

TECHNICAL BULLETIN
JTB00419NAS1
26 JUN 2015



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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Jaguar service facility to determine whether this bulletin applies to a specific vehicle.

SECTION: 413-00

Instrument Cluster Lens - Lower-Level Service Repair

AFFECTED VEHICLE RANGE:

F-TYPE (X152)

Model Year: 2014 Onwards
VIN: K00317 Onwards
Manufacturing Plant: Castle Bromwich

XF (X250)

Model Year: 2009-2015
VIN: R00019-U88785
Manufacturing Plant: Castle Bromwich

XK Range (X150)

Model Year: 2010-2015
VIN: B32753-B56794
Manufacturing Plant: Castle Bromwich

MARKETS:

NAS

CONDITION SUMMARY:



NOTE: damage or marks identified following the vehicle Pre-Delivery Inspection (PDI) on all the listed vehicle model lines are not covered by warranty. Refer to the lens cleaning instruction for any marks identified in the first instance (see Owners Manual - Vehicle Cleaning - Instrument Panel, Touch Screen and Audio System).

Situation: The surface of the Instrument Cluster lens may be damaged or marked.

Cause: A lower-level service repair part is now available in the event damage or marking is caused by an object impacting against the lens and/or staining/discoloration contamination caused by using any type of cleaning product on the lens.

Action: Should a customer express this concern, follow the Service Instruction below.

PARTS:



NOTE: damage or marks identified following the vehicle Pre-Delivery Inspection (PDI) on all the listed vehicle model lines are not covered by warranty. Refer to the lens cleaning instruction for any marks identified in the first instance (see Owners Manual - Vehicle Cleaning - Instrument Panel, Touch Screen and Audio System).

T2R16687	Instrument cluster lens set - F-TYPE (X152; 2014-2015MY; K00317-K22184)	Quantity: 1
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T2R18772	Instrument cluster lens set - F-TYPE (X152; 2016MY-onwards; K22185-onwards)	Quantity: 1
C2Z26950	Instrument cluster lens set - XF (X250; 2009-2011MY; R00019-S20752)	Quantity: 1
C2P25861	Instrument cluster lens set - XF (X250; 2012-2015MY; S20753-U88785)	Quantity: 1
C2P25861	Instrument cluster lens set - XK (X150)	Quantity: 1

TOOLS:

No Tools Required

WARRANTY:

 **NOTE: Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.**

 **NOTE: DDW requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.**

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Instrument Panel Lens - Renew - F-TYPE (X152; 2014-2015MY; K00317-K22184)	88.20.17	0.5	49	T2R16687
Instrument Panel Lens - Renew - F-TYPE (X152; 2016MY-onwards; K22185-onwards)	88.20.17	0.5	49	T2R18772
Instrument Panel Lens - Renew - XF (X250; 2009-2011MY; R00019-S20752)	88.20.17	0.3	49	C2Z26950
Instrument Panel Lens - Renew - XF (X250; 2012-2015MY; S20753-U88785)	88.20.17	0.3	49	C2P25861
Instrument Panel Lens - Renew - XK (X150)	88.20.17	0.2	49	C2P25861

 **NOTE: Normal Warranty procedures apply.**

SERVICE INSTRUCTION:

 **NOTE: damage or marks identified following the vehicle Pre-Delivery Inspection (PDI) on all the listed vehicle model lines are not covered by warranty. Refer to the lens cleaning instruction for any marks identified in the first instance (see Owners Manual - Vehicle Cleaning - Instrument Panel, Touch Screen and Audio System).**

1. Install the instrument cluster lens (see TOPIx Workshop Manual, Section 413-01).