

TECHNICAL BULLETIN  
LTB00852NAS1  
25 NOV 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

**SECTION: 501-10**

Seat Covers Discolored and/or Appear Yellow

**AFFECTED VEHICLE RANGE:**

**Range Rover (LG)**

**Model Year:** 2014 Onwards  
**VIN:** 167551 Onwards  
**Manufacturing Plant:** Solihull

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:** On vehicles fitted with ebony-colored leather seat covers only, the seat cover(s) may be discolored and/or appear yellow.

**Cause:** This may be caused by a change in the leather tanning process.

**Action:** Should a customer express this concern, follow the Service Instruction below to replace only the affected seat cover(s).

**PARTS:**



**NOTE: certain part numbers may require additional transit time.**



**NOTE: replace only the affected seat cover(s).**

LR058267	Seat Back Cover - Right - Ebony with Ivory Stitching	Quantity: 1
LR058270	Seat Back Cover - Right - Ebony with Cirrus Stitching	Quantity: 1
LR053386	Seat back Cover - Right - Ebony with Ivory stitching - Articulated Squab	Quantity: 1
LR053389	Seat Back Cover - Right - Ebony with Cirrus Stitching - Articulated Squab	Quantity: 1
LR058193	Seat Back Cover - Left - Ebony with Cirrus Stitching - Articulated Squab	Quantity: 1
LR058196	Seat Back Cover - Right - Ebony with Cirrus Stitching -Super Premium Sound	Quantity: 1
LR053405	Seat Back Cover - Left - Ebony with Cirrus Stitching - Articulated Squab	Quantity: 1
LR053402	Seat back Cover - Left - Ebony with Ivory stitching - Articulated Squab	Quantity: 1
LR058235	Seat Back Cover - Left - Ebony with Cirrus Stitching - Super Premium Sound	Quantity: 1

LR058232	Seat Back Cover - Left - Ebony with Ivory Stitching - Super Premium Audio	Quantity: 1
LR058203	Seat Back Cover - Left - Ebony with Cirrus Stitching - Hi Line Audio	Quantity: 1
LR058199	Seat Back Cover - Left - Ebony with Ivory Stitching - Hi Line Audio	Quantity: 1
LR076735	Seat Back Cover - Left - Ebony with Ivory Stitching	Quantity: 1
LR076738	Seat Back Cover - Left - Ebony with Cirrus Stitching	Quantity: 1
LR076748	Seat Cushion Right - Ebony with Ivory Stitching	Quantity: 1
LR076751	Seat Cushion Right - Ebony with Cirrus Stitching	Quantity: 1
LR073469	Seat Back Cover Ebony - Right - 16MY Onwards	Quantity: 1
LR036492	Seat Back Cover Ebony - Right - up to 15MY	Quantity: 1
LR036601	Seat Back Cover Ebony Left - up to 15MY	Quantity: 1
LR035951	Ebony Rear Seat Cover 40% seat cushion	Quantity: 1
LR036231	Ebony Rear Seat Cover 60% seat cushion	Quantity: 1
LR060216	Ebony Rear Seat Armrest - up to 15MY No RSE	Quantity: 1
LR060248	Ebony Rear Seat Armrest - up to 15MY with RSE	Quantity: 1
LR071634	Ebony Rear Seat Armrest - 15MY onwards No RSE	Quantity: 1
LR071655	Ebony Rear Seat Armrest - 15MY onwards with RSE	Quantity: 1
LR038993	Rear Seat Back Cover - Right - Ebony with Cirrus Stitching up to 15MY Semi Aniline	Quantity: 1
LR038990	Rear Seat Back Cover - Right - Ebony with Ivory Stitching up to 15MY	Quantity: 1
LR076530	Rear Seat Back Cover - Right - Ebony with Ivory Stitching 16MY Onwards	Quantity: 1
LR076533	Rear Seat Back Cover - Right - Ebony with Cirrus Stitching 16MY Onwards Semi Aniline	Quantity: 1
LR039000	Rear Seat Back Cover - Left - Ebony with Ivory Stitching up to 15MY	Quantity: 1
LR039003	Rear Seat Back Cover - Left - Ebony with Cirrus Stitching up to 15MY Semi Aniline	Quantity: 1
LR076549	Rear Seat Back Cover - Left - Ebony with Cirrus Stitching 16MY Onwards Semi Aniline	Quantity: 1
LR076546	Rear Seat Back Cover - Left - Ebony with Ivory Stitching 16MY Onwards	Quantity: 1
LR038971	Ebony Rear Seat Cover 40% seat cushion - Cirrus Stitching	Quantity: 1
LR038968	Ebony Rear Seat Cover 40% seat cushion - Ivory Stitching	Quantity: 1
LR038980	Ebony Rear Seat Cover 60% seat cushion - Ivory Stitching	Quantity: 1
LR038983	Ebony Rear Seat Cover 60% seat cushion - Cirrus Stitching	Quantity: 1
LR073015	Rear Seat Centre Arm rest - Less RSE 15MY Onwards - Ebony	Quantity: 1
LR073503	Rear Seat Centre Arm rest - Less Internal Badging 15MY Onwards - Ebony	Quantity: 1
LR060242	Rear Seat Centre Arm rest - Internal Badging up to 15MY - Ebony	Quantity: 1
LR060231	Rear Seat Centre Arm rest - Less Internal Badging and Less RSE up to 15MY - Ebony	Quantity: 1


