

- ATTENTION:**
- GENERAL MANAGER
 - PARTS MANAGER
 - CLAIMS PERSONNEL
 - SERVICE MANAGER

IMPORTANT - All Service Personnel Should Read and Initial in the boxes provided, right.

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QUALITY DRIVEN® SERVICE

SERVICE BULLETIN

APPLICABILITY: 2005-2007MY Legacy and Outback
2009-2015MY Legacy and Outback

NUMBER: 18-176-15

DATE: 03/02/15

SUBJECT: Service Manual Corrections

INTRODUCTION

The purpose of this bulletin is to provide a description of current changes to Service Manuals available via the Subaru Technical Information System (STIS) web site. The tables contained within this bulletin are to be used as guides for becoming aware of the latest changes. We advise you to always refer to the STIS web site when looking for the latest Service information. Printed pages will **not** be made available to update printed Service Manuals.

Paper manuals may have different page numbering than what is reflected below, based on multiple new and revised pages. Please refer to the information contained on the STIS web site for all future, update service manual information.

YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2015	Legacy & Outback	Transmission	CVT(diag)-105, 109, 112	Diagnostic steps changed/updated for DTCs P0841, 0842, 0843
		Chassis	PB-10, 14-16	Actuator Removal and Emergency Release steps changed.
			TPM(diag)-20,23,31,32	Diagnostic steps changed/updated for DTCs C2024, 2521.
		Body	AC(diag)-62-65,80,106,107,111	Diagnostic steps changed/updated for DTCs B1432,1433,1441,14A7,14A8,14B2
			SRF(diag)-21,23	Diagnostic steps changed/updated for DTCs B2906, 2907.
			IDI-9,11-13	Working cautions added.
			SE-81	Rear Seat Heater connector information changed.
			EB-4,5,41-43,46,48,50	Front and rear door images changed/updated as well as Door Sash working procedures were added.
			PRG(diag)-32,38,39	Diagnostic steps changed/updated for DTCs B2514, B2524
			IM(diag)-38, 42	Diagnostic steps changed/updated for DTCs B1572, 1574.
			ES(diag)-9	Windshield damage chart changed.
			SRVD(diag)-31,39	Diagnostic steps changed/updated for DTCs B2304,2350.
			BC(diag)-36,45-47	Diagnostic steps changed/updated for DTCs B10111, 1015, 1016.

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YEAR	MODEL	SECTION	PAGE(S)	DESCRIPTION OF CHANGE
2014	Legacy & Outback	Engine 1	EN(H4DO)(diag)-96,101	Step added for DTCs P0011,0021.
		Transmission	CVT(diag)-41,48,50,52,77,79	Diagnostic steps changed/updated for DTCs P0716, 841,842,843,2746,2750.
		Chassis	BR-19,32	Instructions for disc resurface instead of replacement is added.
		Body	ET-3,6	Self diagnostic step 1 changed/updated.
			ODS(diag)-18,19	Seat rezeroing steps updated.
			ODS(diag)-23,24	Diagnostic steps changed/updated for DTC B1650.
SE-27	Seat cushion cover installation precaution added.			
2013	Legacy & Outback	Engine 1	EN(H4DO)(diag)-99,104	Step added for DTCs P0011,0021.
		Transmission	CVT(diag)-39,46,48,50,75,77	Diagnostic steps changed/updated for DTCs P0716, 841,842,843,2746,2750.
		Chassis	BR-19,32	Instructions for disc resurface instead of replacement is added.
		Body	ET-3,6	Self diagnostic step 1 changed/updated.
			ODS(diag)-18	Seat rezeroing steps updated.
			ODS(diag)-22,23	Diagnostic steps changed/updated for DTC B1650.
SE-27	Seat cushion cover installation precaution added.			
2012	Legacy & Outback	Chassis	BR-20,34	Instructions for disc resurface instead of replacement is added.
		Body	ET-3,6	Self diagnostic step 1 changed/updated.
			ODS(diag)-15,16	Seat rezeroing steps updated.
			SE-27	Seat cushion cover installation precaution added.
2011	Legacy & Outback	Chassis	BR-18,32	Instructions for disc resurface instead of replacement is added.
		Body	ET-3,6	Self diagnostic step 1 changed/updated.
			ODS(diag)-15	Seat rezeroing steps updated.
			SE-27	Seat cushion cover installation precaution added.
2010	Legacy & Outback	Body	ET-3,6	Self diagnostic step 1 changed/updated.
			ODS(diag)-15	Seat rezeroing steps updated.
			SE-27	Seat cushion cover installation precaution added.
2009	Legacy & Outback	Transmission	4AT(diag)-53,54	Diagnostic steps changed for DCT P0725.
2007	Legacy & Outback	Transmission	5AT(diag)-93	Diagnostic steps changed for DCT P0882.
2006	Legacy & Outback	Transmission	5AT(diag)-92	Diagnostic steps changed for DCT P0882.
2005	Legacy & Outback	Transmission	5AT(diag)-90	Diagnostic steps changed for DCT P0882.