



GROUP
Chassis

MODEL
2011~2015MY
Optima (QF/TF)

NUMBER
PS414

DATE
June 2015



TECHNICAL OPERATIONS

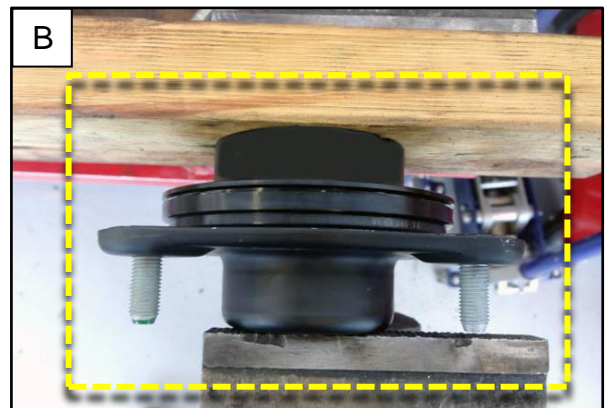
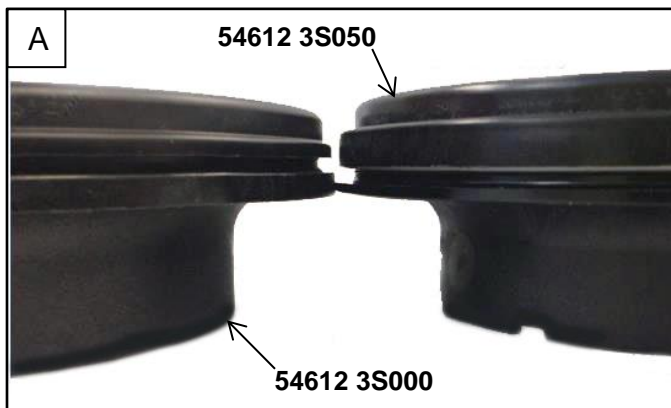
SUBJECT: DIFFICULTY ASSEMBLING STRUT BEARING/INSULATOR

On some Optima vehicles, when replacing the strut insulator or strut bearing with new parts you may encounter difficulty installing the new strut bearing into place on the insulator. This condition is due to a change in the design of the strut bearing (A) which results in tighter tolerances between the bearing and insulator. Refer to the procedure below for more information.

Assembly and Disassembly:

- To install a new design strut bearing, use a bench vice to apply even pressure around the entire bearing diameter until it snaps into place on the insulator (B). **NOTE: be sure to use a block of wood or other suitable material to avoid damaging the plastic surface of the strut bearing.**
- To remove a new design strut bearing for replacement, use a large flat blade screwdriver to apply even pressure at several places around the circumference of the strut bearing.

Note: parts are interchangeable but will require additional force to assemble, as explained above.



Parts Information:

Original P/N	New P/N
54612 3S000	54612 3S050