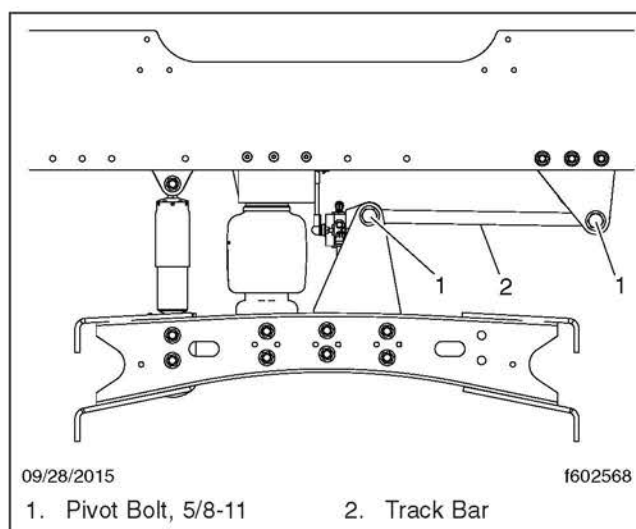


## General Information

Some S2 Cab chassis built from January 10, 2013 to July 9, 2015, may have been equipped with incorrect track bar pivot bolts. If the bolts are worn, they will make a squeaking or rattling noise. This will result in premature wear of the torsion bar and affect cab leveling.

## Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Inspect the track bar pivot bolts for the correct size. See [Fig. 1](#). The bolts should be 5/8-11.



**Fig. 1, Cab Track Bar**

- 2.1 If the bolts are the correct size, no further work is needed.
- 2.2 If the bolts are not the correct size, proceed with the next step to replace the bolts.
3. Remove the bolt, nut, and washer assembly from one end of the track bar.
4. Install the 5/8 inch bolt, washer, and nut assembly.
5. Tighten the bolt assembly 40 to 45 lbf-ft (54 to 61 N·m).
6. Repeat the process to the bolt assembly at the other end of the track bar.

## Parts

Parts are available through the parts distribution centers (PDCs). See [Table 1](#).

Track Bar Pivot Bolts	
Description	Part Number
Washer	23-09114-000
Pivot Bolt, 5/8-11	23-11755-350

Track Bar Pivot Bolts	
Description	Part Number
Hex Nut, 5/8-11	23-13179-110

**Table 1, Track Bar Pivot Bolts**

## Warranty

This procedure is warrantable only if the described condition exists and the repair is performed within the applicable base or extended coverage warranty period. If a failure is not found, this procedure is considered preventive and warranty does not apply.

Normal warranty applies. See [Table 2](#) for OWL VMRS codes and labor allowance information. Enter this service bulletin number in the *Service Bulletin #* field.

OWL VMRS Codes and Labor Allowance					
Primary Failed Part	Component Code	Cause Code	SRT Code	Description	Time: Hours
Rod, Lateral Control, 23-11751-350	016-015-010	45	650-5026A	Rod, Lateral Control, Inspect Bolts	0.2
Rod, Lateral Control, 23-11751-350	016-015-010	45	650-5026B	Rod, Lateral Control, Inspect/Replace Bolts	0.4

**Table 2, OWL VMRS Codes and Labor Allowance**