

TECHNICAL BULLETIN
LTB00865NAS1
10 DEC 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 501-08

Roof Moulding Loose / Adrift

AFFECTED VEHICLE RANGE:

Discovery Sport (LC)

Model Year: 2015 Onwards
VIN: 500429 Onwards
Manufacturing Plant: Halewood

MARKETS:

NAS

CONDITION SUMMARY:

Situation: The roof moulding may be loose / adrift.

Cause: This may be caused by a failed bonding process between the roof moulding stud and the roof moulding.

Action: Should a customer express this concern, follow the Service Instruction below.

PARTS:



NOTE: an allowance of \$201.25 has been allocated for locally sourcing the glue bonding tool and the paint and materials; claim using ZZZ001.

LR061141	Clip - Right - Front	Quantity: 1
LR061142	Clip - Left - Front	Quantity: 1
LR061147	Retainer	Quantity: 1
LR061143	Stud roof moulding	Quantity: 24
LR061139	Clip roof moulding	Quantity: 20
LR061146	Retainer	Quantity: 1
LR061144	Clip - Right - Rear	Quantity: 1
LR061145	Clip - Left - Rear	Quantity: 1
LR062619	Roof mouldings - Left - Primed	Quantity: 1
LR062618	Roof mouldings - Right - Primed	Quantity: 1
LR084482	Adhesive Pack	Quantity: 1

WARRANTY:



NOTE: an allowance of \$201.25 has been allocated for locally sourcing the glue bonding tool and the paint and materials; claim using ZZZ001.



NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.



NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

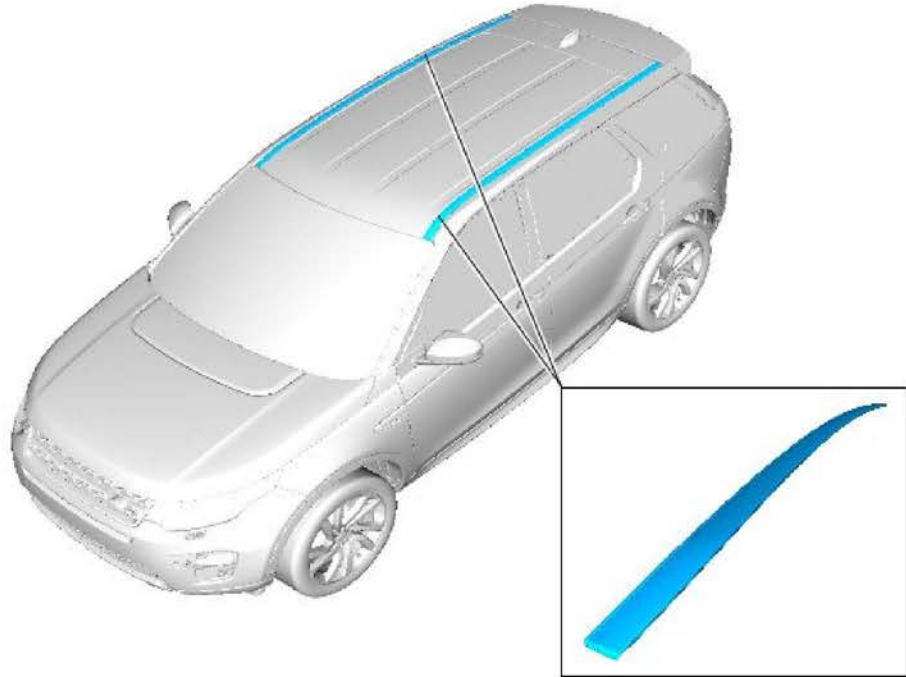
DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Roof - Moulding - Stud - Left - Renew	76.43.68.89	0.4	24	LR061143
Roof - Moulding - Stud - Right - Renew	76.43.68.90	0.4	24	LR061143
Roof - Moulding - Stud - Pair - Renew	76.43.68.91	0.7	24	LR061143
Finisher - gutter - left - complete - Flat and Repaint	79ALW2	1	24	LR061143
Finisher - gutter - right - complete - Flat and Repaint	79AMW2	1	24	LR061143



NOTE: Normal Warranty procedures apply.

COMPONENT LOCATION:

- 1 The illustration shows the component location.



