



151-MON/6-10

301 North Polk St. Monroe, IN. 46772

Date: 10/12/16

To: Dick Tejano
Title: Director of Maintenance
Company: Standard Forwarding
Address: 2925 Morton Drive
Po. Box 139
East Moline, IL 61244

Dear Mr. Tejano

Enclosed is important information regarding the inspection, repair and maintenance of your Strick vehicles as identified on the enclosed list. Please make sure to fully review this information shown or provided on 707069 remedy proposal, and contact Strick Trailers if you have any questions.

Once you have reviewed, we would like to begin working with you immediately to coordinate our efforts in making the necessary inspection and repairs. Please let me know when you may be available to discuss our options.

Best regards,

Kevin Seitz, Warranty
Strick Trailers LLC. Monroe, IN.
strickwarranty@stricktrailers.com

Direct: 844-319-4537// **Main:** 260-692-6121// **Fax:** 260-692-6622



STRICK TRAILERS, LLC #706069 / RUNNING GEAR DAMAGE INSPECTION AND REPAIR INSTRUCTIONS:

NOTE: THE FOLLOWING INSTRUCTIONS AND DIAGRAMS HAVE BEEN PROVIDED FOR THE PURPOSE OF INSPECTING AND REPAIRING THE EXISTING STRICK O.E.M. RUNNING GEAR. THE PERSON(S) PERFORMING THE WORK SHOULD ADHERE STRICTLY TO THE INSTRUCTIONS SET FORTH HEREIN.

ALL WELDING IS TO BE PERFORMED BY A QUALIFIED PERSON(S) WITH SUITABLE EQUIPMENT TO PERFORM THE NECESSARY STEPS AS LAID OUT BELOW. WELDING RODS AND/OR WIRE TO BE E70/ER70S OR EQUAL.

- SAFETY PRECAUTIONS:**
- BEFORE BEGINNING THE WORK, MAKE CERTAIN THE TRAILER IS CHOCKED TO PREVENT MOVEMENT. USE A CONSPICUOUS SIGN, BARRIER OR OTHER METHOD TO PREVENT A TRACTOR FROM BACKING UNDER THE TRAILER DURING THE REPAIR PROCESS.
 - PROPER PROTECTIVE EQUIPMENT SHOULD BE WORN AT ALL TIMES DURING INSPECTION AND REPAIR.

STEPS:
THE PURPOSE OF THIS DOCUMENT IS TO HIGHLIGHT THE INSPECTION AND GENERAL REPAIR PROCEDURES FOR TRAILERS THAT HAVE RUNNING GEAR FATIGUE. A CAREFUL AND THOROUGH INSPECTION IS NECESSARY TO BE SURE EVERY CONNECTION IS FREE OF BREAKS OR FRACTURES AND REPAIRED PROPERLY.

