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STARCRAFT

TECHNICAL SERVICE BULLETIN

TSB#: 15-013 Job Code: 9802254 Flat Rate: 1hr.

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NOTE: This Technical Service Bulletin will be valid within (1) year from the original date of publication. REQUIRES PARTS TO BE ORDERED FROM Starcraft for every unit.

Action Required

Install RCA A/V cable

Affected Units

AR-ONE Maxx Travel Trailers 20BHLE G28H 5051-5061, 5063,5073-5082, 5084-5088, 5093-5094,5097-5100

Part Kit:

15-013S

Note: Kit can only be ordered using the order form included with this bulletin.

- 1 RCA cable
- 1 Zip Tie
- 1 P Clamp
- 1 Grommet
- 1 Screw
- 1 Instruction Sheet

Shop Supplies / Tools

Drill Driver with #2 square drive bit
Drill with 1-1/2" hole saw
Needle nose pliers
Utility Knife

INSTRUCTIONS



FIG 1



FIG 2

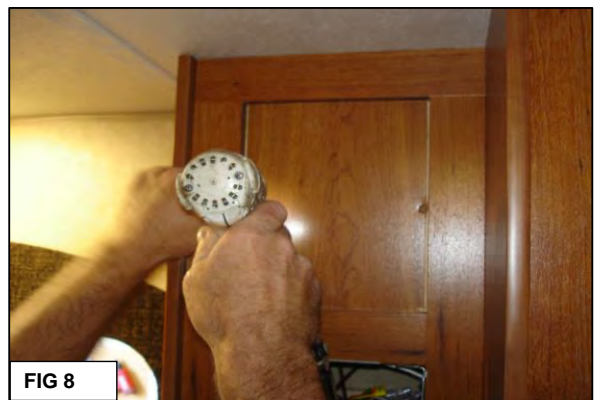
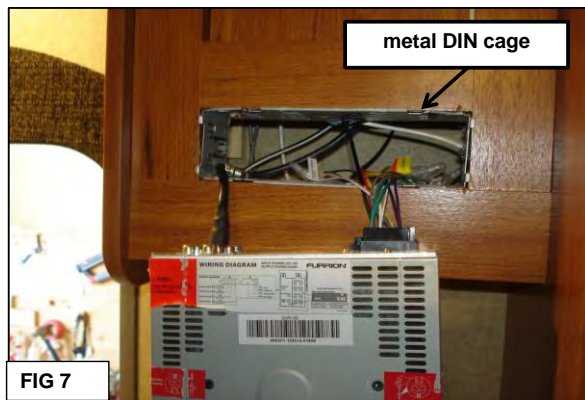
- 1 Location of the RCA Cable
Fig 1: Cabinet where the stereo unit is located next to the entrance door to the
to the
Fig 2: Cabinet on the opposite wall above the dinette .



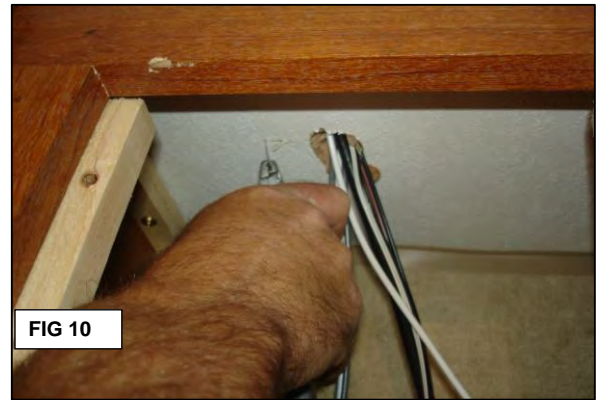
- 2 **Fig 3:** Remove cushions from the dinette and lower or remove the dinette table.
Fig 4: Remove the screws holding the speaker to the ceiling, and disconnect the speaker wires. Set the speaker aside. **DO NOT LEAVE HANGING.**



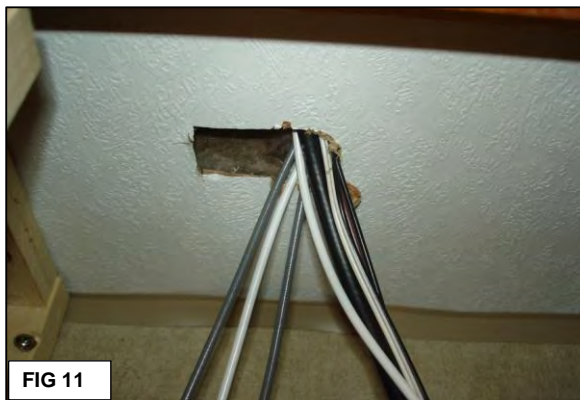
- 3 **Fig 5:** Release the stereo from the metal DIN cage, using the 2 keys in the warranty packet bag.
Fig 6: Insert "keys" into the slots on either end of the stereo as shown. With "keys" in place, to pull on the stereo to remove the metal cage holding it in place.



