

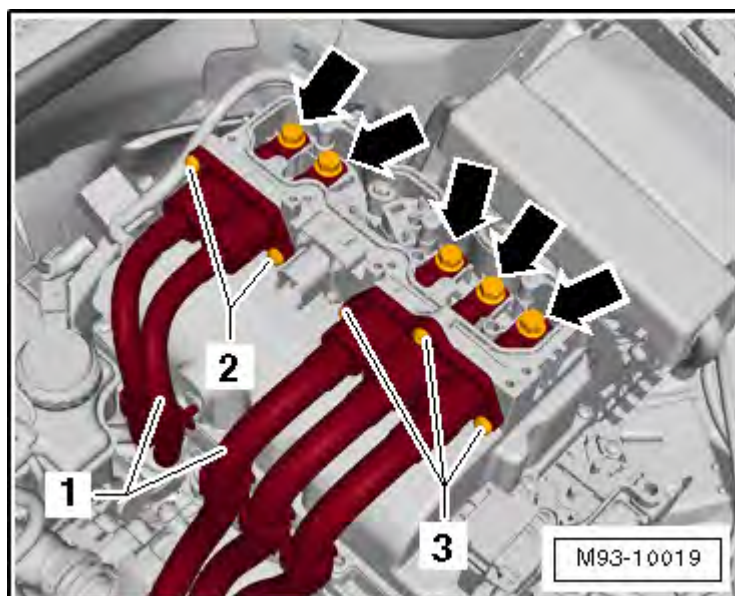
# Tech Tips **SB-10058580-1451**

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## Ensure Proper Torque Specifications when Installing High Voltage Cables on Jetta Hybrid

When replacing or reinstalling High Voltage cables into the Electric Drive Power and Control Electronics JX1, insure proper torque specification of 20 Nm is used. Too much torque can cause damage to the mounting tabs within the JX1 requiring replacement of the unit.



Tightening Specifications, High Voltage Contacts

High voltage contacts -arrows-: 20 Nm

Threaded connection -2 and 3-: 5 Nm