

# CAPACITY TECHNICAL SERVICE BULLETIN

---



# CAPACITY™

CAP-TSB-15-017

## BOOM CYLINDER TORQUE

Capacity has identified select Units without a correct torque applied in the Boom cylinders.

This TSB covers 263 Trucks:

- Trucks VIN #
  - 26089 – 26103
  - 26110 – 26129
  - 26136 – 26141
  - 26168 - 26201
  - 30087 – 30098
  - 30114 – 30193
  - 30229 – 30324
  - 30331 – 30332
  - 30423 - 30425

November 16, 2015

# CAPACITY TECHNICAL SERVICE BULLETIN

---

## Required Tools

- ½” Torque Wrench up to 80ft.lbs

## Required Replacement Parts

- None

## Approved SRT

The approved standard repair time for this repair is 0.5 hours per unit. Please contact Capacity Trucks for pre-approval and to be issued a CRN for the claim submission. At that time Capacity will supply the required parts.

## Instructions

Identify the 2 boom cylinders located in the Rear axle. Identify the bolts shown in the pictures.

Torque bolts to 80 ft.lbs, a total of 8 bolts are installed on each boom cylinder (4 on the top and 4 at the bottom), there should be a total of 16 bolts that must be torqued properly.



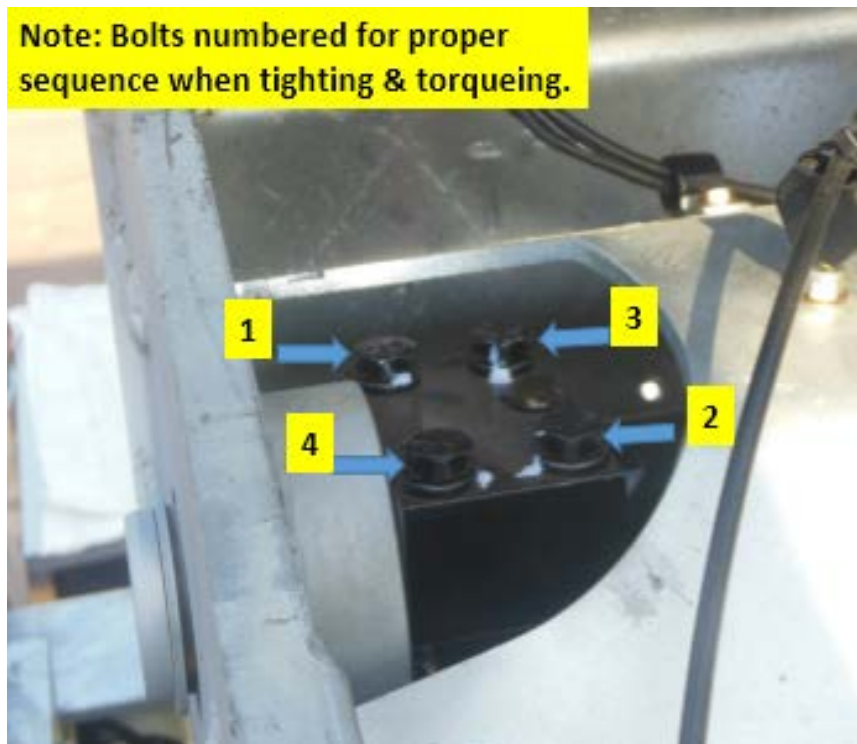
# CAPACITY TECHNICAL SERVICE BULLETIN

---



Make sure that Bolts were torqued in the correct sequence:

**Note: Bolts numbered for proper sequence when tightening & torquing.**



# CAPACITY TECHNICAL SERVICE BULLETIN

---

### REVISION HISTORY

REVISION	DATE	DESCRIPTION OF CHANGE
0	1116-15	NEW PROCEDURE

### APPROVALS :

AUTHOR	DATE:
Gerardo Pineda	11/16/15
Engineering	11/16/2015
Director of Quality	11/16/2015