

TECHNICAL BULLETIN  
JTB00283NAS2  
21 JUL 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

**This reissue replaces all previous versions. Please destroy all previous versions.**

Changes are highlighted in gray

**SECTION: 501-18**

Folding Top Glass-to-Top Bonding

**AFFECTED VEHICLE RANGE:**

**XK Range (X150)**

**Model Year:** 2007-2015  
**VIN:** B00379-B86792  
**Manufacturing Plant:** Castle Bromwich

**Body style:** Convertible

**MARKETS:**

NAS

**CONDITION SUMMARY:**

**Situation:**

The bonding between the folding top and the rear glass may require repair.

**Cause:** This may be caused by bonding robustness between the folding top and the rear glass.



**NOTE: the maximum length of any one (1) area that can be re-bonded is 350mm (13.75in); up to a maximum of three (3) repairs around the glass are permitted.**

**Action:** In the event of a customer concern of the above, refer to the Repair Procedure outlined below to re-bond the folding top to the rear glass.

**PARTS:**

C2P25105	Adhesive	Quantity: 1
C2P25106	Surface Cleaner	Quantity: 1
-	Lint-free cleaning cloth - to be locally sourced	Quantity: 1
-	Masking tape - to be locally sourced	Quantity: 1

**TOOLS:**



**NOTE: suitable 3M Applicator Gun - to be locally sourced**

3M Applicator Gun

**WARRANTY:**


 **NOTE:** Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.

 **NOTE:** DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Folding Top Glass - Re-bond	<b>76.96.11</b>	0.30	D8	C2P7553

 **NOTE:** Normal Warranty procedures apply.

### **REPAIR PROCEDURE:**


1.  **NOTE:** the maximum length of any one (1) area that can be re-bonded is 350mm (13.75in); up to a maximum of three (3) repairs around the glass are permitted.

 **NOTE:** plastic peg only for clarity of repair area.

Folding top glass-to-top bond.



2.  **CAUTION:** protect the surrounding paintwork to avoid damage.

 **CAUTION:** the rear of the folding top will drop after a short period of time; use a suitable chock / prop that will not damage or mark the trim components.

Position folding top in the position shown.



E151869

**3.** Clean the surfaces to be repaired with Weicon surface cleaner and a lint-free cloth.

- Allow to dry for a minimum of 10 minutes.



E151289

**4.** Apply masking tape along the repair spot in order to protect the glass from possible leaking adhesive.



5.  **NOTE: use a new static mixer for every repair spot.**

Apply an even bead of adhesive with Teromix 6700.



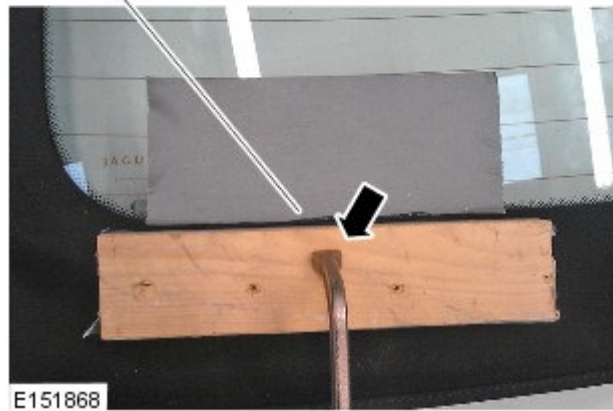
6. Press folding top onto the glass.

- Remove excess adhesive by removing the masking tape.



7. Use a suitable clamp and apply pressure to the repair spot.

- Apply pressure for a minimum of 10 minutes.



**8.** Close folding top.

**9.** After 24 hours, test with water for at least two (2) minutes.

- After successfully passing the water test, use a carwash for an additional water test.