill two 0.191 in. (4.85 mm) holes (#11 drill) in the kick-plate overlap using the NG06153 drilling jig as a guide. See Figure 3.



Figure 3 - Drilling Two Holes with NG06153 Drilling Jig in Street Side Wheelhouse Kick-Plate

- 1.6. Install two N35599 stainless steel rivets.
- 1.7. The vehicle may be returned to service. ❖