- INSPECT THE FOLLOWING CLOSELY USING A LIGHT AND MIRROR IF NECESSARY:
 - HORIZONTAL CROSSMEMBER TO SLIDER RAIL WELDS
 - CROSSMEMBER TO SLIDER RAIL GUSSET BREAKS/BENDS
 - POOR REPAIRS FROM THE PASTSEE THE PHOTOS SHOWN BY ① ON SHEET 2 FOR A FEW FAILURE EXAMPLES.
- IF NO FRACTURES OR BENDS ARE DISCOVERED, THE TRAILER REQUIRES NO REPAIRS AND CAN CONTINUE TO BE IN SERVICE.
- IF ANY OF THE CROSSMEMBERS ARE FOUND TO HAVE FRACTURES, OR IF THERE ARE ANY OTHER MAJOR BREAKS/BENDS PLEASE CONTACT STRICK TRAILERS LLC ENGINEERING DEPARTMENT AT 260-692-6121 FOR ASSISTANCE AND FURTHER INSTRUCTIONS.
- IF THERE ARE 4 OR LESS BROKEN CROSSMEMBER TO SLIDER RAIL WELDS, PREP THE AREA FOR RE-WELDING BY EXPOSING BARE METAL AT THE WELD AREA AND CLAMP THE CROSSMEMBER TO THE SLIDER RAIL SO THERE IS NO GAP BETWEEN THEM. WELD THE CROSSMEMBER TO THE SLIDER RAIL AS SHOWN BY ② ON SHEET 2 STOPPING .50 SHORT ON BOTH SIDES.
IF ADDITIONAL CLEARANCE IS NEEDED FOR RE-WELDING, THE FLOORBOARDS DIRECTLY ABOVE THE SLIDER RAIL CAN BE REMOVED BY:
 - CUTTING THE BOARD AT THE FRONT OF THE SLIDER RAIL (OVER THE TOP OF A CROSSMEMBER FLANGE)
 - CUTTING THE BOARD NEAR THE REAR CRASHPLATE (OVER THE TOP OF A CROSSMEMBER FLANGE)
 - REMOVING THE NECESSARY FLOOR SCREWS FROM THE FRONT CUT TO THE REAR CUT
- PREP THE REQUIRED AREA AND WELD A GUSSET BETWEEN THE CENTER OF THAT CROSSMEMBER AND SLIDER RAIL AS SHOWN BY ③ ON SHEET 2. BE SURE THAT THE NEW GUSSET AND WELD WILL NOT INTERFERE WITH THE SLIDER RAIL BOGIE LOCATING HOLES BEFORE WELDING. DO NOT WELD THE CORNER OF THE GUSSET AS SHOWN BY ④ ON SHEET 2.
- ADD THE SAME GUSSETS TO 2 CROSSMEMBERS ON EACH SIDE OF THE NEW GUSSET SO THAT THERE ARE 5 GUSSETS IN A ROW AS SHOWN BY ⑤ ON SHEET 2.
- IF THERE ARE MORE THAN 4 BROKEN CROSSMEMBER TO SLIDER RAIL WELDS, FOLLOW STEPS 4-5, AND INSTALL A GUSSET ON EVERY CROSSMEMBER IN THE RUNNING GEAR ON BOTH SIDES OF THE TRAILER.
- IF A DAMAGED GUSSET IS LOCATED BUT THE CROSSMEMBER TO SLIDER RAIL WELD IS STILL INTACT, REMOVE AND REPLACE IT WITH A NEW GUSSET.
- ALLOW ALL NEW WELDS TO COOL BEFORE THOROUGHLY CLEANING AND APPLYING UNDERCOATING, PRIMER, PAINT, OR EQUIVALENT TO PREVENT CORROSION.

ANY QUESTIONS REGARDING THE INSPECTION OR INSTALLATION OF GUSSETS SHOULD BE DIRECTED TO STRICK TRAILERS LLC ENGINEERING AT 260-692-6121.

STRICK TRALERS LLC IS NOT RESPONSIBLE FOR ANY OTHER DAMAGE OR UNAUTHORIZED REPAIRS FOUND DURING THE COURSE OF THIS INSPECTION FOR RUNNING GEAR FATIGUE. ANY REPAIRS ARE THE RESPONSIBILITY OF THE EQUIPMENT'S OWNER AS IT PERTAINS TO THE SAFE OPERATION OF THIS EQUIPMENT UNDER TITLE 49, VOLUME 5, CHAPTER III, PART 396 OF THE FMCSA RULES AND REGULATIONS

				MATERIAL: x	
TOLERANCES UNLESS OTHERWISE SPECIFIED FABRICATED PARTS DECIMAL = ±.0031		DRAWN CA	DATE 09/01/16	STRICK STRICK TRAILERS, LLC MONROE, IN 46772 SVW	
ASSEMBLY'S DECIMAL = ±.031"		CHECKED	DATE	TITLE/DESCRIPTION RG,ASSY,SLDR,HUTCH,REPAIR	
ANGULAR ±.1°				PART NUMBER 707069	
THIS DRAWING IS LOANED FOR PURPOSE OF ENGINEERING STUDY ONLY WITH THE UNDERSTANDING THAT IT SHALL BE HELD IN CONFIDENCE AND FOR THE PURPOSES OF STRICK TRAILERS, LLC. IT IS NOT TO BE REPRODUCED, COPIED, USED, DISCLOSED OR DISPOSED OF DIRECTLY OR INDIRECTLY AND IS NOT TO BE USED IN WHOLE OR IN PART TO ASSIST IN MAKING OR TO FURNISH ANY INFORMATION FOR MAKING OF DRAWINGS, PRINTS, APPARATUS, EQUIPMENT MATERIALS OR PARTS THEREOF EXCEPT IN ACCORDANCE WITH THE EXPRESS WRITTEN CONSENT OF STRICK TRAILERS, LLC.				REV	
Sheet 1 of 2					



