

REFERENCE:	Nova Bus Manuals
SECTION:	01: Body
RS N°:	MQR 7621-1218
EFFECTIVE IN PROD.:	L947 (2016AR)

APPLICATION DEADLINE: 2017DE29
CLAIM REFERENCE NUMBER: WB-3870

SUBJECT:	Removing air bubbles from graphics
JUSTIFICATION:	Presence of air bubbles in graphics

LEVEL	DESCRIPTION	DIRECT CHARGES		TIME
		LABOUR	MATERIAL	
1	Puncture the bubble to release entrapped air	Nova Bus	Nova Bus	20 min
2	–	–	–	–

REVISION HISTORY

REV.	DATE	CHANGE DESCRIPTION	WRITTEN BY
NR	2016NO29	Initial release	Marc Rougeau

CLIENT	ORDER	ROAD NUMBER		VIN (2NVY/4RKY...)		QTY
		FROM	TO	FROM	TO	
CNG Demo (ref. L957)	L840	8093	8093	L82J0E4500716	L82J0E4500716	1
NFTA - Buffalo, New York	L877	1501	1501	L82K0F4500984	L82K0F4500984	1
NFTA - Buffalo, New York	L897	1502	1520	L82K1F4501223	L82K1G9775008	19

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. Inspect the graphics for bubbles (see Figure 1).

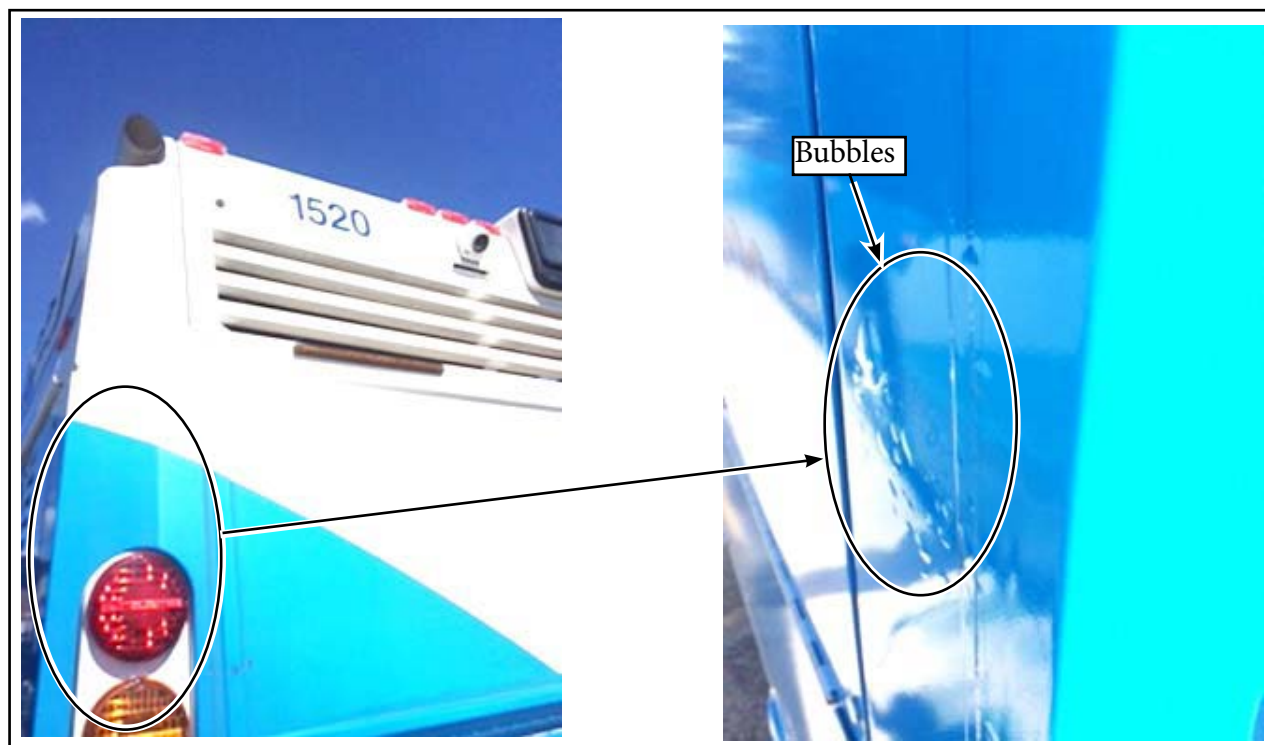


Figure 1 - Inspect the graphics for bubbles

- 1.2. Puncture the bubble at one end with a pin or the 3M™ Air Release Tool 391X. Do not use a razor blade or a knife. Press out the entrapped air by moving your thumb toward the puncture (see Figure 2). ❖

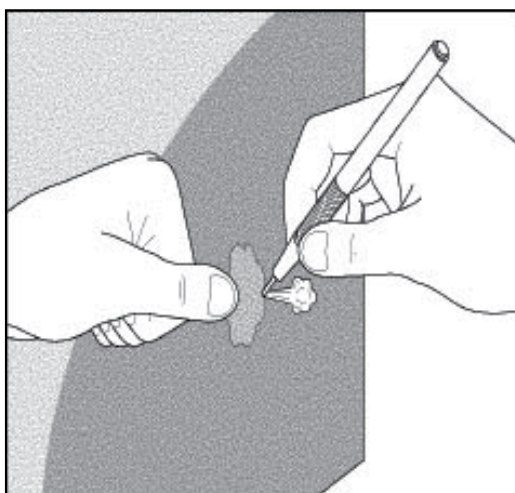


Figure 2 - Puncture the bubble to release the air