TECHNICAL BULLETIN
LTB00839NAS1
07 OCT 2015

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 418-00

Water Ingress Through Tailgate Aperture Seal

AFFECTED VEHICLE RANGE:

Range Rover (LG)

Model Year: 2013 Onwards
VIN: 001204 Onwards
Manufacturing Plant: Solihull

MARKETS:

NAS

CONDITION SUMMARY:

Situation: Water ingress into the load space area may be evident.

Cause: This may be caused by water ingress through the tailgate aperture seal.

Action: Should a customer express this concern, follow the Service Instruction below.

PARTS:

LR061660	Tailgate aperture seal	Quantity: 1

WARRANTY:

NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

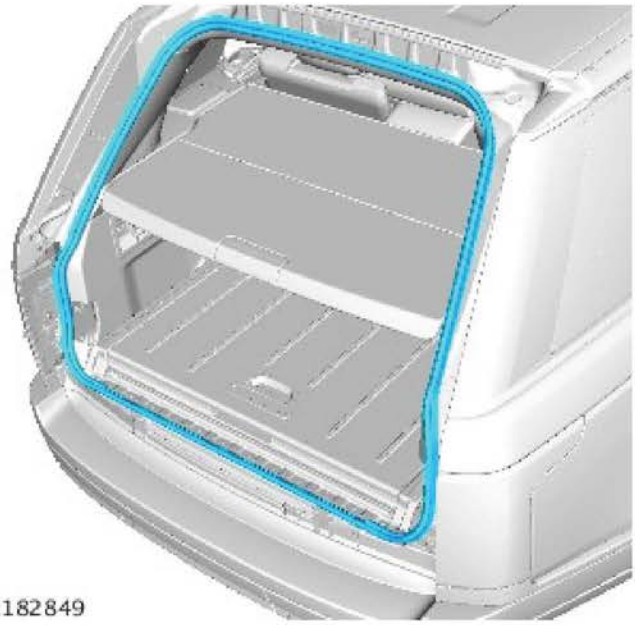
DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Modify the tailgate grommet seals	**76.19.89.32**	0.2	34	LR051089

NOTE: Normal Warranty procedures apply.

SERVICE INSTRUCTION:

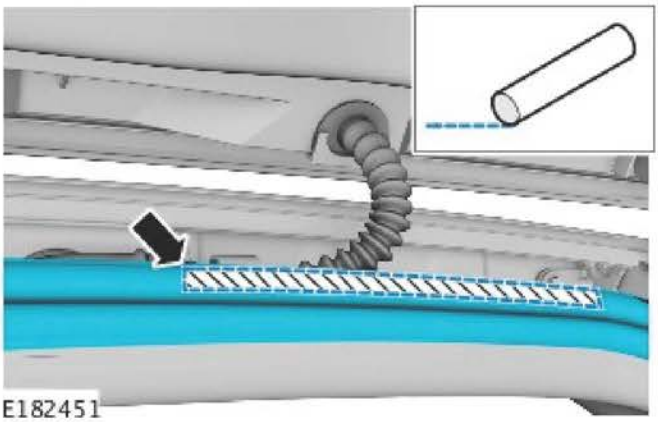
1 Remove and discard the damaged tailgate aperture seal.

- Install a new tailgate aperture seal.



2 **NOTE: repeat this step for both tailgate grommet seals.**

Apply a white chalk mark to the tailgate aperture seal as shown.