LR060280	Rear Seat Centre Arm rest - Internal Badging and RSE up to 15MY - Ebony, Autobiography	Quantity: 1
LR073005	Rear Seat Centre Arm rest - Less Internal Badging and Less RSE 15MY onwards - Ebony	Quantity: 1
LR034851	Rear Seat back cover Hi Line Audio R/H Ebony - Semi Aniline	Quantity: 1
LR034981	Rear Seat back cover Hi Line Audio L/H Ebony - Semi Aniline	Quantity: 1
LR034670	Front seat cushion - Right - Ebony - Semi Aniline Leather	Quantity: 1
LR034815	Front seat cushion - Left - Ebony - Semi Aniline Leather	Quantity: 1
LR038993	Rear Seat Back - Right - Cirrus Contrast Stitching up to and including 15MY - Ebony	Quantity: 1
LR038990	Rear Seat Back - Right - Ivory Contrast Stitching up to and including 15MY - Ebony	Quantity: 1
LR036549	Rear Seat Back Cover - Ebony - Semi Aniline Perforated Right 40/40 SEAT - Ivory stitching	Quantity: 1
LR036552	Rear Seat Back Cover - Ebony - Semi Aniline Perforated Right 40/40 SEAT - Cirrus stitching	Quantity: 1
LR036635	Rear Seat Back Cover - Ebony - Semi Aniline Perforated Left 40/40 SEAT - Ivory stitching	Quantity: 1
LR036638	Rear Seat Back Cover - Ebony - Semi Aniline Perforated Left 40/40 SEAT - Cirrus stitching	Quantity: 1
LR035988	Rear Seat Cushion Ebony - Semi Aniline Perforated Right 40/40 SEAT - Ivory stitching	Quantity: 1
LR035991	Rear Seat Cushion Ebony - Semi Aniline Perforated Right 40/40 SEAT - Cirrus stitching	Quantity: 1
LR036263	Rear Seat Back Cushion Ebony - Semi Aniline Perforated Left 40/40 SEAT - Ivory stitching	Quantity: 1
LR036266	Rear Seat Back Cushion Ebony - Semi Aniline Perforated Left 40/40 SEAT - Cirrus stitching	Quantity: 1
LR054443	Rear Seat Back Cover Ebony - Right - Autobiography Perforated Soft Grain Leather	Quantity: 1
LR054446	Rear Seat Back Cover Ebony - Left - Autobiography Perforated Soft Grain Leather	Quantity: 1
LR054449	Rear Seat Cushion Cover Ebony - Right - LWB Perforated Soft Grain Leather Right Hand Drive	Quantity: 1
LR054458	Rear Seat Cushion Cover Ebony - Right - LWB Perforated Soft Grain Leather Left Hand Drive	Quantity: 1
LR054452	Rear Seat Cushion Cover Ebony - Left - LWB Perforated Soft Grain Leather	Quantity: 1
LR054455	Rear Seat Cushion Cover Ebony - Left - LWB Perforated Soft Grain Leather Right Hand Drive	Quantity: 1
LR054409	Seat Cover Front - Right - Autobiography Black, less articulated Squab - Perforated leather soft grain	Quantity: 1
LR054417	Seat Cover Front - Left - Autobiography Black, articulated Squab - Perforated leather soft grain	Quantity: 1
LR054420	Seat Cover Front - Left - Autobiography Black, less articulated Squab - Perforated leather soft grain	Quantity: 1
LR054413	Seat Cover Front - Right - Autobiography Black, articulated Squab - Perforated leather soft grain	Quantity: 1
LR054375	Seat Cover Front Cushion - Left - Autobiography Black - Perforated leather soft grain	Quantity: 1

