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|---------------------|------------------|
| REFERENCE: | Nova Bus Manuals |
| SECTION: | 01: Body |
| RS N°: | MQR 7621-650 |
| EFFECTIVE IN PROD.: | L767 (2013JN) |

APPLICATION DEADLINE: 2017JA02
CLAIM REFERENCE NUMBER: WB-3363

| | |
|----------------|---|
| SUBJECT: | Baselight Panels |
| JUSTIFICATION: | Fit and finish and risk of unexpected opening of access panel |

| LEVEL | DESCRIPTION | DIRECT CHARGES | | TIME |
|-------|---|----------------|----------|--------|
| | | LABOUR | MATERIAL | |
| 1 | Install new M6 nuts, hanger brackets, and rivets, to improve fit and closure of access panel. | Nova Bus | Nova Bus | 40 min |
| 2 | – | – | – | – |

MATERIAL

| QTY | PART N° | REV. | DESCRIPTION | REPLACES PART N° |
|----------------|----------|------|-----------------------|------------------|
| LEVEL 1 | | | | |
| 4 | N30702 | – | Rivets aluminium 3/16 | – |
| 1 | N71876-1 | – | Hanger bracket | – |
| 1 | N71876-2 | – | Hanger bracket | – |
| 2 | N44683 | – | Nylock Nut M6 | – |
| LEVEL 2 | | | | |
| – | – | – | – | – |

Materials will be available within 14 days. To order, please contact Prevost Parts by phone at 1-800-771-6682, by fax at 1-888-668-2555 or by email at prevostparts.commandes@volvo.com. Specify document number, quantity of parts required and shipping address.

DISPOSAL OF PARTS

| | | | |
|--------------------|-------------|----------|---|
| REMOVED PARTS ARE: | DISCARDED * | RETAINED | * Dispose of the unused parts and the defective parts in accordance with local environmental standards in effect. |
| | Yes | – | |

REVISION HISTORY

| REV. | DATE | CHANGE DESCRIPTION | WRITTEN BY |
|------|----------|---------------------------------|----------------|
| NR | 2015OC28 | Initial release | Shawn Loeffler |
| R1 | 2015NO27 | Application Deadline correction | Shawn Loeffler |

APPROVED BY: Daniel Theriault

| CLIENT | ORDER | ROAD NUMBER | | VIN (2NVY/4RKY...) | | QTY |
|---|-------|-------------|-------|--------------------|--------------------|-----|
| | | FROM | TO | FROM | TO | |
| Marketing Sales Demo - MSD 5 | L619 | — | — | L82X7C3 [REDACTED] | L82X7C3 [REDACTED] | 1 |
| Grand River Transit - GRT - Ontario | L668 | 21201 | 21220 | L82U6C3 [REDACTED] | L82UXC3 [REDACTED] | 20 |
| Minnesota Valley Transit Authority - MVTA | L706 | 4252 | 4258 | L82U4C4 [REDACTED] | L82UXC4 [REDACTED] | 7 |

**WARNING**

Follow your internal safety procedures.

PROCEDURE

- 1.1. At the vehicle's rear podium, remove the left- and right-hand side rearmost baselight access panels. With the baselight access panels removed, you will have access to the omega cap transition on both sides of the vehicle. See Figure 1.
- 1.2. Unscrew the M6 nuts from the carriage bolt. Discard the nuts. See Figure 1.
- 1.3. Insert brackets (N71876-2 on the left; N71876-1 on the right) onto the tip of the carriage bolts. See Figure 1.
- 1.4. Install the new M6 nuts (N44683) onto the carriage bolts and tighten them. Verify that the brackets are flush against the baselight panel walls. See Figure 1.