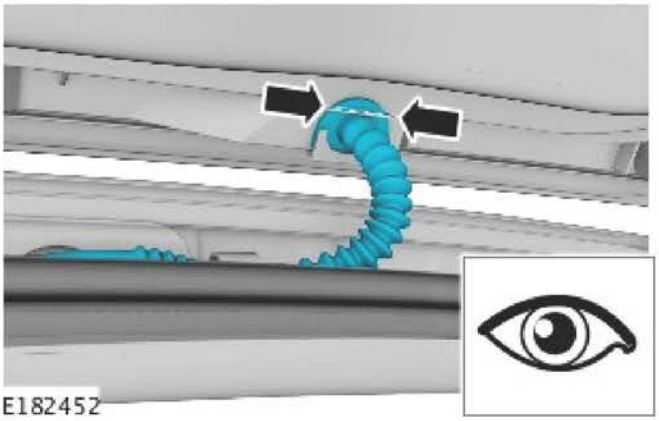


3 Close and open the tailgate.

4 **NOTE: repeat this step for both tailgate grommet seals.**

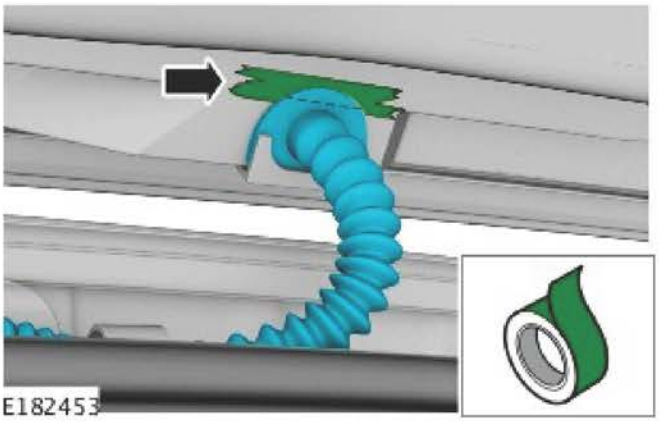
Check for any chalk transfer to the tailgate grommet seals in the area shown.

- Confirm the chalk contact area that needs removing from the tailgate grommet.



5 **NOTE: repeat this step for both tailgate grommet seals.**

Place a suitable piece of tape or card between the tailgate grommet and the tailgate.



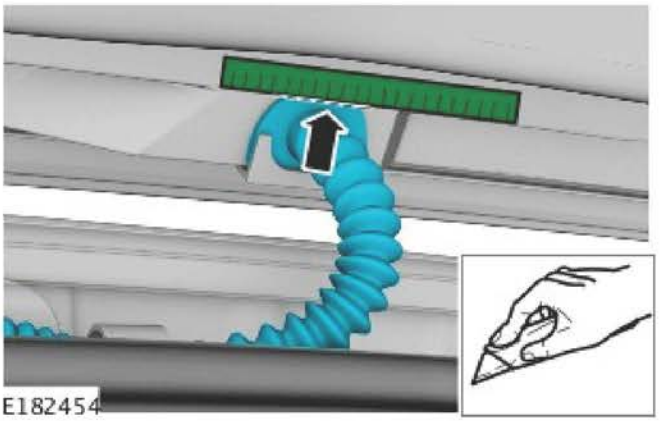
6 **CAUTION: make sure no damage is caused to the vehicle.**

CAUTION: do not cut into the convolute section of the grommet.

NOTE: repeat this step for both tailgate grommet seals if required.

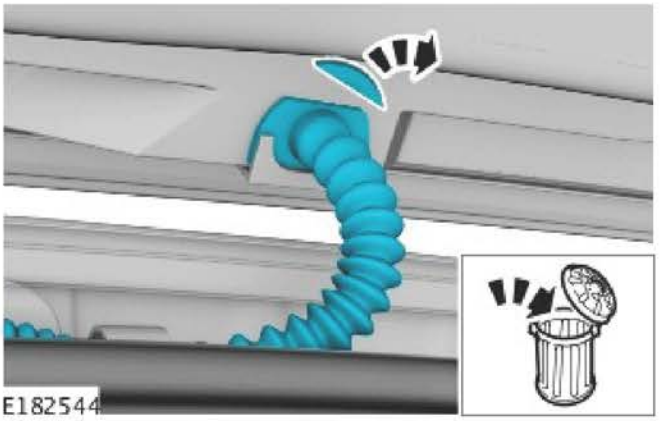
Place a steel rule horizontally onto the tailgate grommet seal above the convolute and along the chalk line.

- Firmly holding the steel rule in place, use a suitable knife to cut through the grommet seal.



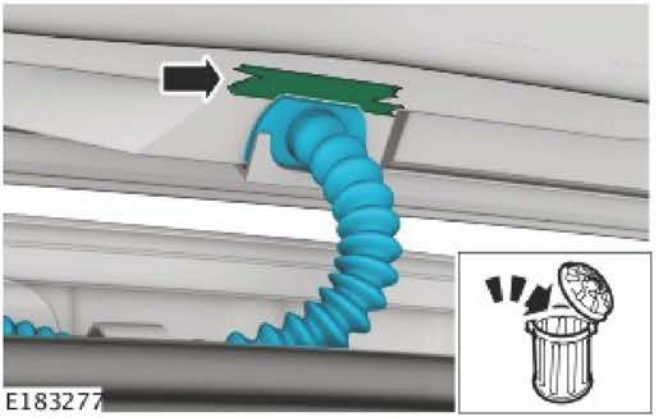
7 **NOTE: repeat this step for both tailgate grommet seals if required.**

Remove and discard the piece of tailgate grommet seal.



8 **NOTE: repeat this step for both tailgate grommet seals if required.**

Remove and discard the tape and/or card from the tailgate.



9 Close and open the tailgate to confirm that there is no contact between the tailgate grommet and tailgate aperture.