	GROUP **Electrical**	MODEL **2011~2012MY Sorento (XMa)**
	NUMBER **ELE 051 (Rev 2, 06/12/2015)**	DATE **April 2013**

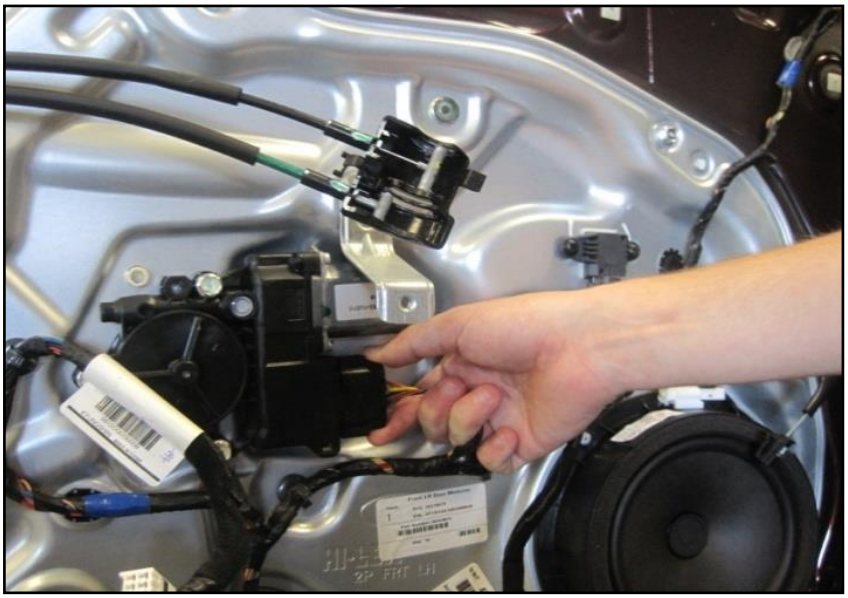
TECHNICAL SERVICE BULLETIN

SUBJECT: DRIVER'S SIDE POWER WINDOW MOTOR REPLACEMENT

★ NOTICE

This bulletin has been revised to include additional information. New/revised sections of this bulletin are indicated by a black bar in the margin area.

This bulletin provides information related to some Sorento (XMa) vehicles, produced from January 28, 2010 through May 16, 2011, which may exhibit an inoperable driver's side window. To correct this concern, replace the power window motor by following the service procedure outlined in this bulletin. **NOTE: Discard the Power Window Motor Re-flash tool (P/N: 06130 10200) as it no longer will be used to resolve this concern.**



File Under: ELECTRICAL

Circulate To: ☒ **General Manager** ☒ **Service Manager** ☒ **Parts Manager**

☒ **Service Advisors** ☒ **Technicians** ☒ **Body Shop Manager** ☐ **Fleet Repair**

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Service Procedure:

1. Turn the ignition to the OFF position and open the driver's side door.

2. Remove the quadrant inner cover using a non-marring plastic remover.

CAUTION

Exercise caution when removing the quadrant inner cover as it can be easily damaged.

3. Push the lock pin to disconnect the tweeter connector.

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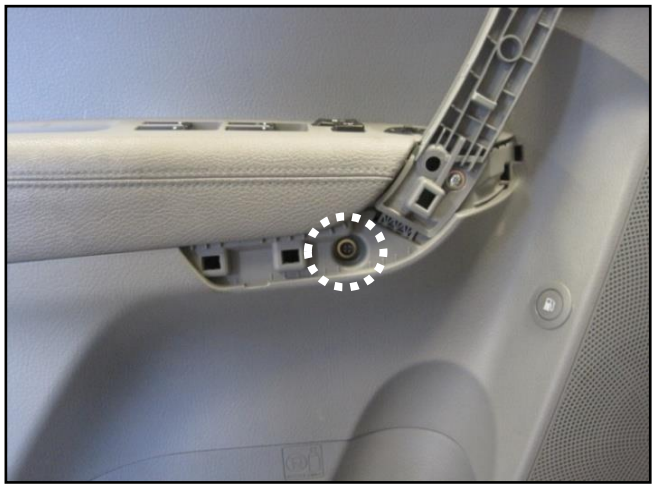
4. Remove the door grip handle cover using a non-marring plastic remover.

