

6. Apply an 8 mm bead of Plexus MA300 to the support bracket where shown by the red-shaded area (refer to Figure 1).

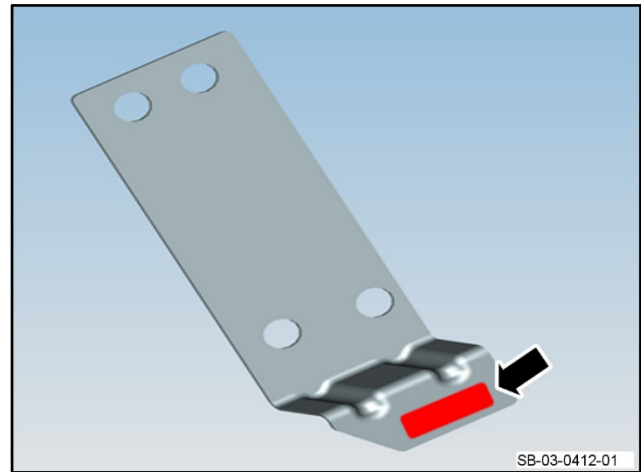


Figure 1

7. The throttle pedal engages on three of the four rivnuts that are put in the body extrusion (refer to Figure 2). You must put the support bracket in its correct position around all the rivnuts.



Figure 2

8. Put the support bracket into position. Install and tighten the four M6 x 20 screws to hold the support bracket in position until the adhesive has fully cured (refer to Figure 3).

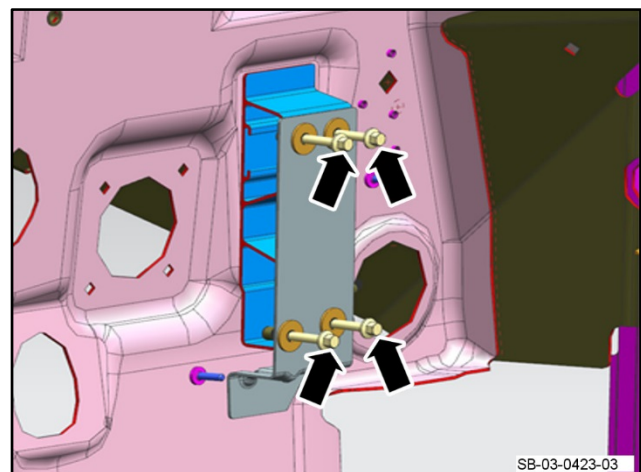


Figure 3

Note: *The curing time of Plexus MA300 is 12 to 15 minutes at 23 °C (73 °F). At temperatures below 18 °C (64 °F), wait for up to 30 minutes for the adhesive to cure fully.*

9. Remove all fixings and washers when the adhesive has fully cured.
10. Put the NVH material back into position.
11. Install the throttle pedal (refer to Workshop Manual procedure 03.18. AB, AC or AE (as applicable)).

Part Data

Description	Part Number	Quantity
Throttle Pedal Kit – needed on vehicles before VINs given which have not yet had one of the new throttle pedal assemblies installed. Each kit contains the components that follow:		
Thr Pdl Kit – Silver Bosch:	GD43-7C571-AA	1
Throttle Pedal Assembly, Bosch, Silver	FD43-9F836-AA	1
Support Bracket	GOGG43-2L222-AA	1
M6 X 20 Screw and Washer	702839-KIT	4
Thr Pdl Kit – Black Bosch:	GD43-7C571-BA	1
Throttle Pedal Assembly, Bosch, Black	FD43-9F836-BA	1
Support Bracket	GOGG43-2L222-AA	1
M6 X 20 Screw and Washer	702839-KIT	4
Thr Pdl Kit – Silver Visteon:	GD43-7C571-CA	1
Throttle Pedal Assembly, Visteon, Silver	FG33-9F836-AA	1
Support Bracket	GOGG43-2L222-AA	1
M6 X 20 Screw and Washer	702839-KIT	4
Thr Pdl Kit – Black Visteon:	GD43-7C571-DA	1
Throttle Pedal Assembly, Visteon, Black	FG33-9F836-BA	1
Support Bracket	GOGG43-2L222-AA	1
M6 X 20 Screw and Washer	702839-KIT	4
Materials necessary:		
Betaclean 3900	699500 or local supply	1 litre can
Plexus MA300	700484 or local supply	50 ml 2-part cartridge with 1:1 mixer
Abrasive paper – local supply	Not Applicable	As needed
Fibre-free cloth – local supply	Not Applicable	As needed

Warranty Data**Procedure and Labour Time**

Description	Labour Time	ROT Code
Install Throttle Pedal Support Bracket:		
DB9 Coupe and Volante	0.25 hours	03.18.AF
DBS Coupe and Volante	0.25 hours	03.18.AF
Rapide and Rapide S Coupe	0.25 hours	03.18.AF
Lagonda Taraf Saloon	0.25 hours	03.18.AF
V8 Vantage & V8 Vantage S Coupe and Roadster	0.20 hours	03.18.AF
V12 Vantage & V12 Vantage S Coupe and Roadster	0.20 hours	03.18.AF
Vantage GT12 Coupe	0.20 hours	03.18.AF
V12 Zagato Coupe	0.25 hours	03.18.AF
Virage Coupe and Volante	0.25 hours	03.18.AF

Failure Mode Description

Select one of the failure modes that follow when you make a claim through the Warranty system:

Subsystem	Location	Component	Mode of Failure
ELECTRICAL	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – DAMAGED
ELECTRICAL	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – SEIZED
ELECTRICAL	– ENGINE – BASE	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE
ELECTRICAL	– ENGINE – BASE	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – DAMAGED
ELECTRICAL	– ENGINE – BASE	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – SEIZED
POWERTRAIN	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE
POWERTRAIN	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – DAMAGED
POWERTRAIN	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – SEIZED
POWERTRAIN	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– SQUEAK / RATTLE – NOISY ASSEMBLY
POWERTRAIN	– ENGINE – BASE	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE
POWERTRAIN	– ENGINE – BASE	– PEDAL BOX – THROTTLE PEDAL	– INOPERATIVE – DAMAGED
SQUEAK & RATTLE	– CABIN – PEDAL BOX	– PEDAL BOX – THROTTLE PEDAL	– SQUEAK / RATTLE – NOISY ASSEMBLY

If you have any questions related to this Service Bulletin, please contact: Aston Martin Technical Services
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Or contact your After Sales Manager.

The English version of this Service Bulletin is written in
Simplified Technical English to ASD-STE100™.