

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE INFORMATION

APPLICABILITY: 2013-15MY BRZ

NUMBER: 12-180-15

SUBJECT: Change to Door Glass Retaining Bolts

DATE: 08-24-15

INTRODUCTION

This Service Information bulletin announces a change to the retaining bolt securing the door glass to the window regulator assembly. A slot to accept a flat-blade screw driver has been added to the end of the bolt to keep it from spinning while removing the retaining nut during door glass assembly R&R.

COUNTERMEASURE IN PRODUCTION:

The slotted bolts were incorporated into production in September, 2014 starting with VIN: **F*602206**.

PART INFORMATION

PART NUMBER	DESCRIPTION
61011CA001	Door Glass Assy RH
61011CA011	Door Glass Assy LH

TOOL REQUIREMENT:

A special, thin (1.8mm) open-end 14mm wrench must be used to keep the glass retaining bolt from spinning while removing the retaining nut. This essential Subaru Special Tool, # SOA321105 will be shipped to each retailer. Replacements or extras can be ordered by accessing the Bosch Service Solutions website: [Subarunet > Service > Special Service Tools](#).



SERVICE PROCEDURE / INFORMATION

- **CAREFULLY** remove the door trim panel following the procedure in the applicable Service Manual and set it aside in a safe place to avoid damage.
- **CAREFULLY** remove the vapor barrier only as much as necessary to access the door glass retaining bolts.

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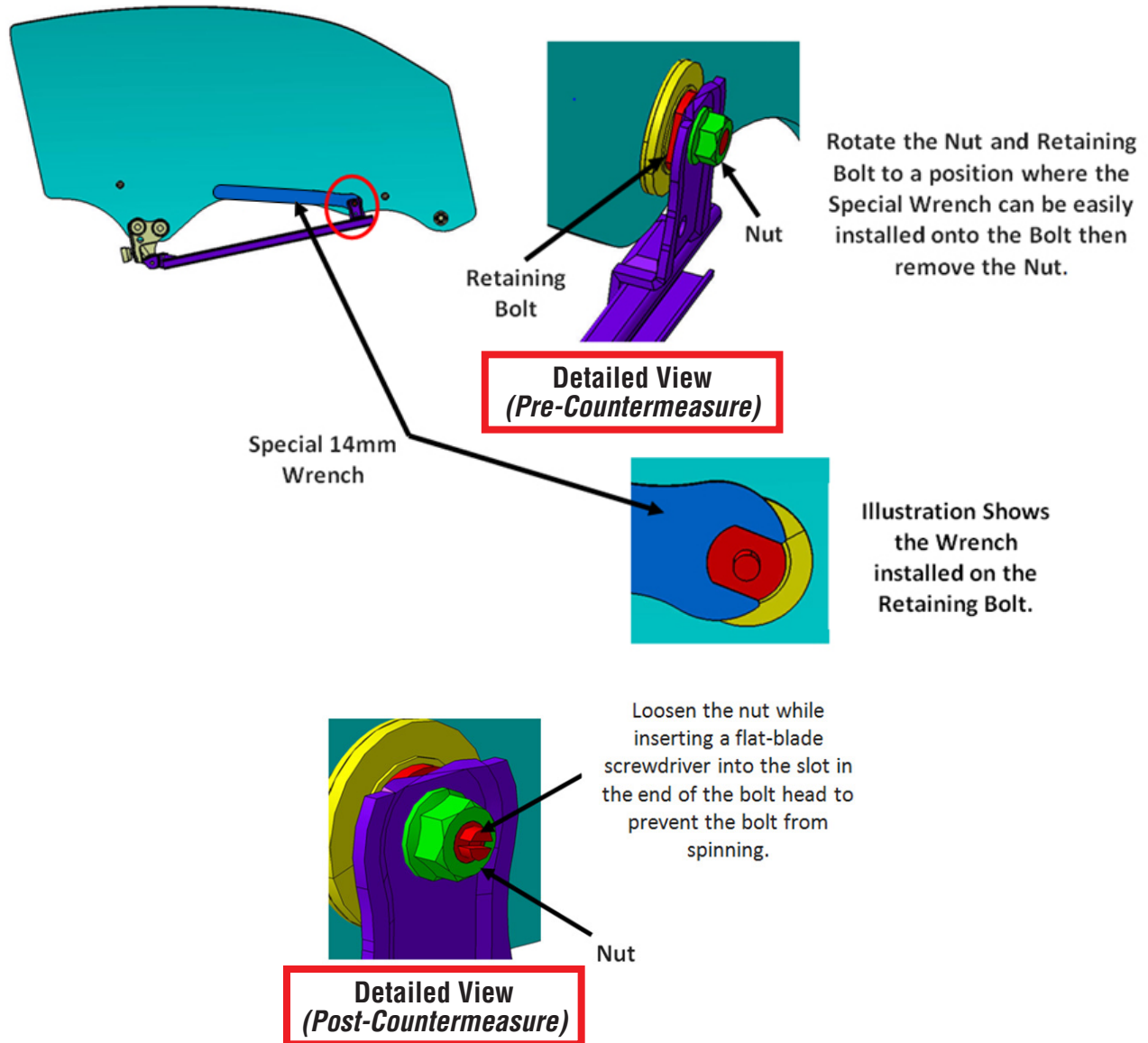
CAUTION: VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS.

Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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ISO 14001 is the international standard for excellence in Environmental Management Systems. Please recycle or dispose of automotive products in a manner that is friendly to our environment and in accordance with all local, state and federal laws and regulations.

The illustrations below show both the pre and post-countermeasure glass retaining bolt.



- Follow the window glass replacement and adjustment procedures outlined in the applicable Service Manual.

NOTE: If the vapor barrier is damaged during the repair, it must be replaced.

- Reinstall the door trim panel in the opposite order of removal.
- Confirm proper power window and door lock operation to complete the repair.

REMINDER: SOA strongly discourages the printing and/or local storage of service information as previously released information and electronic publications may be updated at any time.

Always refer to STIS for the latest service information before performing any repairs.