

Technical BULLETIN

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5-9-15

CERTAIN 2015 FJ09F MODELS

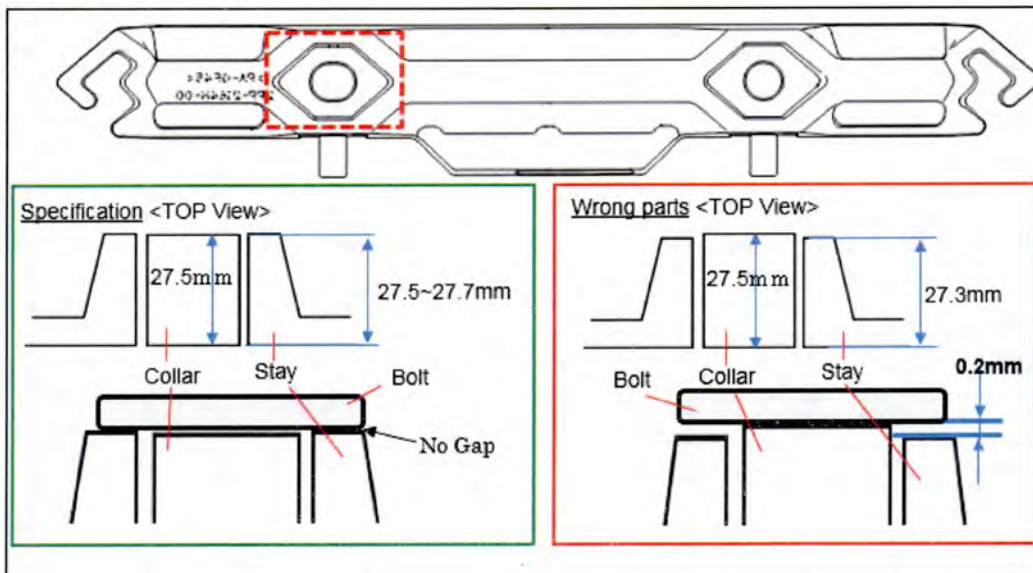
Excessive Clearance Between Side Case Stays and Rear Frame



INTRODUCTION

Problem: On a small number of units, a rattling noise may be heard from the area where the stays and rear frame are bolted together.

Cause: There is excessive clearance between the left and right side case stays and the rear frame due to the mounting boss on the side case stay being molded approximately 0.2mm thinner than specification. On these units, when the collar is inserted and the bolt tightened to specification, the collar will bottom before contacting the side case stay.



Remedy: On units that fall within the affected range, replace the left and right side case stays (Stay 3 / Stay 4) with new parts (see the Parts Information section for more details).



DEALER ACTION SUMMARY

Unsold Units:

Modify all units in the applicable range after checking unit status on YDS to be sure the modification hasn't already been done. Follow the procedures listed in this bulletin to replace Stay 3 and Stay 4.

Sold**Units:**

Modify all units in the applicable range after checking unit status on YDS to be sure the modification hasn't already been done. Follow the procedures listed in this bulletin to replace Stay 3 and Stay 4.

Parts**Required:**

Yes. See the Parts Information section for more details.

Warranty:

Submit a Service-Per-Bulletin (90 Code) Warranty Request for labor reimbursement (refer to the *Warranty Information* section).

**AFFECTED RANGE****FJ09**

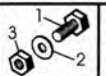
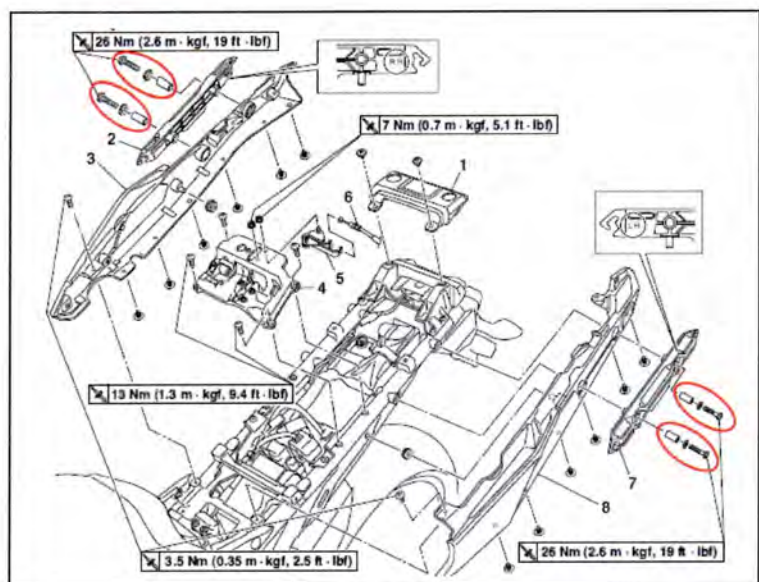
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**SERVICE PROCEDURES**

Replace both side case stays by removing the 2 bolts on each side of the unit shown below. Remove and discard the old side case stays. Place the new side case stay into position one side at a time and reinstall the bolts. Torque the fasteners to 26Nm (2.6m-kgf, 19 ft-lb).

TIP:

If the motorcycle has the Rear Rack Kit (P/N: 2PP-F48D0-V0-00) installed, follow the accessory installation instructions for the rack (available in the YDS Technical Library under Reference Materials) to re-install it. Note that the tightening torque with the rack installed is increased to 31.5 Nm (3.2 m-kgf, 23.2 ft-lbf).

**PARTS INFORMATION**

Part Name	Part Number	Qty.	Dealer Cost
Stay 3	2PP-2164H-00-00	1	\$12.32
Stay 4	2PP-2164J-00-00	1	\$12.32

NOTE: The part numbers have not changed

**WARRANTY INFORMATION**

Service of all affected units is authorized regardless of warranty status.

Replacing the Side Case Stays will be covered if performed before 5/13/2015. After completion, submit a Service-per-Bulletin Claim in YDS, then select the Campaign Number **090WL** in the designated area. The labor allowance for this repair is **0.2 hour**.

This Service-per-Bulletin 90 Code (**90WL**) will expire **5/13/2020**.