- 4 **Fig 7:** Let the stereo hang as shown after releasing it from the DIN cage.
Fig 8: Remove the two screws in the small wood panel above the stereo. Use a flat blade screwdriver to **gently** pry around the edges to release the panel from the opening. (Place the stereo "keys" back in the warranty packet bag for future use.)

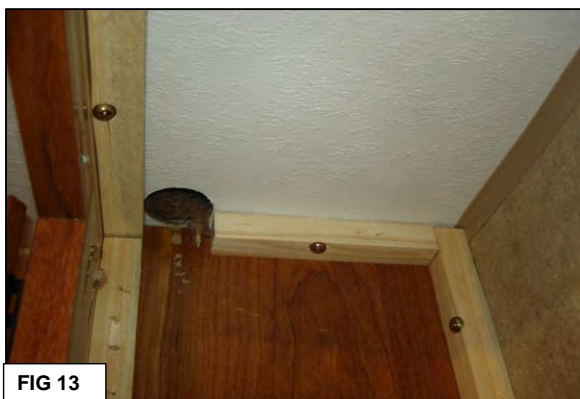


- 5 **Fig 9:** Shows the panel removed exposing the wires behind it.
Fig 10: Using the utility knife, enlarge the hole in the ceiling to the **LEFT** where the wires are located. Cut the opening carefully to avoid cutting the wires.

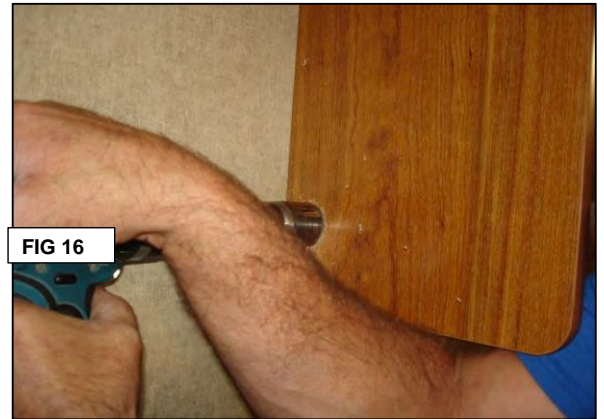
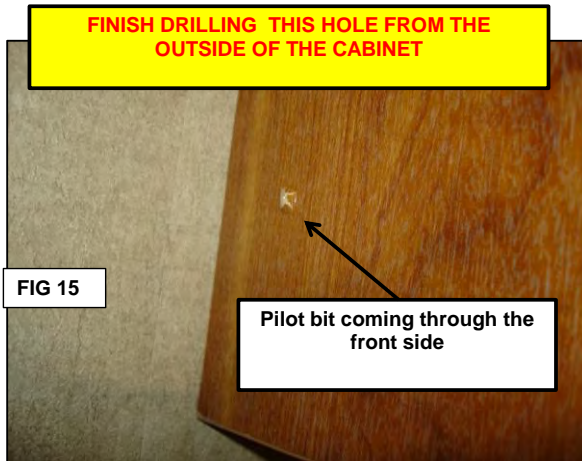


- 6 **Fig 11:** Shows larger opening to allow clearance for the A/V Cable.
Fig 12: Move to the cabinet on the opposite wall (**Fig 2**) and drill a 1-1/2" hole with the hole saw. **DO NOT STAND IN THE MIDDLE OF THE DINETTE BENCH while working in the cabinet.** Drill a hole in the ceiling inside the cabinet, to the left corner of the small cleat. **ONLY** cut through the thin ceiling panel. **DO NOT CUT THROUGH THE ROOF.**

Fig 13: Hole should look like this when you are finished.