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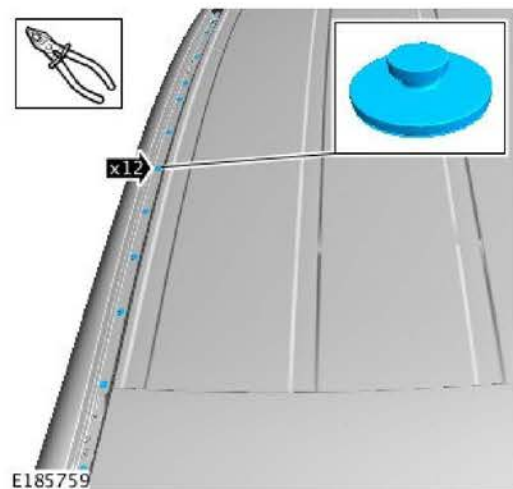
SERVICE INSTRUCTION:

- 1 **NOTE:** remove only the roof moulding that is loose/adrift.

Remove the loose/adrift roof moulding (see TOPIX Workshop Manual, section 501-08: Exterior Trim and Ornamentation - Roof Moulding).

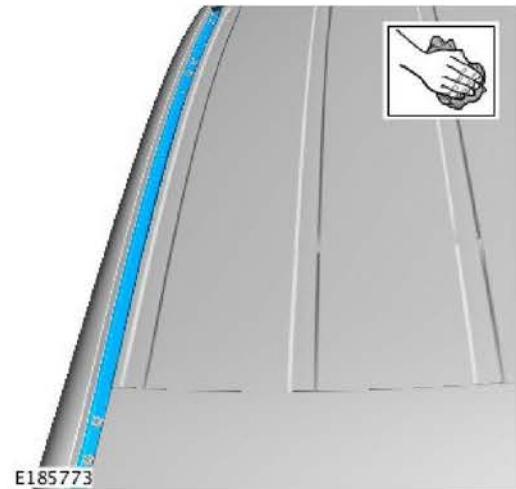
- 2 **CAUTION:** do not damage the surrounding paintwork.

Using a suitable tool, remove the 12 roof moulding studs.

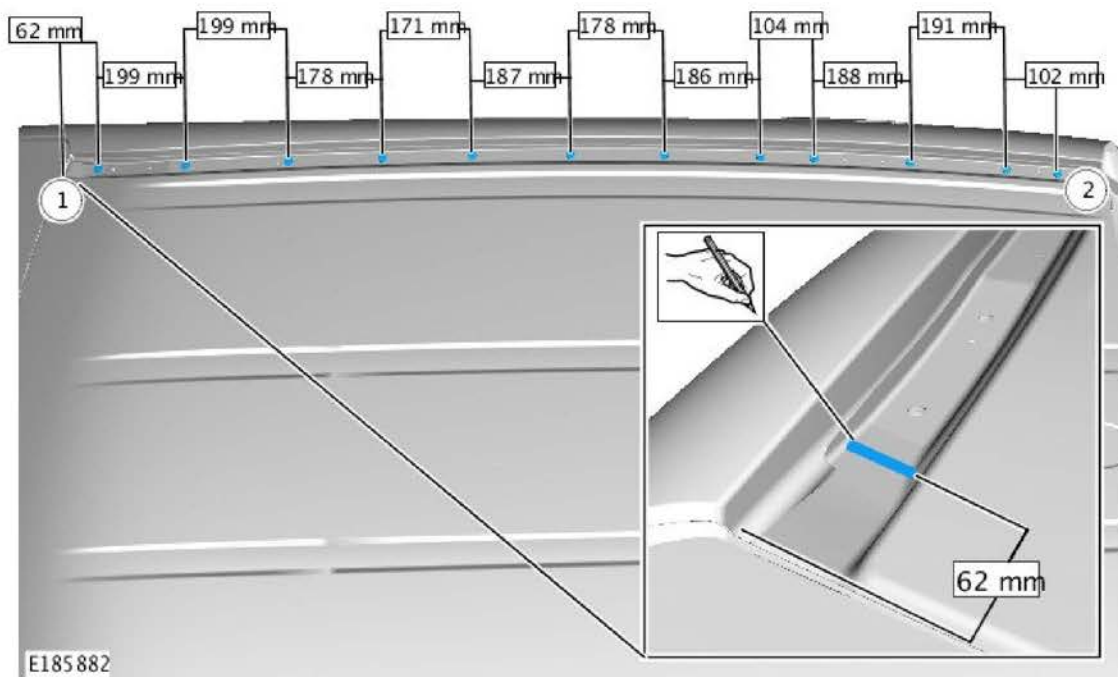


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- 3 Using a suitable degreaser, clean the area shown.



