

# Headliner Crease/Sag

**Service Category** Vehicle Interior

**Section** Interior Panels/Trim

**Market** USA

Toyota Supports  
 ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014 - 2015	Corolla	WMI(s): 2T1, 5YF
2014	Corolla	WMI(s): 5YF Plant Code(s): P

### REVISION NOTICE

**September 15, 2015 Rev1:**

- **Applicability has been updated to include 2015 model year Corolla vehicles. Any previous printed versions of this bulletin should be discarded.**

## Introduction

Some 2014 - 2015 Model year Corolla vehicles with and without moon roof may exhibit a condition where the front and rear edge of the headliner is creased and/or appears to be sagging. Follow the repair procedure in this bulletin to address this condition.

## Production Change Information

2014 – 2015 model year Corolla TMMS/TMMC vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DESCRIPTION	PRODUCTION CHANGE EFFECTIVE VIN
Corolla	TMMS	w/ Moon Roof	5YFBURHE#FP348970
		w/o Moon Roof	5YFBURHE#FP259071
	TMMC	w/ Moon Roof	2T1BURHE7FC429734
		w/o Moon Roof	2T1BURHE0FC346145

## Headliner Crease/Sag

### Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
743201	R & R Roof Headlining Assembly	2.5	63310 - 02D80 63310 - 02E00	62	13

#### APPLICABLE WARRANTY

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

### Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
63310 - 02D80	63310 - 02D80	Headlining Assembly With Out Moonroof	1
63310 - 02E00	63310 - 02E00	Headlining Assembly With Moonroof	1

### Repair Procedure

1. Verify the condition as described in the Introduction.
2. Replace headliner with the latest part.  
Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
  - 2014 Corolla:  
Vehicle Interior – Interior panels/Trim – “Roof Headlining: [Removal / Installation](#)”
  - 2015 Corolla:  
Vehicle Interior – Interior panels/Trim – “Roof Headlining: [Removal / Installation](#)”
3. Verify the crease or sag condition is no longer present.