5. Remove the screw securing the upper portion of the door grip.

6. Remove the screw securing the lower portion of the door grip.



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7. Remove cover from inside door handle trim area and remove screw.

8. Remove cover from innermost door panel mounting location and remove screw.

9. Remove cap from inside the door handle and remove screw.

10. Remove cap from outermost door panel mounting location and remove screw.

11. Use a non-marring plastic remover to dislodge bottom edge of the door panel.

12. Remove the door panel by gently pulling on the storage compartment.

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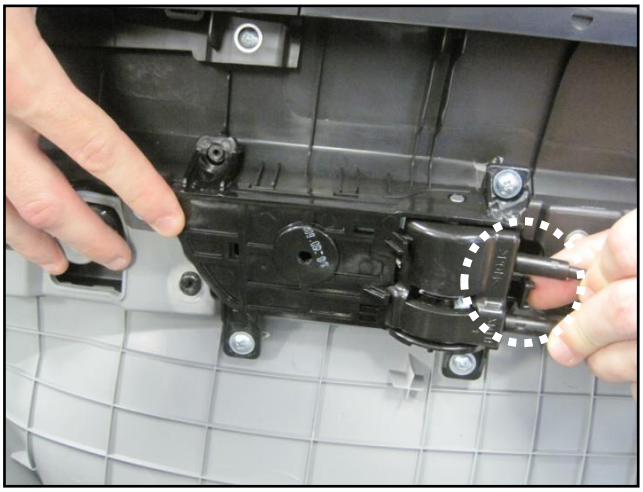
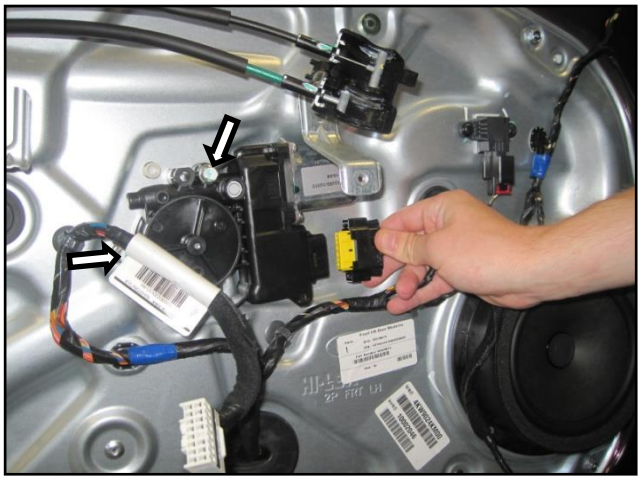
13. Push the hook and remove the inside handle cage.



14. Disconnect the connectors from the door panel.

15. Disconnect the power window motor connector and remove the bolts from power window motor.



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16. Install the replacement power window motor by reversing the removal steps.

17. Reinstall all other removed components by reversing the removal steps.

18. Test the operation of the power window motor to confirm proper operation.

AFFECTED VEHICLE PRODUCTION RANGE:

Model	Production Date Range
Sorento (XMa)	From January 28, 2010 through May 16, 2011

REQUIRED TOOLS:

Part Name	Part Number	Qty.
MOTOR ASSY-FRONT POWER WDW,LH	82450 2P010	1

WARRANTY CLAIM INFORMATION:

Claim Type	Causal P/N	Qty.	N Code	C Code	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
W	82450 2P010	1	N94	C99	(ELE 051) Power Window Motor Replace	98800R00	0.4 M/H	N/A	0

*Includes: R&R Door trim panel