

STARCRAFT

TECHNICAL SERVICE BULLETIN

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NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication. Parts are being shipped - no order form required

Action Required Replace sofa legs on the sofa

Affected Units

2016 Solstice Fifth Wheel	G2HE	377RDEN	5053 - requires (2) kits
2016 Travel Star Fifth Wheel	G2KP	305RLT	5069
2016 Travel Star Travel Trailer	G2JK	314RESA	5073-5075
	G2JL	324RLTS	5065

Parts Kit # and Contents **19-019S**
 Pair of replacement legs.

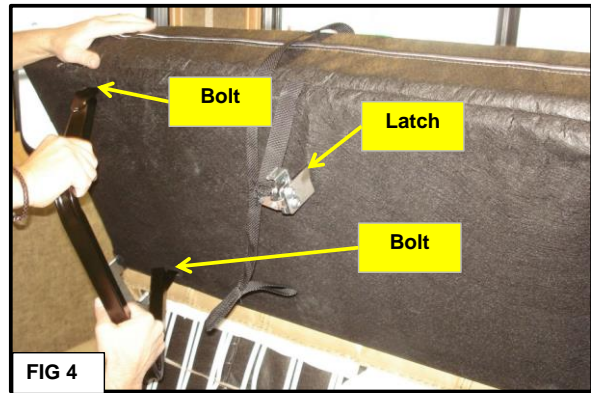


Shop Supplies / Tools
 Ratchet wrench
 1/2" socket

INSTRUCTIONS



- Fig 1:** The sofa bed (there can be several styles) does not lay flat when opened up.
Fig 2: To check the problem: Remove pillows from the sofa bed, and unfold it.
 Raise the front seat cushion, there will be a strap at the bottom of the black cushion.
 While pushing back on the top of the seat cushion, pull the strap up and toward you.
 The black cushion will come out from under the seat cushion.
 Unfold the legs and extend the cushions.



2. **Fig 3:** When the cushions are extended, if the cushions won't lay flat and if the rear leg is off the floor, legs must be replaced.

Fig 4: There are two 1/2" bolts on each leg that must be removed. (4 bolts total)

NOTE: In order to work on the legs, both cushions will need to be extended and then stand them straight up.

A second person may be helpful to hold the cushions straight up.



3. **Fig 5:** Shows the lower bolt location between the cushions.

Fig 6: Shows the upper bolt location under the front of the cushion.

Remove the old legs from the sofa.



4. **Fig 7:** Install the replacement legs. Left leg should be installed with bracket angled as shown.

Fig 8: The right side leg should be installed with the bracket angled as shown here.

Slide the brackets in the slit in the material, and re-install both the bolts.



5. **Fig 9:** With the new legs installed, they should now sit flat on the floor allowing the cushions to sit flat when extended. Fold up the legs, they should clear the latch (**Fig 4**) mounted under the black cushion.
- Fig 10:** Push the black cushion and the seat cushion together back to back. The black cushion will latch to the bottom of the seat cushion. Lower the seat cushion into place and replace the pillows.