

CAPACITY TECHNICAL SERVICE BULLETIN

SB-10058886-9967



CAPACITY™

Sabre 5th Wheel Boom Sway

CAP-TSB-15-013

Capacity has identified boom cylinder failures on select Sabre Units.

Units affected:

VIN# 30001 through 30058

VIN# 30071` through 30088

VIN# 30090

VIN# 30129 through 30140

July 17, 2015

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Require Parts:

- 4 ea. Boom Boss Ship P/N 122554

Required Tools:

- Welder
- Die Grinder or Chop Saw

Approved SRT

The approved standard repair time for this repair is 1 hours per unit. Please contact Capacity Trucks for pre-approval and to be issued a CRN for the claim submission. At that time Capacity will supply the required parts.

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Boom boss Instructions

1. Identify that boom boss has a boss pin and not a snap ring. If there is a snap ring on the outside of the boom boss do not proceed with the TSB.



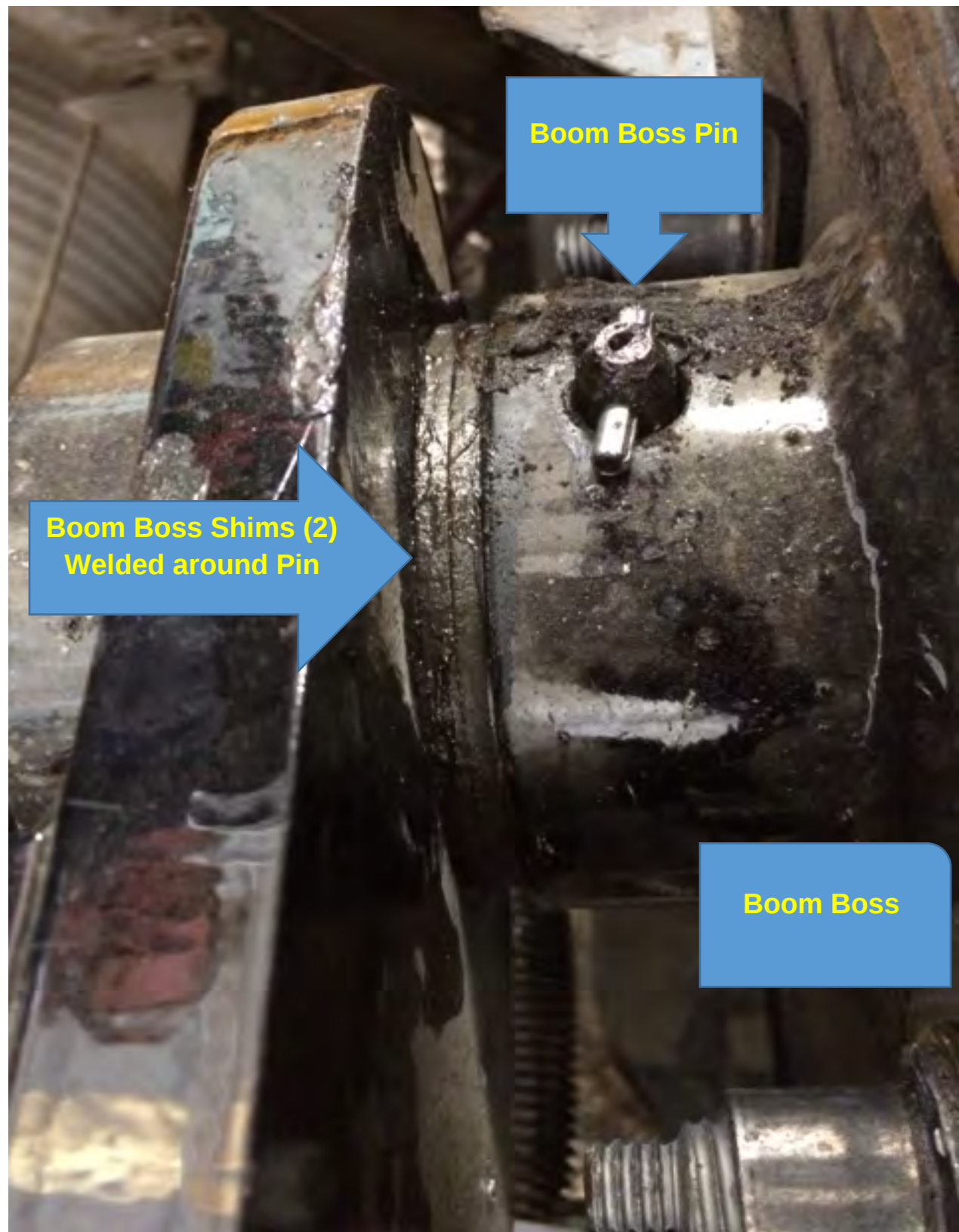
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2. Once verified that there is no snap ring on the boom boss inspect for the boom boss pin. If boom boss is present check for gap.
3. Inspect for gap in between boom and boss



4. Once gap has been verified shims must be installed
5. Cut the shims directly in half making 2 pieces per shim
6. Place the 2 pieces of the shim around the boom boss pin
7. Weld the 2 pieces of the shim together making one.
8. Place 2 welded shims on each side of the boom which will center the boom between both bosses.

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REVISION HISTORY

REV ISION	DATE	DESCRIPTION OF CHANGE
0	7/17/2015	NEW PROCEDURE

APPROVALS:

DATE:

AUTHOR	Danals Dunavan	7/17/2015
ENGINEERING	Steven Fry	7/17/15
DIRECTOR OF QUALITY	Barbara McCullough	7/17/15