1
BROKEN CROSSMEMBER
TO SLIDER RAIL WELD



BENT/CRACKED GUSSETS

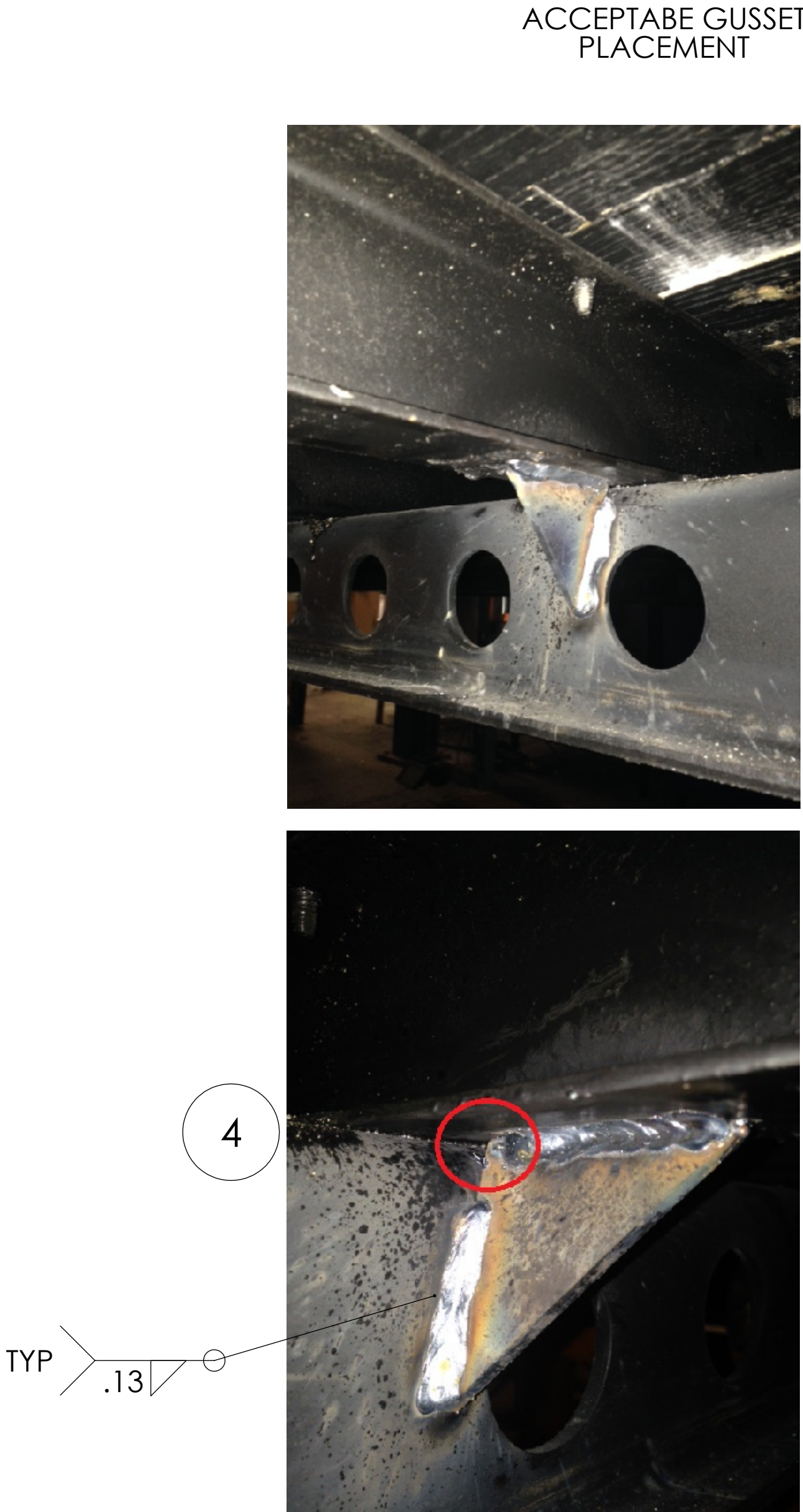


CRACKED CROSSMEMBER



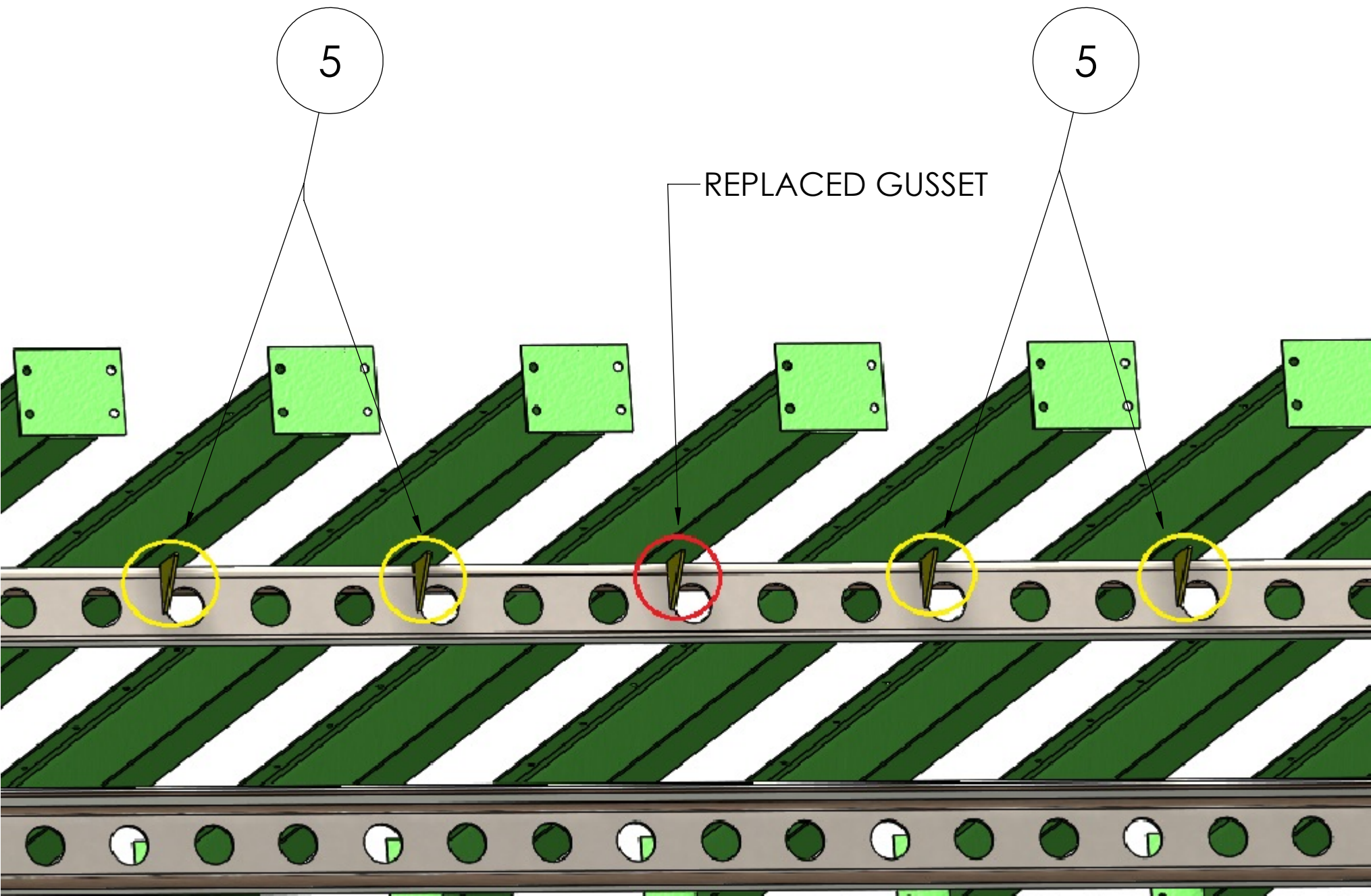
WRONG WELD
PLACEMENT/POOR REPAIR

2
CROSSMEMBER TO SLIDER RAIL WELD



ACCEPTABLE GUSSET
PLACEMENT

3



707069		MATERIAL: x	DRAWN		DATE	STRICK TRAILERS, LLC MONROE, IN 46772	SW
			CA	09/01/16			
THIS DRAWING IS LOANED FOR PURPOSE OF ENGINEERING STUDY ONLY WITH THE UNDERSTANDING THAT IT SHALL BE HELD IN CONFIDENCE AND FOR THE PURPOSES OF STRICK TRAILERS, LLC. IT IS NOT TO BE REPRODUCED, COPIED, USED, DISCLOSED OR DISPOSED OF DIRECTLY OR INDIRECTLY AND IS NOT TO BE USED IN WHOLE OR IN PART TO ASSIST IN MAKING OR TO FURNISH ANY INFORMATION FOR MAKING OF DRAWINGS, PRINTS, APPARATUS, EQUIPMENT MATERIALS OR PARTS THEREOF EXCEPT IN ACCORDANCE WITH THE EXPRESS WRITTEN CONSENT OF STRICK TRAILERS, LLC.		TOLERANCES UNLESS OTHERWISE SPECIFIED FABRICATED PARTS DECIMAL = ±.003" ANGULAR ±1°	CHECKED		DATE	RG, ASSY, SLDR, HUTCH, REPAIR	REV.
			CA				
			Sheet 2 of 2			707069	

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