4 Start at the windshield (1) and move towards the rear of the roof panel (2) and use a suitable marker to mark the roof channel in the positions indicated.

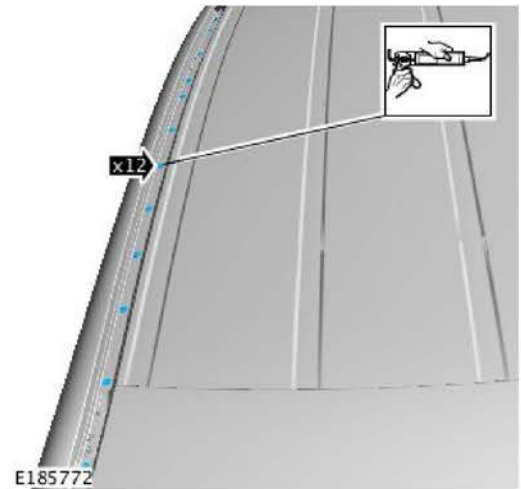


5  **CAUTION:** do not apply excessive amounts of the bonding glue.



NOTE: make sure the bonding glue is applied to the center of the roof channel at each marking.

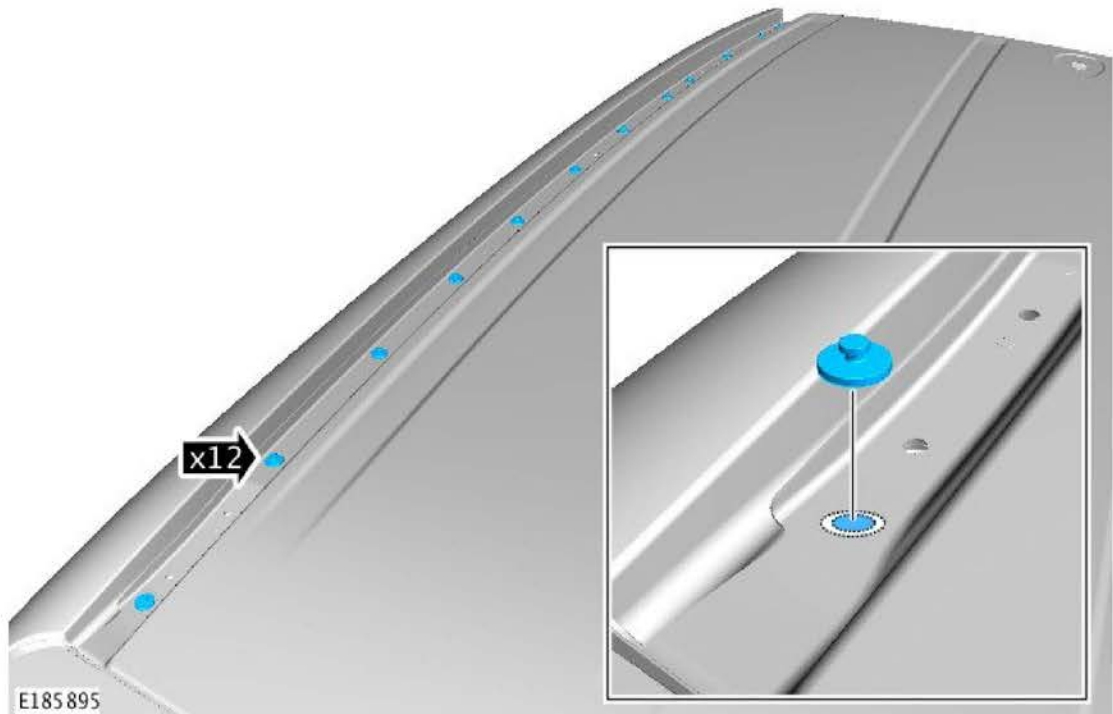
Apply the bonding glue to the areas previously marked in step 4.



6  **CAUTION:**
a minimum of 24 hours is required for the bonding glue to cure before installing the roof moulding.

 **NOTE:**
make sure the new roof studs are applied in the center of the roof channel.

Install the new roof moulding studs in the positions previously applied with bonding glue in Step 5.



7Only if required: paint the new roof moulding to the vehicle color.

8Install the roof moulding (see TOPIX Workshop Manual, section 501-08: Exterior Trim and Ornamentation - Roof Moulding).

9Only if required: repeat steps 1-8 for the other side if required.