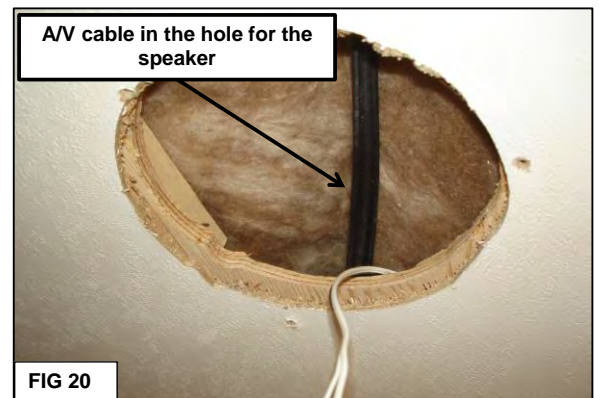
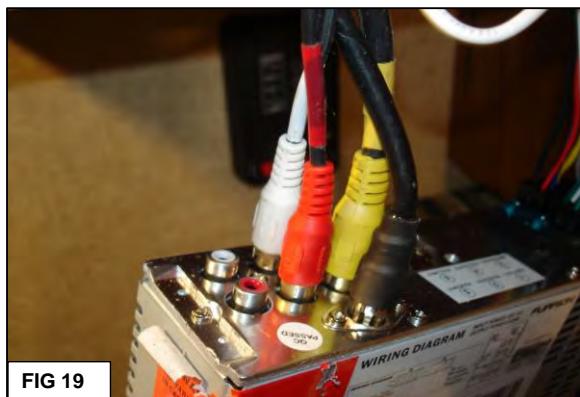
- 7 **Fig 14:** Using the pilot bit as a guide, start another 1-1/2" hole in the bottom right corner wall of the cabinet from the inside.



- 8 **Fig 15:** Drill **ONLY** until the pilot bit starts to come through the outside of the cabinet.
Fig 16: Complete drilling the hole from the outside of the cabinet. This will prevent the hole saw from splintering the cabinet exterior.



- 9 **Fig 17:** Finished hole in bottom corner of the cabinet.
Fig 18: Using a fish tape or solid wire; feed the A/V cable through the speaker hole in the ceiling over to the stereo cabinet. Pull the A/V cable down through the hole you enlarged earlier.



- 10 **Fig 19:** Plug the A/V cable into the appropriate colored plugs on the back of the stereo.
Fig 20: Use the fish tape or solid wire (through the speaker hole) to push the other end of the A/V cable to the cabinet above the dinette.



FIG 21



FIG 22

11 **Fig 21:** Pull the A/V cable through the upper hole in the cabinet as shown.

Fig 22: Feed the A/V cable through the lower hole in the cabinet and attach it to the cleat with the P clamp as shown.

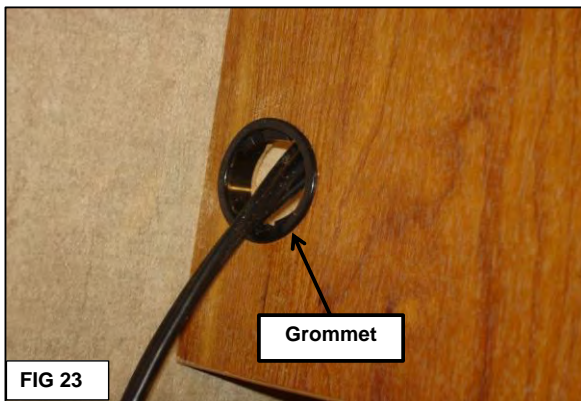


FIG 23

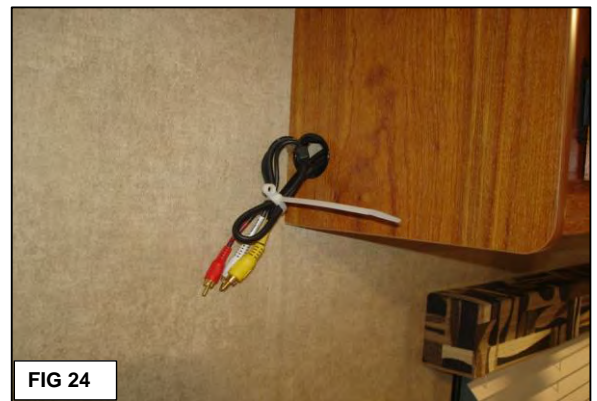


FIG 24

12 **Fig 23:** Insert a plastic grommet in the hole on the outside of the cabinet.

Fig 24: Tie up the cable with a wire tie as shown.



FIG 25



FIG 26

13 **Fig 25:** Remove the faceplate from the stereo to prevent damage then push the stereo back into the hole and the metal cage. Make sure no cables get pinched as you push the stereo back in the hole. It should click into place when it is seated properly. Reattach the faceplate to the stereo.

Fig 26: Re-attach the speaker wires back to the speaker and secure it to the ceiling with the screws removed previously. Replace the cushions on the dinette bench along with the table top.