



ABOVE & BEYOND

SERVICE ACTION Q499: EARLY-LIFE CORROSION TO BRACKETS WELDED TO FUEL TANK SHIELD - UPDATE

SERVICE BULLETIN

07-OCT-15

NO.: SGI15-29
(issue 2)

SECTION: GENERAL
INFORMATION

MARKET: CAN / USA

ISSUE '2' CHANGES ARE HIGHLIGHTED IN GRAY

DESCRIPTION

A potential issue has been identified on 2015 model year Discovery Sport (L550) where one or more of the four fuel tank shield brackets may display excessive corrosion.

AFFECTED VEHICLES

The VIN range of affected vehicles is FH501001-FH503389.

See the attached list of affected vehicles and retailers.

ACTION TO BE TAKEN

Check DDW to ensure that the vehicle is affected by this program (Q499) prior to undertaking any rework action.

Retailers are required to **HOLD** only affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the rework action.

Refer to Technical Bulletin Q499NAS, *Service Action: Early-Life Corrosion to Brackets Welded to Fuel Tank Shield*, for detailed repair instructions.

PARTS

NOTE: when ordering parts, only order the expected percentage demand of parts identified.

DESCRIPTION	PART NO. / SUNDRY CODE	QTY. / VALUE	EXPECTED % OF VEHICLES REQUIRING PARTS
Fuel tank shield	LR076312	1	75
Driveshaft bolt	LR001193	12	75
Fuel tank support strap bolt	RYG501020	4	75

TOOLS

Refer to the Technical Bulletin noted above for any required tools.

WARRANTY

NOTE: check DDW to ensure that a vehicle is affected by this program prior to undertaking any rework action.

At the time of confirming a booking for vehicle repair, ensure that all outstanding Recalls and Service Actions are identified to ensure the correct parts are available and adequate workshop time is allocated for repairs to be completed at one visit.

Warranty claims must be submitted quoting Program Code '**Q499**' together with the relevant Option Code from the table. SRO and parts information is included for information only. The Option Code(s) that allows for the drive in / drive out allowance may only be claimed if the vehicle is brought into the workshop for this action alone to be undertaken.

Repair procedures are under constant review and therefore times / prices are subject to change; those quoted here must be taken as guidance only. Refer to TOPIx to obtain the latest repair time.

This program is valid for a limited time only. Warranty claims with a repair date prior to the **31 July 2017** expiry date must be submitted for payment within 30 calendar days of completion of the repair.

PROGRAM CODE	OPTION CODE	DESCRIPTION	SRO	TIME (HOURS)	PART No. / SUNDRY CODE	QTY. / VALUE
Q499	A	Inspect fuel tank shield brackets	19.55.89.58	0.10	-	-
Q499	K	Inspect fuel tank shield brackets	19.55.89.58	0.10	-	-
		Drive in/drive out	02.02.02	0.20	-	-
Q499	B	Renew fuel tank shield	19.55.03	1.50	LR076312 LR001193 RYG501020	1 12 4
Q499	C	Renew fuel tank shield	19.55.03	1.50	LR076312 LR001193 RYG501020	1 12 4
		Drive in/drive out	02.02.02	0.20	-	-

Normal Warranty policies and procedures apply.

SERVICE ACTION Q499: AFFECTED VIN LIST

Canada

<i>Dealer Code and Name</i>	<i>VIN</i>	<i>Chassis No.</i>	<i>Model Line</i>	<i>Model Year</i>
0503 Budds' Imported Cars	SALCP2BG0FH502363	FH502363	Discovery Sport	2015
0543 Land Rover Toronto	SALCR2BG2FH502245*	FH502245*	Discovery Sport	2015

** unsold as of 07 October 2015*

USA

<i>Dealer Code and Name</i>	<i>VIN</i>	<i>Chassis No.</i>	<i>Model Line</i>	<i>Model Year</i>
0197 Land Rover Willow Grove	SALCT2BG5FH502662	FH502662	Discovery Sport HSE LUX	2015
0252 Land Rover Las Vegas	SALCT2BG9FH502647	FH502647	Discovery Sport HSE LUX	2015
0255 Land Rover Hanover	SALCR2BG3FH502643	FH502643	Discovery Sport HSE	2015
0273 Land Rover Frisco	SALCR2BG3FH502397	FH502397	Discovery Sport HSE	2015
0291 Land Rover Seattle	SALCT2BG3FH502692	FH502692	Discovery Sport HSE LUX	2015
0291 Land Rover Seattle	SALCR2BG2FH502634	FH502634	Discovery Sport HSE	2015
0338 Land Rover Waukesha	SALCP2BG3FH502471	FH502471	Discovery Sport SE	2015
0369 Land Rover Edison	SALCR2BG9FH502694	FH502694	Discovery Sport HSE	2015
0369 Land Rover Edison	SALCP2BG5FH502388	FH502388	Discovery Sport SE	2015