

# TECHNICAL BULLETIN

LTB00869NAS1  
21 DEC 2015



© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## **SECTION: 501-05**

### Door Interior Trim Bubbling/Delaminating

#### **AFFECTED VEHICLE RANGE:**

##### **Discovery Sport (LC)**

**Model Year:** 2015 Onwards  
**VIN:** 500429 Onwards  
**Manufacturing Plant:** Halewood

#### **MARKETS:**

NAS

#### **CONDITION SUMMARY:**

**Situation:** One or more door interior trim panel may appear to be bubbling/delaminating.

**Cause:** This may be caused by failure of the adhesive between the vinyl and the substrate.

**Action:** Should a customer express this concern, follow the Service Instruction below.

#### **PARTS:**



**NOTE:** replace **ONLY** door trim panels that exhibit signs of bubbling/delaminating.

LR064208	Door Trim - Left - Front	Quantity: 1
LR064207	Door Trim - Right - Front	Quantity: 1
LR064209	Door Trim - Left - Rear	Quantity: 1
LR064210	Door Trim - Right - Rear	Quantity: 1

#### **WARRANTY:**



**NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.



**NOTE:** DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Trim panel - Front door - Left - Renew	<b>76.34.01</b>	0.4	34	LR064208
Trim casing - Front door - Right - Renew	<b>76.34.17</b>	0.4	34	LR064207
Trim panel - Rear door - Renew	<b>76.34.04</b>	0.3	34	LR064209

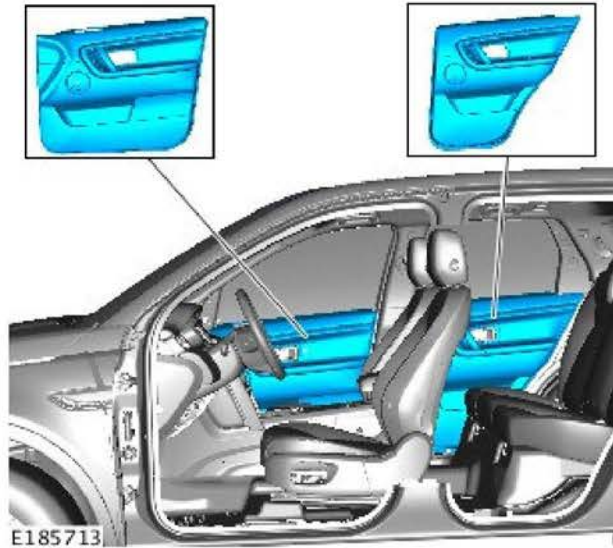


**NOTE:** Normal Warranty procedures apply.

**COMPONENT LOCATION**

- 1  **NOTE: right-side shown; left-side similar.**

Component location.

**SERVICE INSTRUCTION:**

-  **NOTE: replace ONLY door trim panels that exhibit signs of bubbling/delaminating.**

- 1  **NOTE: front right shown; all others similar.**

Inspect the door trim panels for any signs of bubbling or delamination.



**2** Replace ONLY the affected door interior trim panel(s) (see TOPIx Workshop Manual section 501-05: Interior Trim and Ornamentation).