### TECHNICAL BULLETIN LTB00762NAS2 25 NOV 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

This reissue replaces all previous versions. Please destroy all previous versions.

Changes are highlighted in gray

#### **SECTION: 501-05**

Door Pad / Quarter Trim Panel Insert 'Water Tideline' Evident

#### **AFFECTED VEHICLE RANGE:**

Range Rover Evoque (LV)

 Model Year:
 2012-2015

 VIN:
 000447-077911

 Manufacturing Plant:
 Halewood

#### MARKETS:

NAS

#### CONDITION SUMMARY:

**Situation:** The perforated leather door pad(s) and/or rear quarter trim panel insert(s) (Coupe only) may exhibit a 'water tideline'.

**Cause:** This may be caused by water entering the door pad insert via the open pores in the perforations of the leather.

NOTE: the customer must be advised that the replacement trim panels are not perforated like the original fit.

Action: Should a customer express concern, follow the Service Instruction outlined below.

#### <u>PARTS:</u>

NOTE: for this Technical Bulletin only, change the parts as a complete vehicle set and NOT as individual parts. The new trim panels are NOT perforated like the original fit.

NOTE: all trim panels must be ordered through the Special Order Process. Trim panels are produced in the UK and take 15 business days.

LR077149	Leather door pad - Front door - Right - Coupe	Quantity: 1
LR077151	Leather door pad - Front door - Left - Coupe	Quantity: 1
LR077154	Leather quarter pad - Right - Coupe	Quantity: 1
LR077155	Leather quarter pad - Left - Coupe	Quantity: 1
LR077147	Leather door pad - Front door - Right - 5-door	Quantity: 1
LR077150	Leather door pad - Front door - Left - 5 door	Quantity: 1
LR077152	Leather door pad - Rear door - Right - 5-door	Quantity: 1

LR077153

Leather door pad - Rear door- Left - 5-door

Quantity: 1

#### **WARRANTY:**

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

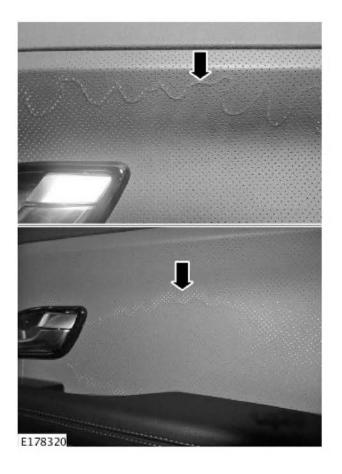
DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Door trim panel - Renew - Coupe	76.34.01	0.6	34	LR077152
Door trim panel - Vehicle set - Renew - Coupe	76.34.60	0.9	34	LR077152
Quarter trim panel - Renew - Coupe	76.13.57	1.0	34	LR077154
Door trim panel - Front - Renew - 5-door	76.34.01	0.6	34	LR077147
Door trim panel - Rear - Renew - 5-door	76.34.04	0.3	34	LR077152
Door trim panel - Vehicle set - Renew - 5 -door	76.34.60	1.3	34	LR077152

NOTE: Normal Warranty procedures apply.

#### **SERVICE INSTRUCTION:**

NOTE: both front door and rear quarter trim panels (Coupe) or all four door trim panels (5-door) must be replaced for this issue.

1Check for evidence of a 'water tideline'.



## 2 NOTE: repeat procedure on both sides of the vehicle.

Install a new front door trim panel (see TOPIx Workshop Manual section 501-05: Interior Trim and Ornamentation - Front Door Trim Panel).

## 3 NOTE: repeat procedure on both sides of the vehicle.

**5-door only:** install a new rear door trim panel (see TOPIx Workshop Manual section 501-05: Interior Trim and Ornamentation - Rear Door Trim Panel).

# 4 NOTE: repeat procedure on both sides of the vehicle.

**Coupe only:** install a new rear quarter trim panel (see TOPIx Workshop Manual section 501-05: Interior Trim and Ornamentation - Rear quarter Trim Panel).