LR054373

Seat Cover Front Cushion Right - Autobiography Black Quantity: 1  
 - Perforated leather soft grain

**WARRANTY:**

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Cover - One piece - Front seat cushion - Heated seat - Renew - Standard Wheelbase	<b>78.30.04</b>	0.8	49	LR058267
Cover - Rear seat cushion - Bench type - Renew - Standard Wheelbase	<b>78.40.01</b>	0.6	49	LR058267
Cover - Backrest - Front seat - Renew - Standard Wheelbase	<b>78.90.08</b>	1.2	49	LR058267
Cover - Backrest - Rear seat - Side - Each - Renew - Standard Wheelbase	<b>78.90.12</b>	0.6	49	LR058267
Cover - Backrest - Rear seat - Side - Each - with business seats - Renew - Standard Wheelbase	<b>78.90.12.85</b>	0.7	49	LR058267
Cover - One piece - Front seat cushion - Renew - Long Wheelbase	<b>78.30.06</b>	1.2	49	LR058267
Cover - Backrest - Front seat - Renew - Long Wheelbase	<b>78.90.08</b>	1.5	49	LR058267

 **NOTE: Normal Warranty procedures apply.**

**SERVICE INSTRUCTION:**

 **NOTE: replace only the affected seat cover(s).**

 **NOTE: standard wheelbase may also be referred to as short wheelbase.**

**Standard Wheelbase vehicles**

- 1**Install a new front seat backrest cover, see (TOPIx Workshop Manual, section 501-10A: Seating > Short Wheelbase > Front Seat Backrest Cover).
- 2**Install a new front seat cushion cover, see (TOPIx Workshop Manual, section 501-10A: Seating > Short Wheelbase > Front Seat Cushion Cover).
- 3**Install a new rear seat backrest cover, see (TOPIx Workshop Manual, section 501-10A: Seating > Short Wheelbase > Rear Seat Backrest Cover Vehicles Without: Rear Business Seats).
- 4**Install a new rear seat backrest cover, see (TOPIx Workshop Manual, section 501-10A: Seating > Short Wheelbase > Rear Seat Backrest Cover Vehicles With: Rear Business Seats).
- 5**Install a new rear seat cushion cover, see (TOPIx workshop Manual, section 501-10A: Seating > Short Wheelbase > Rear Seat Cushion Cover).

**Long Wheelbase vehicles**

- 6** Install a new front seat backrest cover , see (TOPIx Workshop Manual, section 501-10B: Seating > Long Wheelbase > Front Seat Backrest Cover).
  
- 7** Install a new front seat cushion cover, see (TOPIX Workshop Manual, section 501-10B - Seating > Long Wheelbase > Front Seat Cushion Cover).
  
- 8** Install a new rear seat backrest cover, see (TOPIX Workshop Manual, section 501-10B - Seating > Long Wheelbase > Rear Seat Backrest Cover Vehicles Without: Rear Business Seats).
  
- 9** Install a new rear seat backrest cover, see (TOPIx Workshop Manual, section 501-10B: Seating > Long Wheelbase > Rear Seat Backrest Cover Vehicles With: Rear Business Seats).
  
- 10** Install a new rear seat cushion cover, see (TOPIx workshop Manual, section 501-10A: Seating > Long Wheelbase > Rear Seat Cushion Cover).