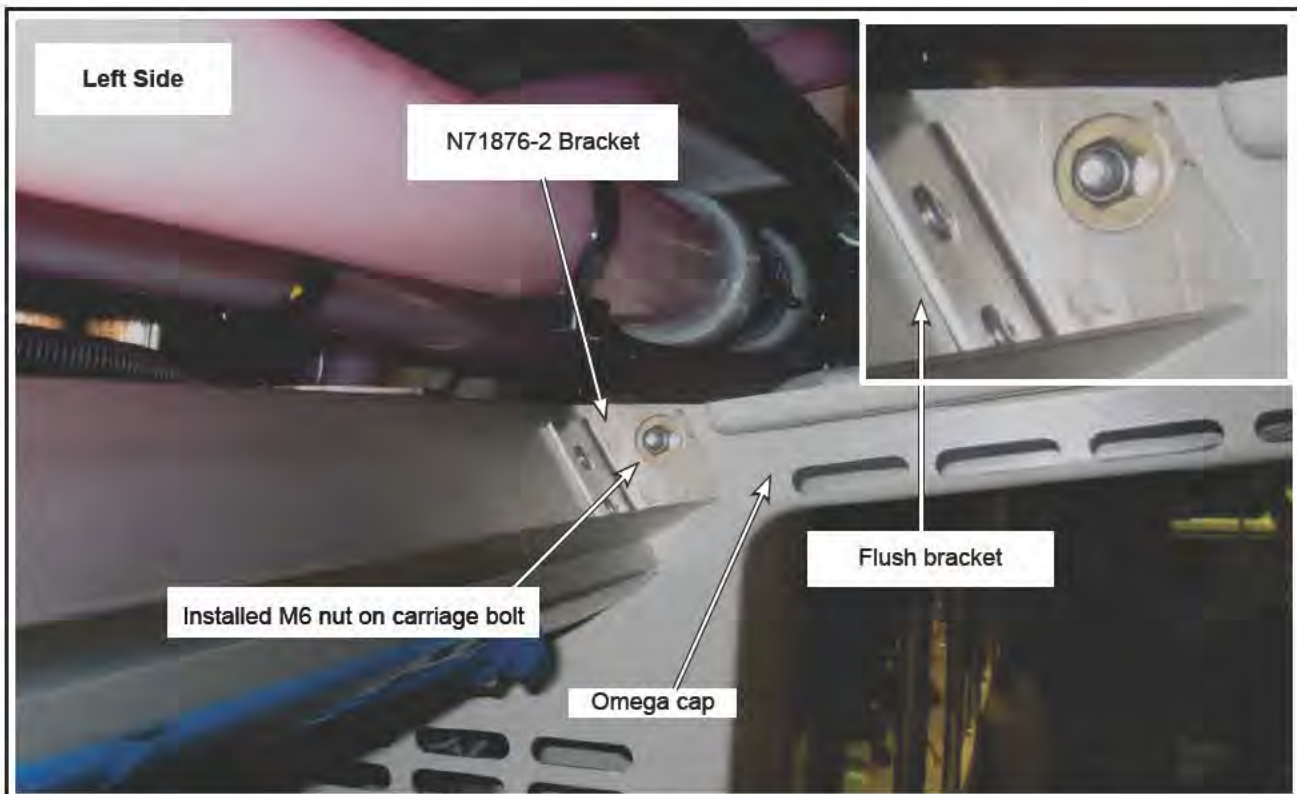


Figure 1 - M6 Nuts Installed and Brackets Flush

- 1.5. Use the holes in the brackets as a template for your drill points. On each side of the vehicle, drill two 0.19" (5 mm) holes into the baselight panel walls for the rivets. See Figure 2.
- 1.6. Install the rivets (N30702).
- 1.7. Reinstall the baselight access panels. ❖

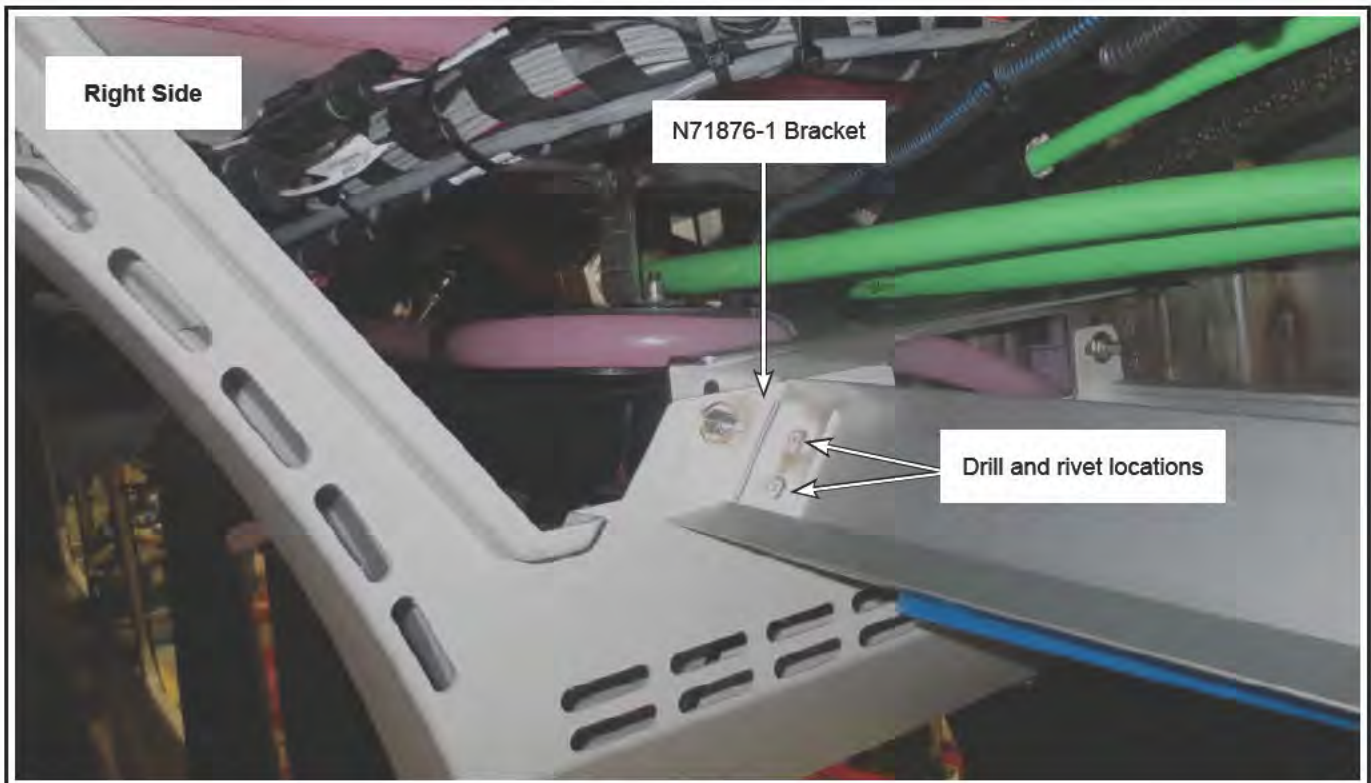


Figure 2 - Rivet Drill Points and Rivet Locations