

TECHNICAL BULLETIN
Q512 UPS7315-2bNAS1
30 JUL 2015



© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 501-11

Update Prior to Sale: Right-Hand Rear Quarter Window Glass

AFFECTED VEHICLE RANGE:

Range Rover Evoque (LV)

Model Year: 2015
VIN: 076985
Manufacturing Plant: Halewood

Range Rover Evoque (LV)

Model Year: 2015
VIN: 076977
Manufacturing Plant: Halewood

Range Rover Evoque (LV)

Model Year: 2015
VIN: 077126
Manufacturing Plant: Halewood

MARKETS:

USA

CONDITION SUMMARY:

Situation: An issue has been identified on a limited number of 2015 model year Range Rover Evoque (L538; 5-door only) vehicles where there is a gap in the sealer bead that secures and seals the right-hand rear quarter window glass to the vehicle body side.

Action: Retailers are required to **HOLD** only affected new vehicles that are within your control and refrain from releasing the vehicles for **new vehicle sale** pending completion of the Service Instruction detailed in this Technical Bulletin. Unsold vehicles should have this performed as part of the Pre-Delivery Inspection (PDI) process but **must** have it completed prior to vehicle handover to the customer. Affected vehicles already in the hands of customers should be updated at the next available opportunity.

PARTS:



NOTE: when ordering parts, order only the expected percentage demand of parts identified.

DESCRIPTION	PART No./SUNDRY CODE	QTY./VALUE	EXPECTED % of VEHICLES REQUIRING PARTS
Right rear quarter window glass - privacy, less TV receiver	LR049332	1	100